

STEEL BAR GRATING



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INTRODUCTION

WHY GRATING?

- Easy Installation and Fabrication
- Adaptable to Complex Floor Layouts
- Allows Passage of Light and Air
- High Strength-to-Weight Ratio
- Durable and Long Lasting Surface

APPLICATIONS

- Industrial Flooring
- Walkways
- Bridge Decks
- Trenches
- Steel Mills
- Warehouses
- Chemical Plants
- Water Treatment Plants
- Power Plants
- Oil Refineries
- Agricultural Facilities

STANDARD DUTY (SD)

Standard Duty

Standard Duty Grating is the most common type of grating used in the industrial flooring market. The open grid construction provides for maximum passage for light, air circulation and drainage.

Close Mesh

When a certain bar depth must be held but standard duty is not sufficient, Close Mesh moves the bars closer to gain more strength and stiffness. This may also be warranted if the bar gap on Standard Duty is wider than desired.

ADA-Complaint

When the Grating needs to adhere to the guidelines of the Americans-with-Disabilities Act (ADA), an even-smaller bar gap is required.

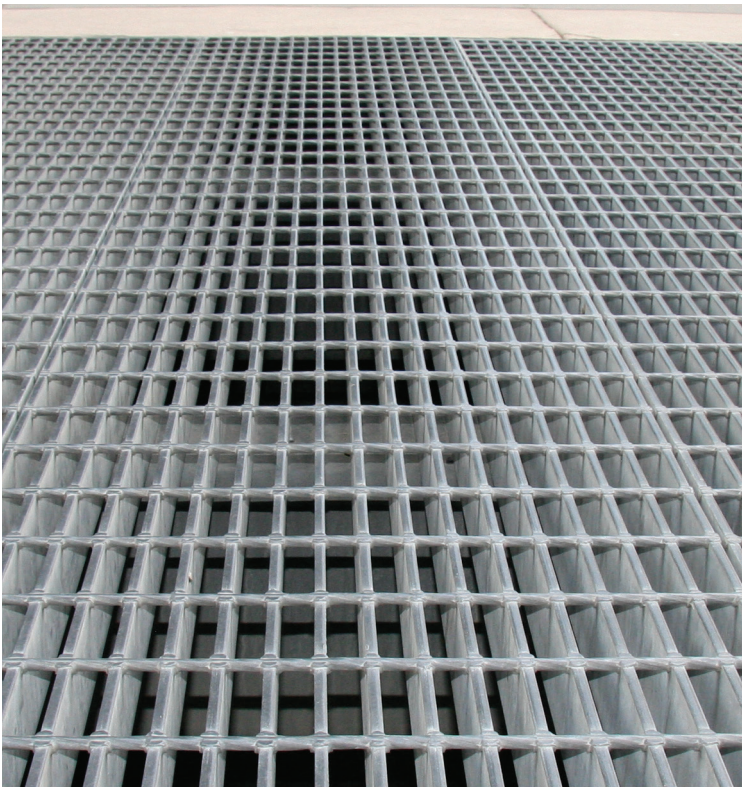
Heel Friendly

Also ADA-Compliant, Heel-Friendly grating provides an even tighter bar spacing to ensure that high heels, canes, and other narrow items will be difficult to get wedged in the gaps.



HEAVY DUTY (HD)

Heavy-Duty Welded Grating has the strength for heavy-duty load areas such as airfields, industrial plants, truck and bus terminals, parking lots and railroad yards. Common uses are flooring, driveways, subway and tunnel ventilation grilles, curb inlet grates, ramps, docks, etc.



STAIR TREADS

Welded steel stair treads are the most widely used for their strength and ease of installation and are universally used in most industrial and commercial applications. Stair Treads can be ordered with a serrated surface for additional safety.



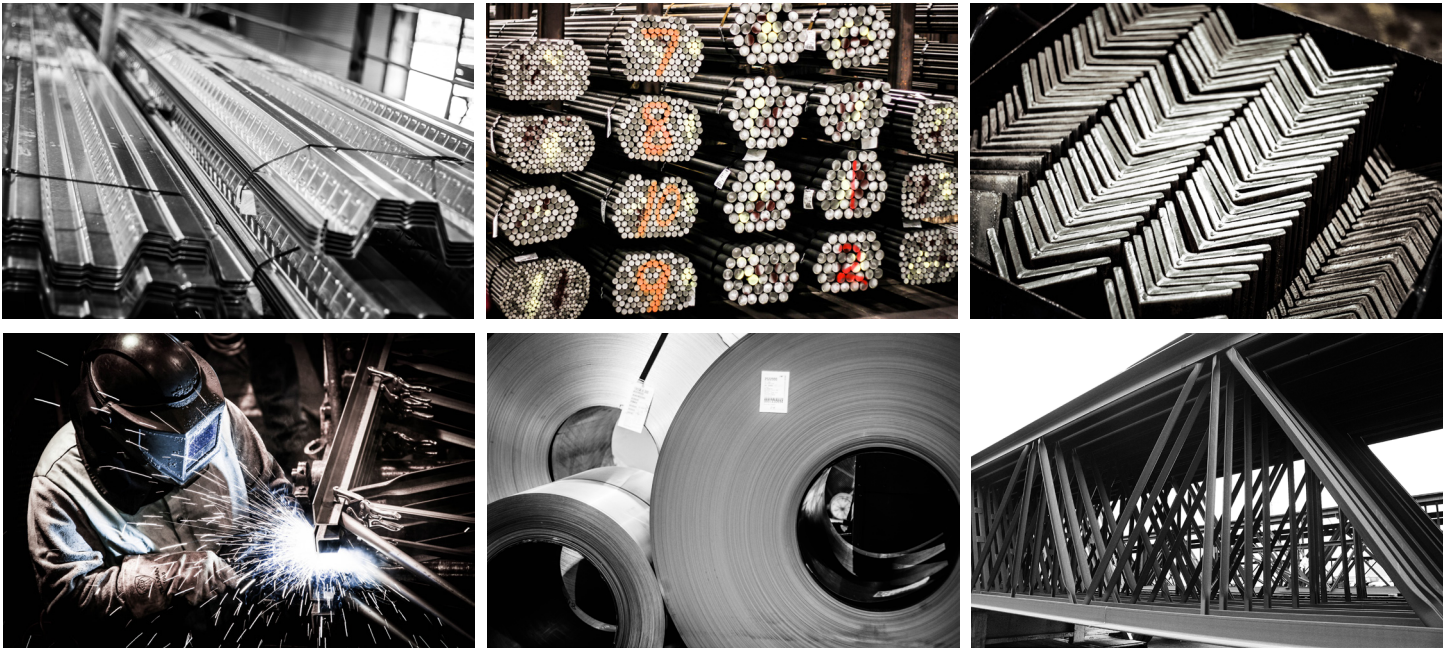
Nucor offers steel products that range from bar grating to the heaviest hot rolled beam sections produced in North America.

Through implementation and refinement of best practices, we continue to grow as a company. Nucor’s pay-for-performance policy reflects a commitment to manufacturing the highest quality products while maintaining a safety record that is the envy of the industry.

Nucor serves the agricultural, automotive, construction, energy, furniture, machinery, metal building, railroad, recreational equipment, shipbuilding, heavy truck, and trailer industries. Which is to say, we are integral to North American industry.

Nucor and its subsidiary divisions manufacture:

- Bars (carbon and alloy steel)
- Sheets/Flatrolled
- Open Web Steel Joists
- Steel Decks
- Cold finished steel
- Metal building systems
- Steel Grating
- Wire and wire mesh
- Conduit
- Beams
- Plates
- Joist Girders
- Fabricated concrete reinforcing steel
- Steel fasteners
- Piling
- Tube

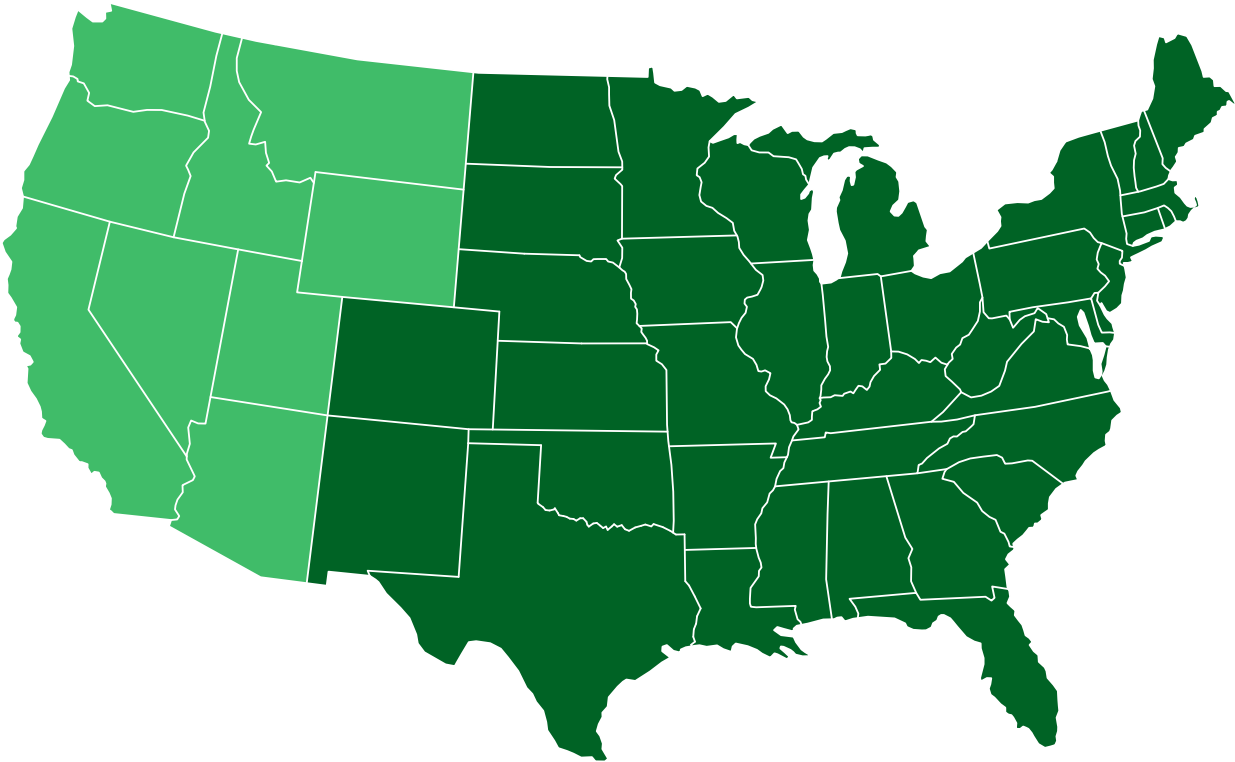


SALES CONTACTS

FOR PANEL SALES:

WEST
GratingSalesWest@vulcraft.com

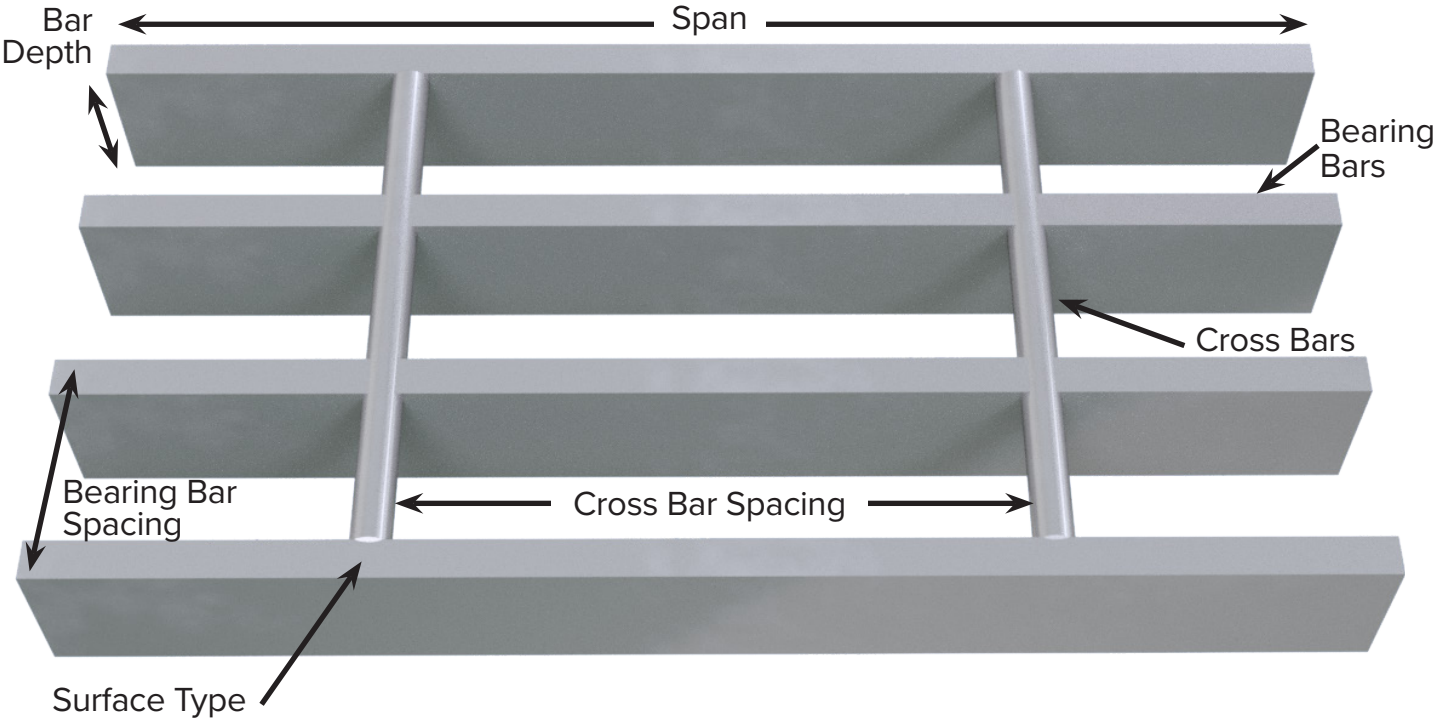
EAST
GratingSalesEast@vulcraft.com



FOR PROJECTS WITH GRATING IN PLATFORMS, WALKWAYS, STAIRS, ETC.
VISIT WWW.VULCRAFT.COM/CONTACT
TO FIND YOUR LOCAL VULCRAFT SALES OFFICE.



If you are interested in a grating type not represented in this manual, please contact a sales representative.



- Bearing Bars** load carrying, span of grating
- Cross Bars** connecting bars, runs along width of grating
- Finish** coating applied-painted black, galvanized
- Serrated** notching process for non-slip surface
- Widths** overall dimension measured perpendicular to bearing bars
- Span** distance running along direction of bearing bars
- Banding** bar of the same size as bearing bar used to close open ends
- Kick Plate** flat bar welded to outer edge with projection above grating

Bar Spacing —
of 1/16" from center
to center of vertical
bearing bars

Cross Bar —
Spacing in inches of
the cross bars

Serration —
Nothing = Smooth
SER = Mechanical Serrated
MSR = Mill Serrated

19W4 1 1/4 x 3/16

Construction Type —
W = Welded

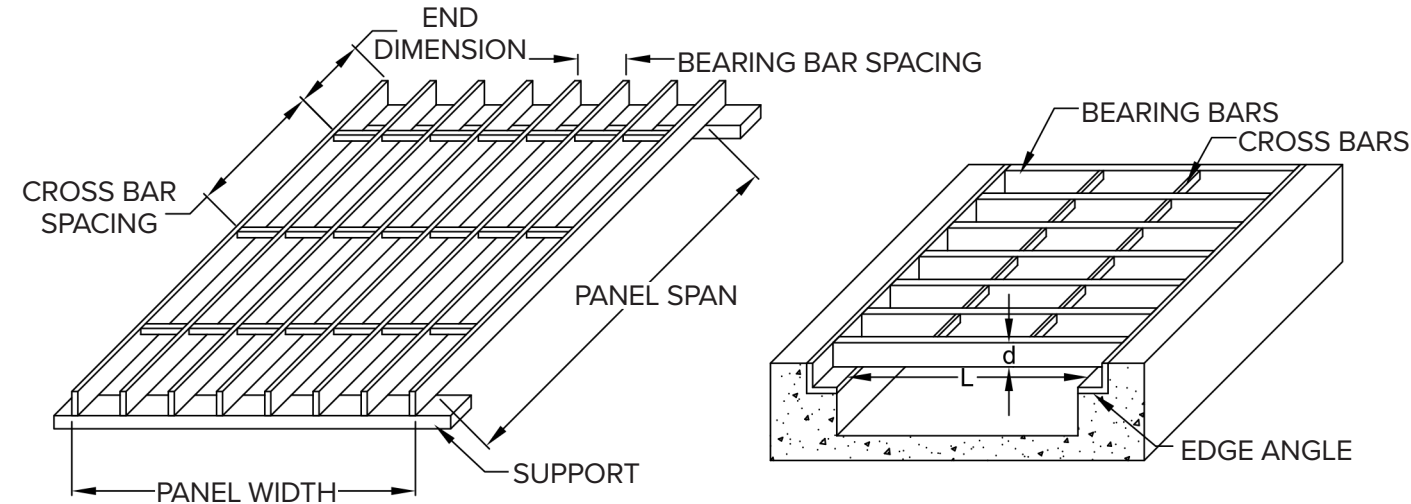
Bar Size —
Size of bearing bars

SER BLK

Finish —
Nothing = Unpainted
GAL = Galvanized
BLK = Black Paint

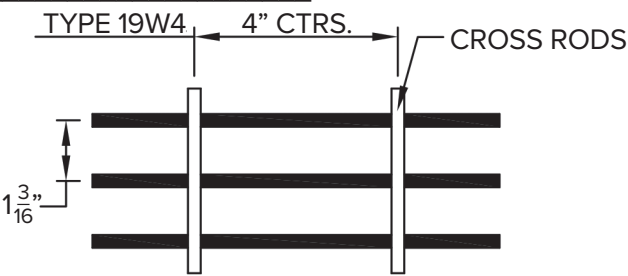
LOAD-CARRYING CAPABILITY SPAN

Usually this space has structural supports to carry the load. The distance between supports is called the span. Bearing bars run in the direction of the span. Deflection is generally limited to 1/4-inch (6mm) only in order to limit an uncomfortable movement of the traffic surface.



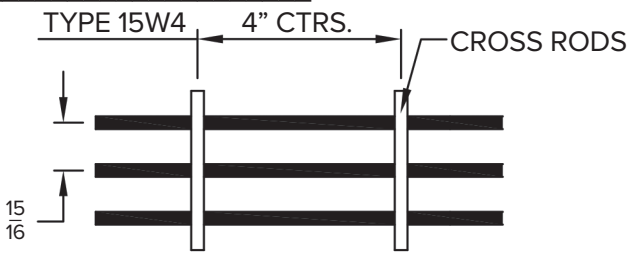
STANDARD DUTY GRATING (1/8", 3/16" BAR THICKNESS)

Standard



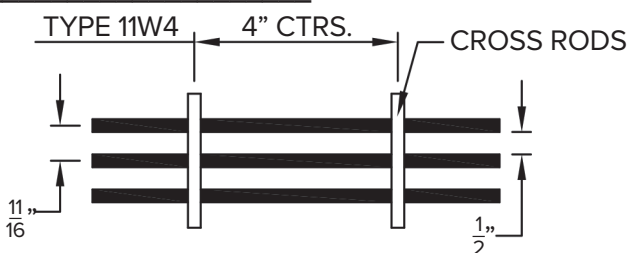
19W4 % Open Area	
1/8" Bars	80.0%
3/16" Bars	74.2%

Close-Mesh



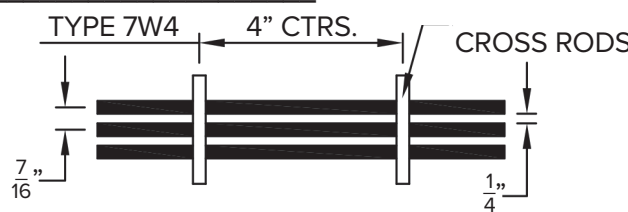
15W4 % Open Area	
1/8" Bars	76.8%
3/16" Bars	69.5%

ADA-Compliant

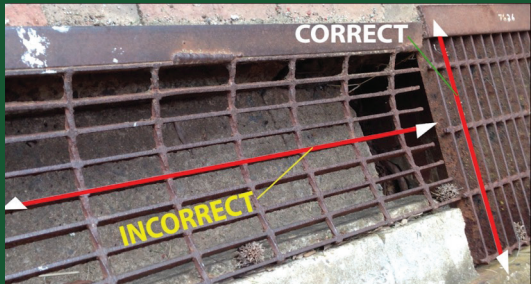


11W4 % Open Area	
3/16" Bars	63.3%

Heels-Friendly



7W4 % Open Area	
3/16" Bars	47.7%

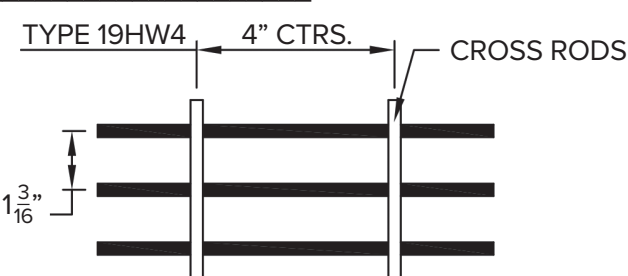


Cross Bars are not load bearing
The bearing bars are the bars that carry the load and the cross bars hold the bearing bars in place creating the shape of the panel. In order to function properly, make sure that both ends of each bearing bar is supported by the load bearing structure and avoid the situation depicted in the picture to the left.



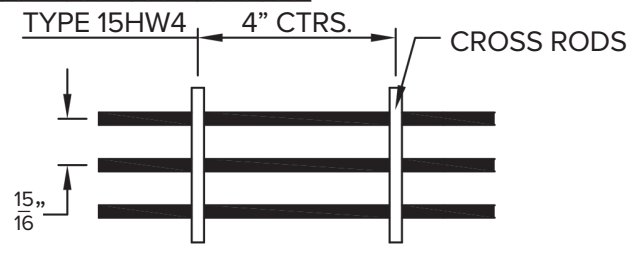
HEAVY-DUTY GRATING (1/4", 3/8" BAR THICKNESS)

Heavy-Duty



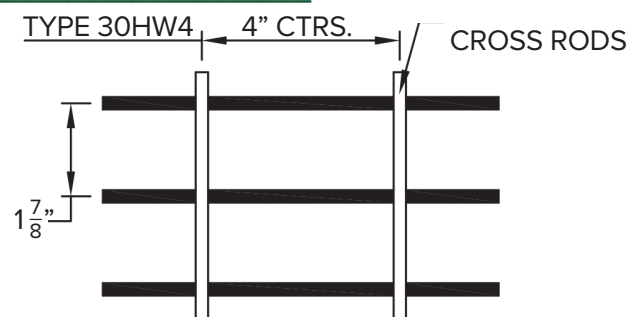
19HW4 % Open Area	
1/4" Bars	65.3%
3/8" Bars	51%

HD Close-Mesh



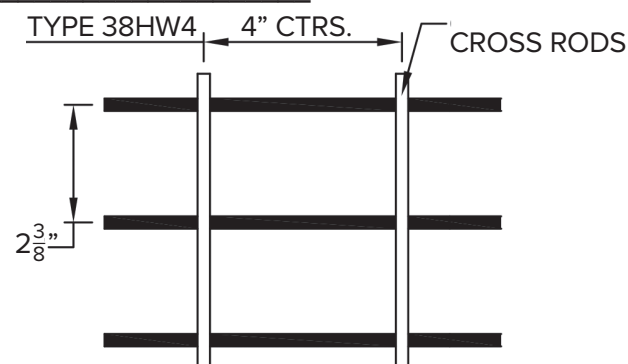
15HW4 % Open Area	
1/4" Bars	59.1%
3/8" Bars	41.7%

Wide-Gap



30HW4 % Open Area	
1/4" Bars	73.7%
3/8" Bars	63.5%

Extra-Wide Gap



38HW4 % Open Area	
1/4" Bars	75.8%
3/8" Bars	66.7%

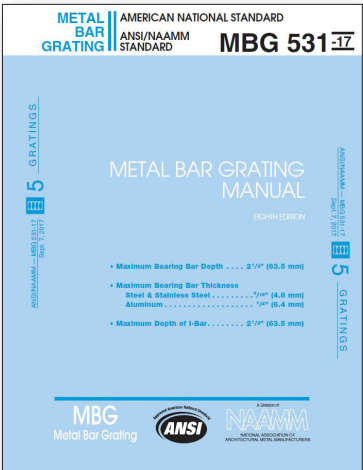
All specification and engineering data provided in this document is based on the below National Associations of Architectural Metal Manufacture’s (NAAMM) Guides.

See the NAAMM guides for additional information such as Standard Specifications and Code of Standard Practice.

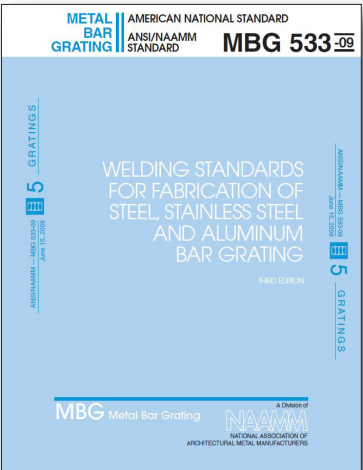
NOT JUST GRATING FABRICATION

Your partner for structural steel as well as grating detailing and fabrication. Vulcraft has the capability and capacity to handle even the toughest structural steel detailing and fabrication projects.

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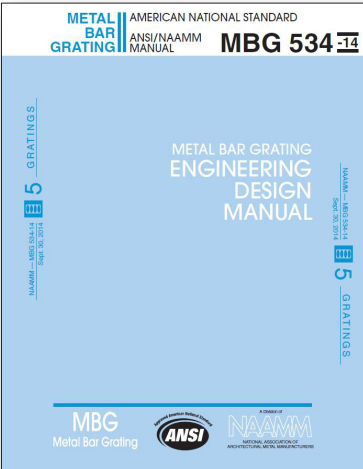
ANSI/NAAMM MBG 531-17
Metal Bar Grating Manual, 8th Ed



ANSI/NAAMM MBG 533-09
Welding Standards for Fabrication of Steel, Stainless Steel and Aluminum Bar Grating, 3rd Ed



ANSI/NAAMM MBG 532-19
Heavy Duty Metal Bar Grating Manual, 6th Ed



NAAMM MBG 534-12
Metal Bar Grating Engineering Design Manual



Standard Duty

- Description of Grating (see standard marking system on pp. 6-9)
- Drawing Showing:
 - area to be covered, with cutouts
 - span with direction of bearing
 - method of support
 - all critical dimensions
- Type of Anchorage
- Finish
- Shipping Instructions

Stair Treads

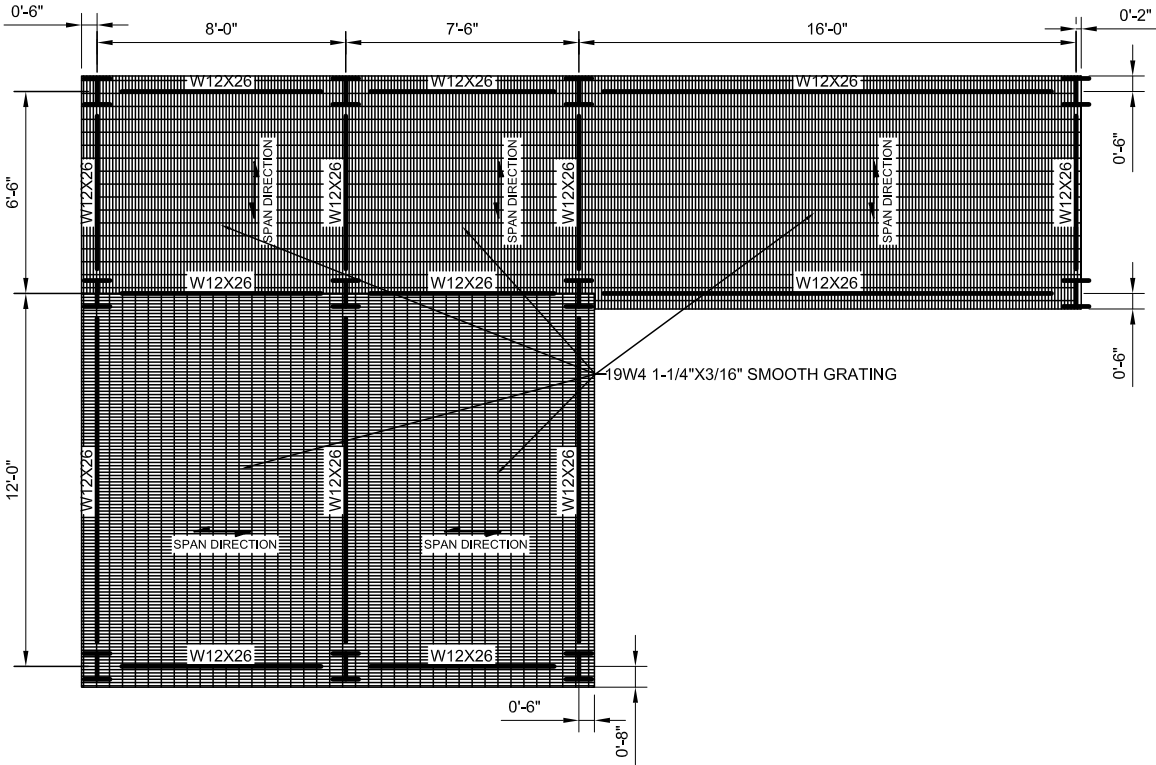
- Description of Grating (see standard marking system on pp. 6-9)
- Type of Nosing
- Dimensions (length and width of tread)
- Number of Treads
- Finish
- Shipping Instructions

Heavy Duty

- Description of Grating (see standard marking system on pp. 6-9)
- Drawing Showing:
 - area to be covered, with cutouts
 - span with direction of bearing
 - method of support
 - all critical dimensions
 - serrated or plain surface
- Type of Anchorage
- Finish
- Shipping Instructions



DRAWING AND GENERAL NOTES EXAMPLE



General Notes Examples

The following are examples of suggested notes that should be included on drawings where Grating products are being specified:

Grating

Unless otherwise noted on the drawings, use steel grating consisting of 19W4 -1 1/4" deep grating, to be smooth and painted black and 1 1/2" deep grating is to be serrated and galvanized. Attachment is clip type or indicate that grating to be welded to supports.

Treads

Unless otherwise noted on the drawings, treads are to be the same grating type as walkway grating, stair treads are to have checkered plate nosing.

Edge Sections:

Edge conditions sections are a very important part of proper grating detailing and fabrication. Items to be shown in section drawings should be:

- Grating edge dimension in relation to grid line or support
- Kick Plates
- Hand Rail Conditions

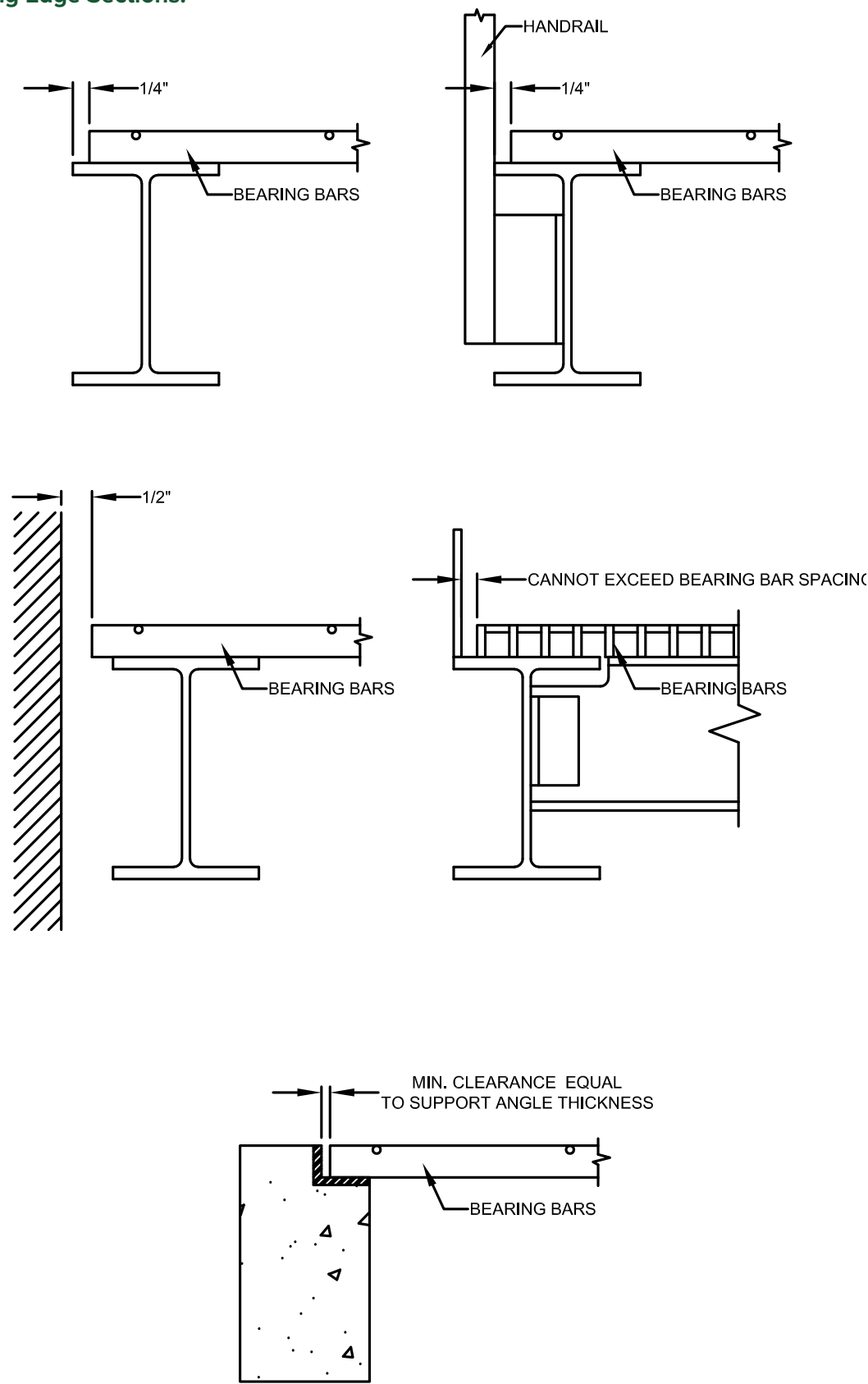
Sections should also be shown for any cutouts that need to be created in the grating panels.

Sections can be shown as independent sections specific to grating or as a part of the typical construction section drawings, as long as the grating requirements are clearly shown.

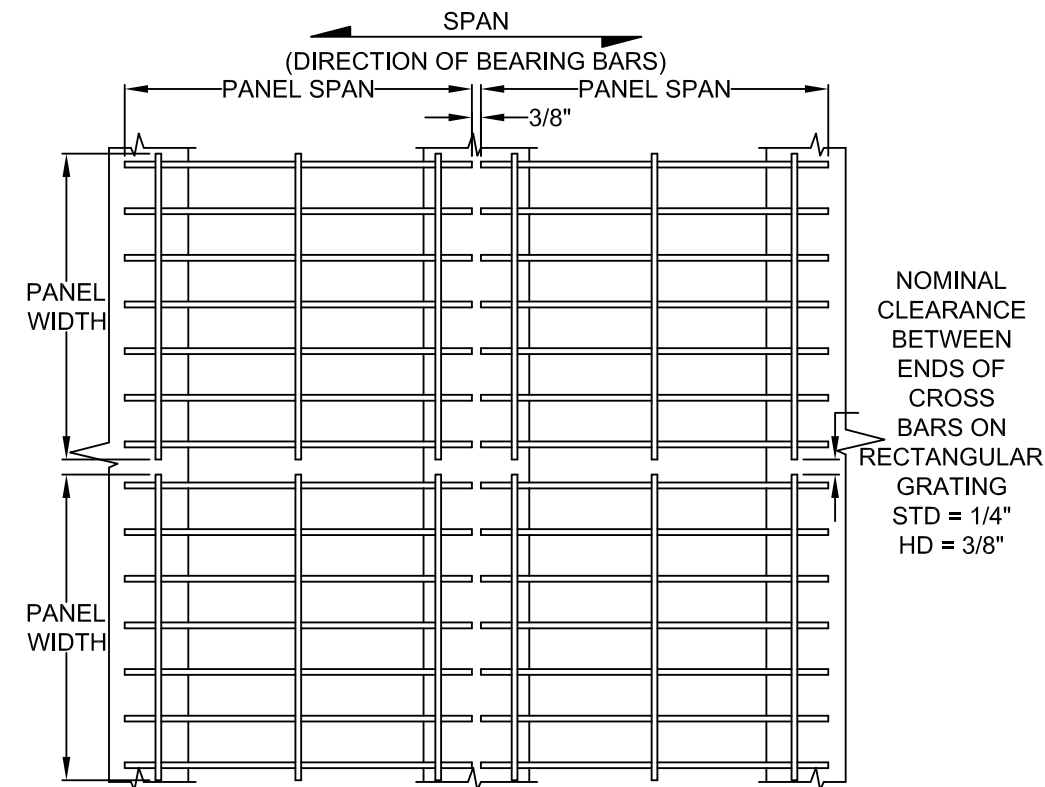
The following pages show examples of some typical grating sections.

These sections can be downloaded from our website www.vulcraft.com/products/grating.

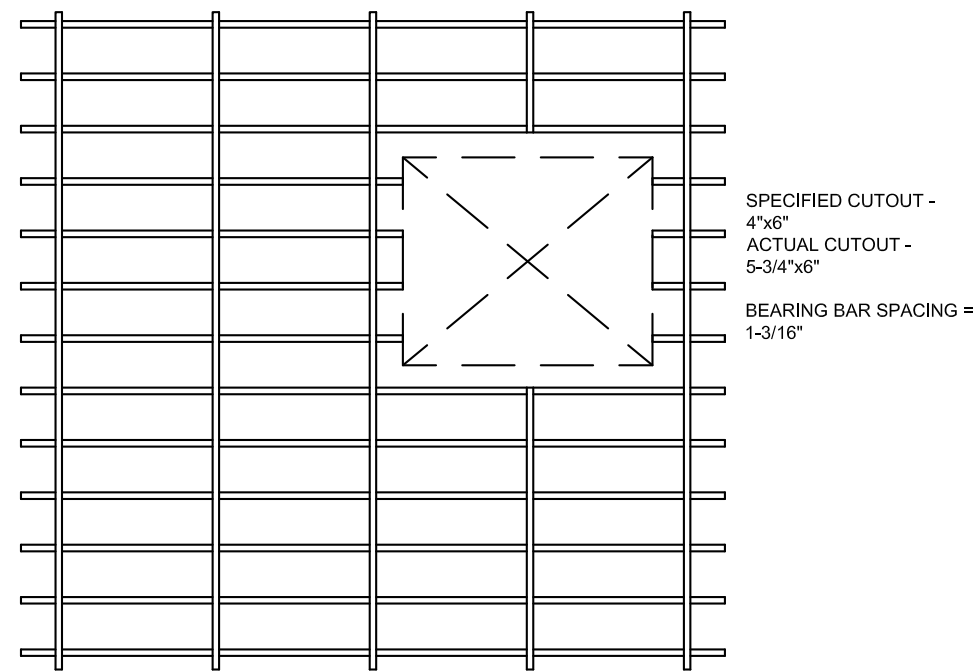
Example Grating Edge Sections:



Guidance for Grating Plan View:



Guidance for Specifying Cutouts:



Grating Specification/Detailing Checklist

- ☐ **Grating Description**
 - ☐ Grating Type (19W4, 15W4, etc.)
 - ☐ Bar Size
 - ☐ Finish
 - ☐ Smooth/Serrated
 - ☐ Banding/Kick Plate/Hand Rails
- ☐ **Stair Tread Description**
 - ☐ Grating Type (19W4, 15W4, etc.)
 - ☐ Bar Size
 - ☐ Finish
 - ☐ Smooth/Serrated
 - ☐ Nosing Type
- ☐ **Attachment**
 - ☐ Clips
 - ☐ Welds
 - ☐ Lugs
- ☐ **Layout**
 - ☐ Area to be Covered (See Drawing Example)
 - ☐ Edge Conditions
 - ☐ Cutouts
 - ☐ Span
 - ☐ Supports
- ☐ **Approvals**
- ☐ **RFI's**
- ☐ **Sequencing/Shipping**

- Grating panels must be installed with cross bars on top side.
- It is NOT recommended to notch bearing bars at supports to maintain proper elevation. If notching is required for installation, manufacturer should be consulted.
- Metal should always be used for grating supports.
- A minimum of 1" bearing shall be provided for Light Duty Steel Grating. For Heavy Duty Steel Grating, 1" minimum bearing shall be provided for bearing bar depths up to 2-1/4", and 2" minimum bearing shall be provided for depths of 2-1/2" and over. This bearing surface does not include the support angle fillet radius noted on page 14.
- Banding may have less depth than bearing bars for trench grating to allow drainage. Full depth banding will be provided unless otherwise specified.
- Clearances shown in Figure 1 (below) are recommended, but may vary in accordance with dimensional tolerances.
- Standard and Heavy duty grating should be designed to have structural support under each bearing bar at cutouts.
- As shown in Figure 2 (next page), all rectangular cutouts are made to the next bearing bar beyond the penetration with a clearance not to exceed bearing bar spacing.
- Cutouts for circular obstructions are recommended to be at least 2" larger in diameter than the obstruction. It is further recommended that cutouts for all piping 4" or less be made in the field.

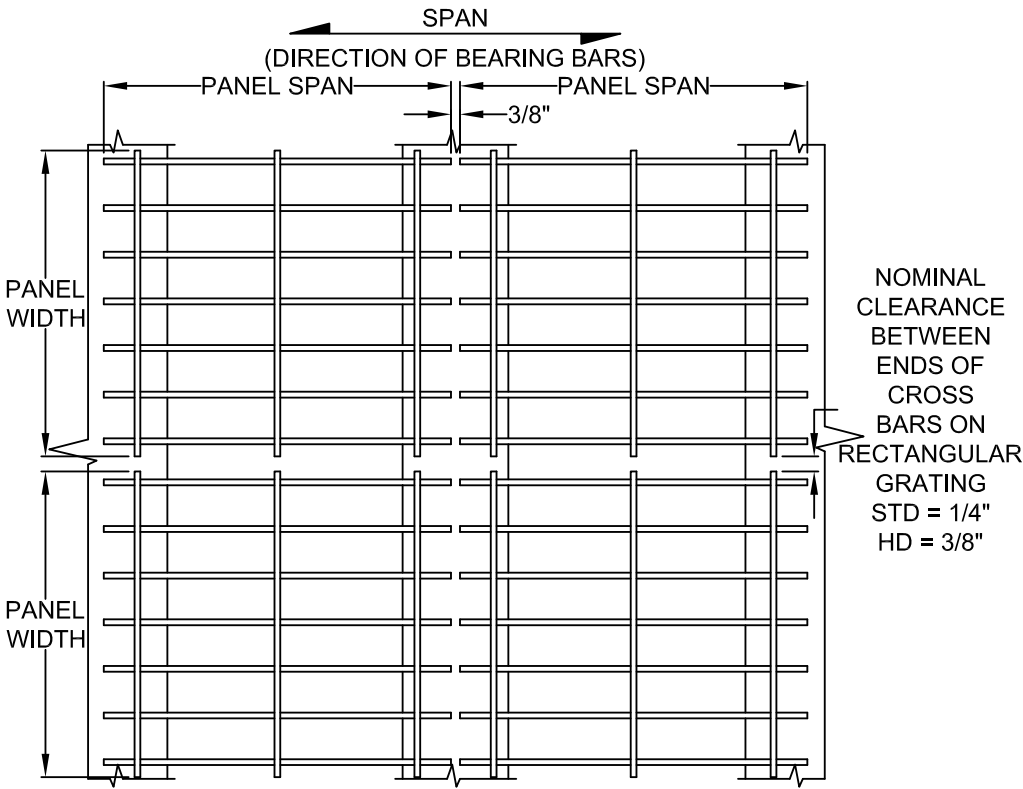


Figure 1

Guidance for Specifying Cutouts:

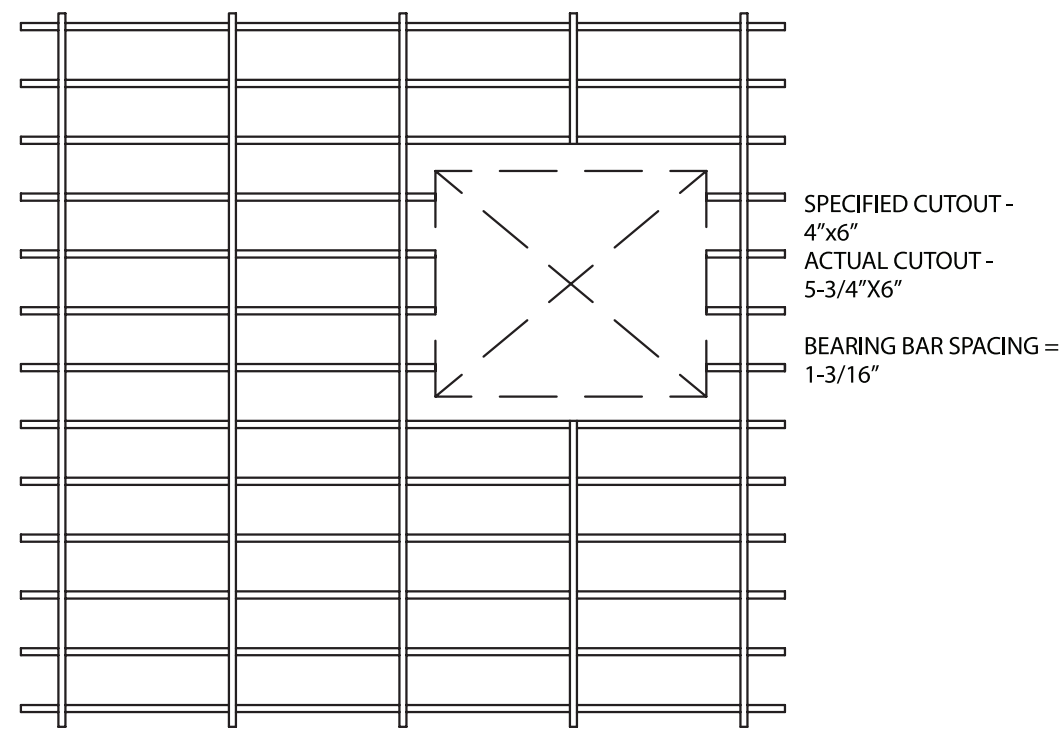
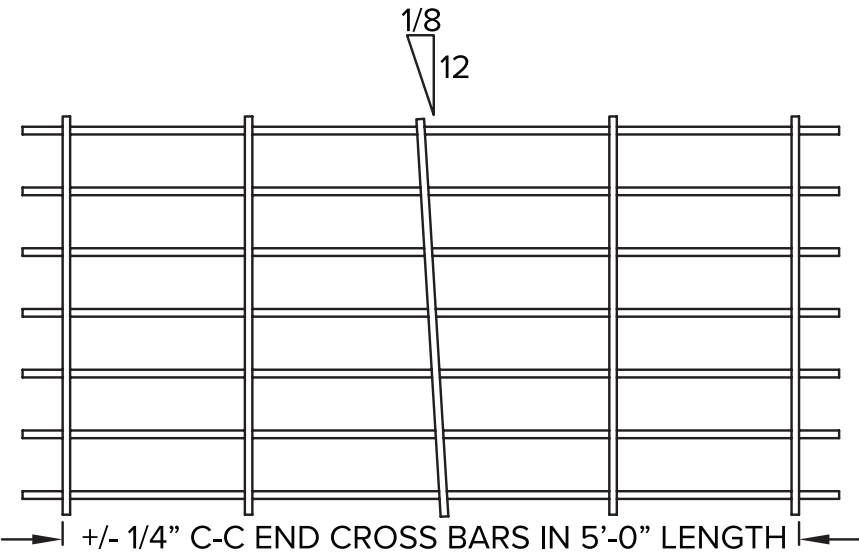


Figure 2

BEARING BAR AND CROSS ROD TOLERANCES

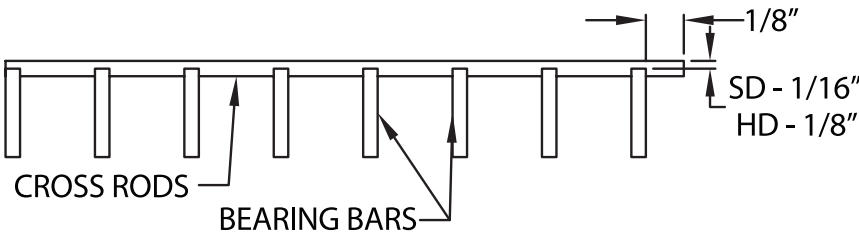
Cross Rod Spacing and Alignment

Cross rods should not vary more than a slope of 1/8" to 12" in either direction from perpendicular alignment with bearing bars. The tolerance of the cross bar spacing for 5' in length is +/- 1/4"



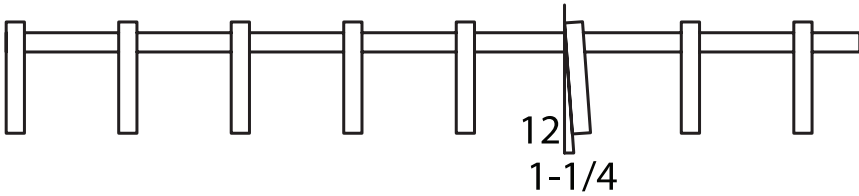
Cross Rod Position

The top the cross rod should not projected more than 1/16" above the top of the bearing bars for standard grating (1/8" for heavy-duty) and should not extend more than 1/8" from side of bearing bars.



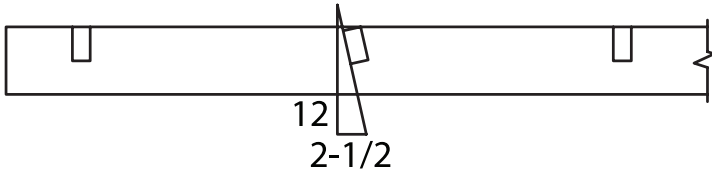
Bearing Bar Lean

Bearing bar lean must not exceed a slope of 1-1/4" to 12.



Cross Bar Lean

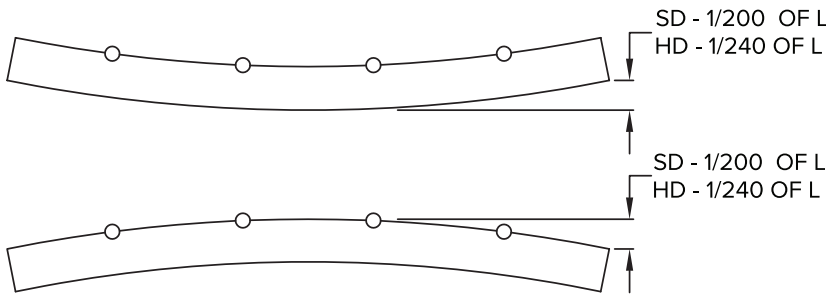
Cross bar lean must not exceed a slope of 2-1/2" to 12.



PANEL TOLERANCES

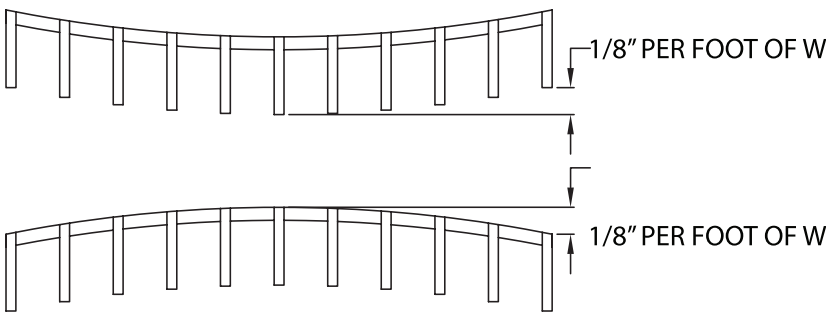
Longitudinal Bow

Longitudinal bow should be less than 1/200 of the length for the standard grating (1/240 for heavy duty).



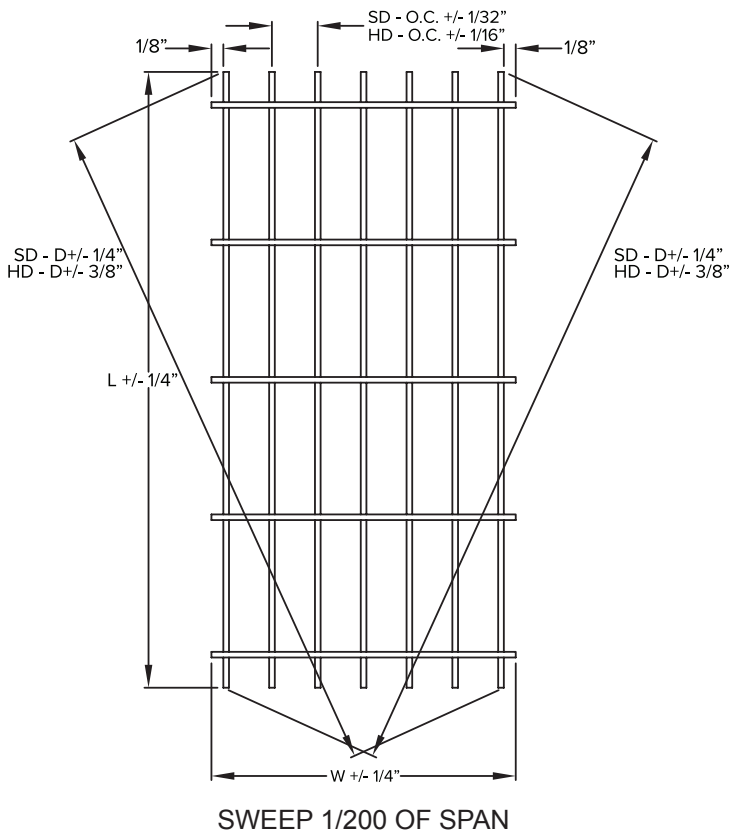
Traverse Bow

Before banding, the traverse bow should be less than 1/8" per foot or width.

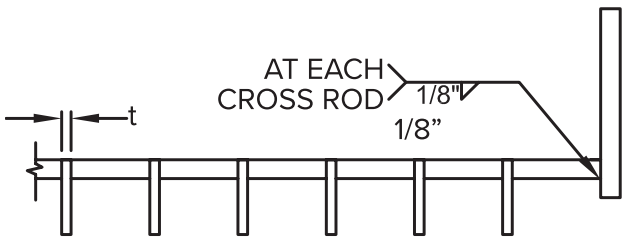
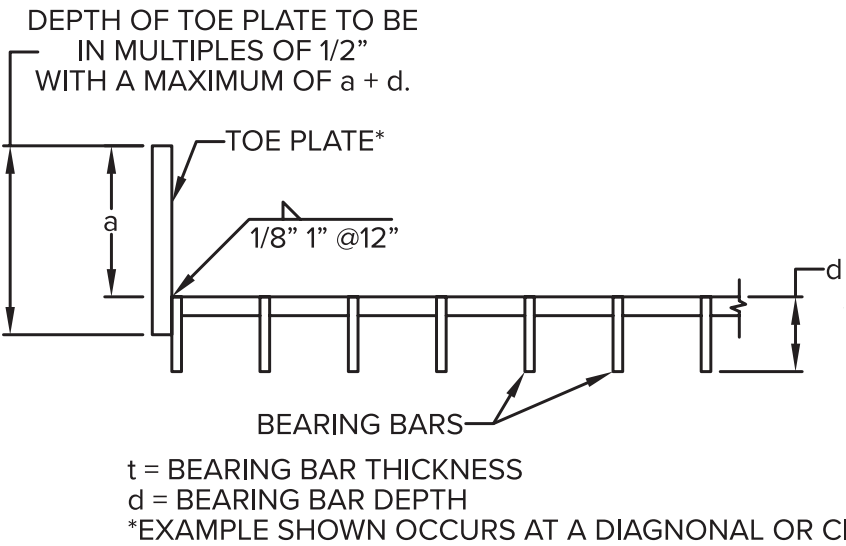


Overall Dimension and Squareness

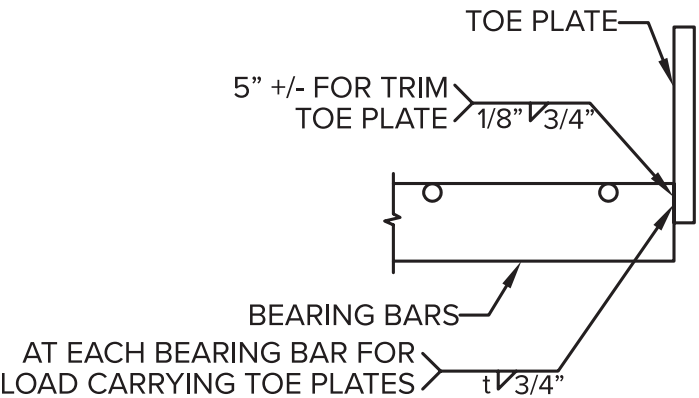
D = Overall diagonal dimension
W = Width of panel including cross rod extensions outside of bearing bars
L = Length of bearing bars



TOE PLATES

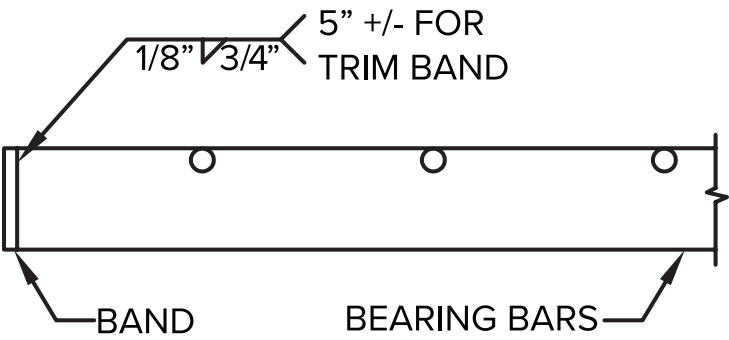


Attachment to Length of Bearing Bar
Toe plate to be welded with alternating 1/8" fillet welds, 1" long every 12."

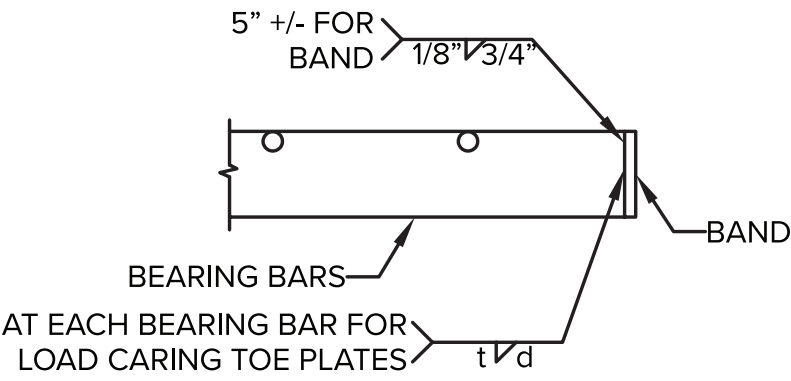


Attachment to End of Bearing Bar
Load-carrying toe plates to be welded at each bearing bar with a fillet weld the size of the bearing bar thickness (t), 3/4" long. Non-load-carrying toe plates to be welded to bearing bars with 1/8" fillet weld (3/16" for HD), 3/4" long every 5".

BANDING

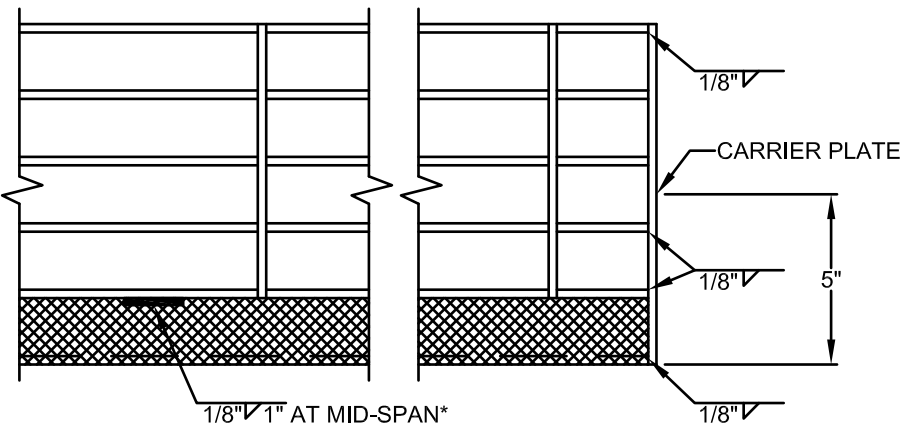


Standard Trim Band
End band to be welded with 1/8" fillet welds (3/16" for HD) 3/4" long every 5".



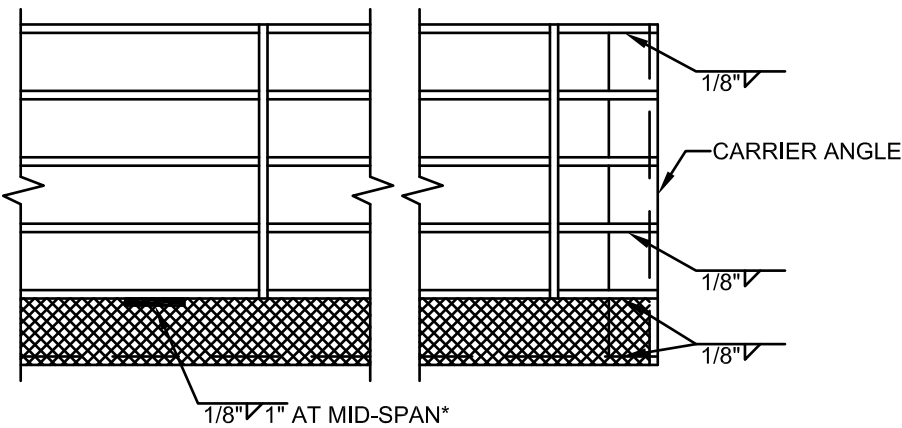
Load Banding (must specify)
Load carrying end band must be welded with fillet weld the size of bearing bar thickness (t) and the length of the bearing bar depth (d) at each bearing bar. This spec is standard for grating. Refer to NAAMM MBG 532 for HD specification.

STAIR TREADS



WHEN CARRIER PLATES ARE USED, THE BEARING BARS AND THE NOSING IN THE FRONT FIVE INCHES SHALL BE WELDED TO THE CARRIER PLATE AS SHOWN.

*TREADS SPANNING 4' OR MORE SHALL HAVE 2 WELDS, LOCATED AT THIRD POINTS.



ON TREADS OVER 9-3/4" WIDE, WELD END OF CENTER BAR ALSO

ANCHORAGE TYPES

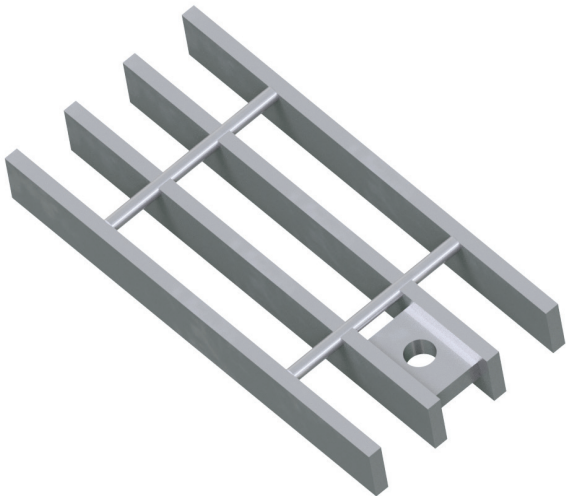
CLIP (SD)

The clip bridges two bearing bars and is attached with ¼” self-tapping bolt, ¼” self threader, ¼” weld stud or ¼” bolt and nut when hole is drilled through supporting flange. Fasteners should be specified separate from clips. (Bolts not included)



WELDED LUG (HD)

Weld lugs may be used for installations where grating is subject to removal. Weld lugs are shop fabricated and must be specified at time of grating order. Fasteners are ¼” minimum and supplied by others.



FIELD WELDED

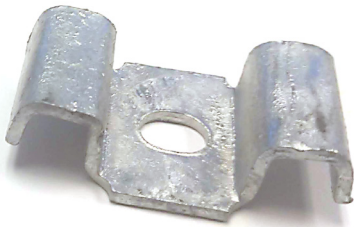
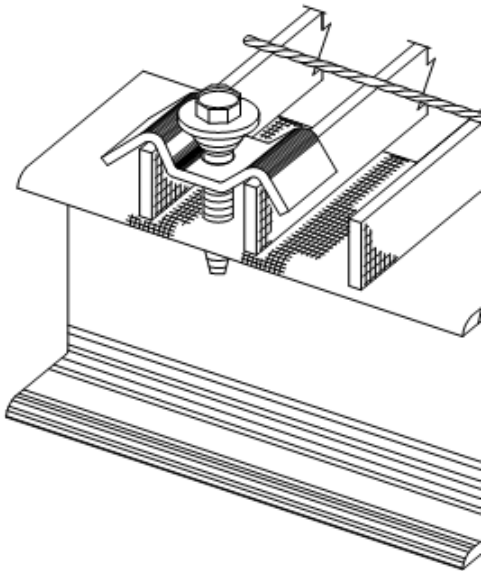
Recommended for all permanently installed grating panels. Welds should be ⅜” fillet welds, ¾” long located approximately 6” from each side of panel (4 locations) and one weld in middle of panel at each intermediate support.



CLIP TYPES

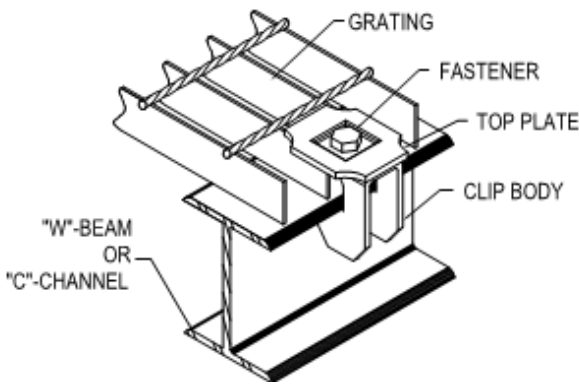
F-10 CLIPS

F-10 Clips are available for use with 19 space grating and can work with any bar depths from 1” to 6”. Different Tek-screw lengths are required for different bar depths.



G CLIPS

G Clips can be used with 19, 15, 30 and 38 space grating, and can work with bar depths from 1” to 2”.



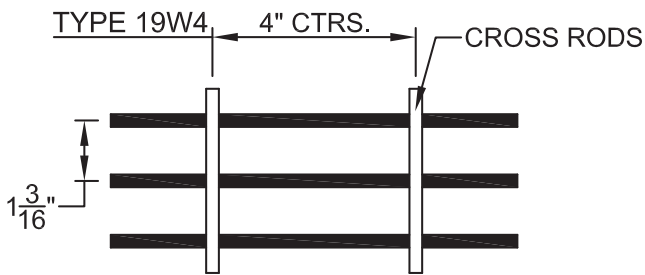
G-CLIPS

Bar Depth	Bar Spacing				
	11	15	19	30	38
1”	RSCGC-1A or RSCGC-2A	GN-1A or GN-2A	GG-1A or GG-2A	FFGN-1A or FFGN-2A	FFGN-1A or FFGN-2A
1¼”	RSCGC-1B or RSCGC-2B	GN-1B or GN-2B	GG-1B or GG-2B	FFGN-1B or FFGN-2B	FFGN-1B or FFGN-2B
1½”	RSCGC-1C or RSCGC-2C	GN-1C or GN-2C	GG-1C or GG-2C	FFGN-1C or FFGN-2C	FFGN-1C or FFGN-2C
1¾”	RSCGC-1D or RSCGC-2D	GN-1D or GN-2D	GG-1D or GG-2D	FFGN-1D or FFGN-2D	FFGN-1D or FFGN-2D
2”	RSCGC-1E or RSCGC-2E	GN-1E or GN-2E	GG-1E or GG-2E	FFGN-1E or FFGN-2E	FFGN-1E or FFGN-2E

“1” Clips (I.E., GG-1A) are for use with flange members up to 3/4” thick
“2” Clips (I.E., GG-2A) are for use with flange members from 3/4” to 1 1/2” thick

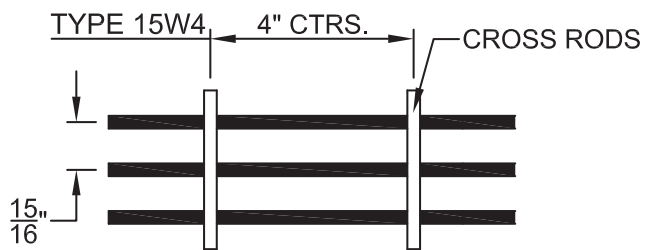
OVERVIEW

Standard



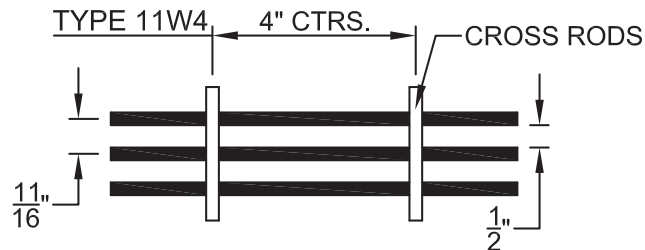
Standard Duty Grating is the most common type of grating used in the industrial flooring market. The open grid construction provides for maximum passage for light, air circulation and drainage.

Close-Mesh



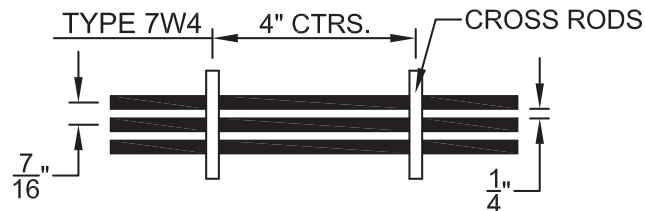
When a certain bar depth must be held but standard duty is not sufficient, Close Mesh moves the bars closer to gain more strength and stiffness. This may also be warranted if the bar gap on Standard Duty is wider than desired.

ADA-Compliant



When the Grating needs to adhere to the guidelines of the Americans-with-Disabilities Act (ADA), an even-smaller bar gap is required. The ADA requires no more than a 1/2" opening as part of Chapter 3, Section 302.3 of the ADA Guide published by the Unites States Access Board.

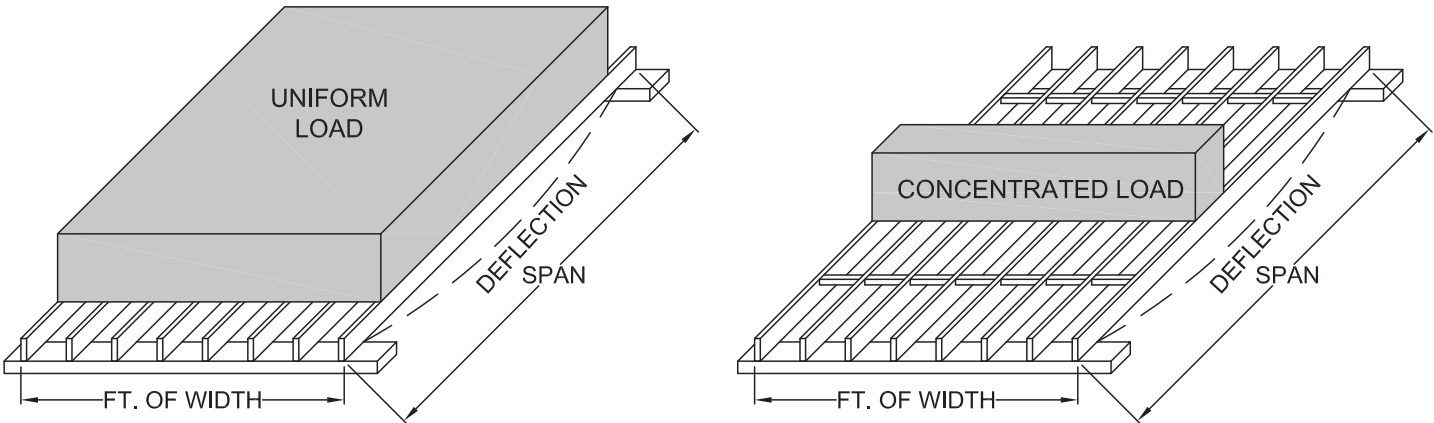
Heels-Friendly



Also ADA-Compliant, Heel-Friendly grating provides an even tighter bar spacing to ensure that high heels, canes, and other narrow items will be difficult to get wedged in the gaps.

DESIGN CRITERIA

The following tables of safe loads have been calculated using these design parameters:



	Uniform Load	Concentrated Load
Determine M:	$M = \frac{FS}{12}$	$M = \frac{FS}{12}$
Determine U or C:	$U = \frac{8M}{L^2}$	$C = \frac{4M}{L}$
Check D*:	$D = \frac{5UL(L \times 12)^3}{384 EI}$	$D = \frac{C(L \times 12)^3}{48 EI}$

*Deflection should be limited to 1/4" under 100lb/ft² uniform load to afford pedestrian comfort.

- U = Uniform Load - lbs/ft²
- C = Concentrated Load - lbs/ft of grating width
- S = Section Modulus - in³/ft of grating width
- I = Moment of Inertia - in⁴/ft of grating width
- L = Simple Clear Span - feet
- D = Deflection - inches
- E = Modulus of Elasticity
- F = Allowable Bending Stress
- M = Bending Moment

Vulcraft Online Bar Grating Design Tools

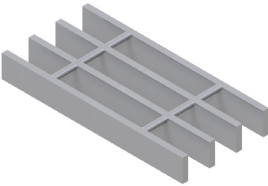
If you are uncertain about which type of grating to use, try our on-line calculator. Enter your project specs and our calculator will recommend the appropriate grating. This powerful on-line tool allows you to compare alternatives so you can optimize weight, cost, or both. It saves you valuable time by eliminating manual calculations and the risk of errors. Visit www.vulcraft.com/DesignTools/BarGratingDesignAid



LOAD TABLES | STANDARD DUTY, IMPERIAL

LOAD TABLES - SD

Grating Type: 19W4
Design Code: NAAMM MBG 534-19
Material: ASTM A1011CS Type B
Surface: Smooth



U = Safe Uniform Load (lbs/ft²)
D_u = Deflection Due to Safe Uniform Load (in)
C = Safe Concentrated Load (lbs/ft of grating width)
D_c = Deflection Due to Safe Concentrated Load (in)
Allowable Extreme Fiber Stress = 18 ksi

Bearing Bar Size (inches)	Approx. Weight (lbs/ft²)	Ped. Span (inches)	Load / Deflection	Span (ft -in)														Section Properties		
				2' - 0"	2' - 6"	3' - 0"	3' - 6"	4' - 0"	4' - 6"	5' - 0"	5' - 6"	6' - 0"	6' - 6"	7' - 0"	7' - 6"	8' - 0"	S _x (in³)/ft	I _x (in⁴)/ft		
1" x ⅛"	5.00	51	U	632	404	281	206	158	125								0.211			
			D _u	0.07	0.12	0.17	0.23	0.30	0.38											
			C	632	505	421	361	316	281											
			D _c	0.06	0.09	0.13	0.18	0.24	0.30								0.105			
1" x ⅜ ₁₆ "	7.15	57	U	947	606	421	309	237	187	152						0.316				
			D _u	0.07	0.12	0.17	0.23	0.30	0.38	0.47										
			C	947	758	632	541	474	421	379										
			D _c	0.06	0.09	0.13	0.18	0.24	0.30	0.37						0.158				
1 ¼" x ⅛"	6.08	61	U	987	632	439	322	247	195	158	130				0.329					
			D _u	0.06	0.09	0.13	0.18	0.24	0.30	0.37	0.45									
			C	987	789	658	564	493	439	395	359									
			D _c	0.05	0.07	0.11	0.15	0.19	0.24	0.30	0.36				0.206					
1 ¼" x ⅜ ₁₆ "	8.76	67	U	1,480	947	658	483	370	292	237	196	164		0.493						
			D _u	0.06	0.09	0.13	0.18	0.24	0.30	0.37	0.45	0.54								
			C	1,480	1,184	987	846	740	658	592	538	493								
			D _c	0.05	0.07	0.11	0.15	0.19	0.24	0.30	0.36	0.43		0.308						
1 ½" x ⅛"	7.15	70	U	1,421	909	632	464	355	281	227	188	158				0.474				
			D _u	0.05	0.08	0.11	0.15	0.20	0.25	0.31	0.38	0.45								
			C	1,421	1,137	947	812	711	632	568	517	474								
			D _c	0.04	0.06	0.09	0.12	0.16	0.20	0.25	0.30	0.36				0.355				
1 ½" x ⅜ ₁₆ "	10.37	77	U	2,132	1,364	947	696	533	421	341	282	237	202		0.711					
			D _u	0.05	0.08	0.11	0.15	0.20	0.25	0.31	0.38	0.45	0.52							
			C	2,132	1,705	1,421	1,218	1,066	947	853	775	711	656							
			D _c	0.04	0.06	0.09	0.12	0.16	0.20	0.25	0.30	0.36	0.42		0.533					
1 ¾" x ⅜ ₁₆ "	12.17	87	U	2,901	1,857	1,289	947	725	573	464	384	322	275	237	206		0.967			
			D _u	0.04	0.07	0.10	0.13	0.17	0.22	0.27	0.32	0.38	0.45	0.52	0.60					
			C	2,901	2,321	1,934	1,658	1,451	1,289	1,161	1,055	967	893	829	774					
			D _c	0.03	0.05	0.08	0.10	0.14	0.17	0.21	0.26	0.31	0.36	0.42	0.48		0.846			
2" x ⅜ ₁₆ "	13.78	96	U	3,789	2,425	1,684	1,237	947	749	606	501	421	359	309	269	237	1.263			
			D _u	0.04	0.06	0.08	0.11	0.15	0.19	0.23	0.28	0.34	0.39	0.46	0.52	0.60				
			C	3,789	3,032	2,526	2,165	1,895	1,684	1,516	1,378	1,263	1,166	1,083	1,011	947				
			D _c	0.03	0.05	0.07	0.09	0.12	0.15	0.19	0.23	0.27	0.31	0.36	0.42	0.48		1.263		
2 ½" x ⅜ ₁₆ "	17.00	113	U	5,921	3,789	2,632	1,933	1,480	1,170	947	783	658	561	483	421	370	1.974			
			D _u	0.03	0.05	0.07	0.09	0.12	0.15	0.19	0.23	0.27	0.31	0.36	0.42	0.48				
			C	5,921	4,737	3,947	3,383	2,961	2,632	2,368	2,153	1,974	1,822	1,692	1,579	1,480				
			D _c	0.02	0.04	0.05	0.07	0.10	0.12	0.15	0.18	0.21	0.25	0.29	0.34	0.38			2.467	

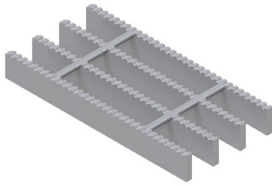
Spans and loads in red exceed a deflection of ¼” for uniform loads of 100 lbs./sq. ft. Experience has shown that ¼” deflection is the maximum deflection to give pedestrian comfort, but can be exceeded for other types of loads at the discretion of the specifying professional.

19W4 (in)										
# of Bars	2	3	4	5	6	7	8	9	10	11
⅜₁₆" Bars	1-⅜	2-⅜₁₆	3-¾	4-¹⁵⁄₁₆	6-½	7-⁵⁄₁₆	8-½	9-¹¹⁄₁₆	10-⁷⁄₈	12-¹⁄₁₆
# of Bars	12	13	14	15	16	17	18	19	20	21
⅜₁₆" Bars	13-¼	14-⁷⁄₁₆	15-⁵⁄₈	16-¹³⁄₁₆	18	19-³⁄₁₆	20-³⁄₈	21-⁹⁄₁₆	22-¾	23-¹⁵⁄₁₆
# of Bars	22	23	24	25	26	27	28	29	30	31
⅜₁₆" Bars	25-½	26-⁵⁄₁₆	27-1/2	28-¹¹⁄₁₆	29-⁷⁄₈	31-¹⁄₁₆	32-¼	33-⁷⁄₁₆	34-⁵⁄₈	35-¹³⁄₁₆

Deduct 1/16" for 1/8" bearing bars

LOAD TABLES - SD

Grating Type: 19W4
Design Code: NAAMM MBG 534-19
Material: ASTM A1011CS Type B
Surface: Serrated



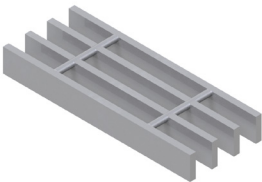
U = Safe Uniform Load (lbs/ft²)
D_u = Deflection Due to Safe Uniform Load (in)
C = Safe Concentrated Load (lbs/ft of grating width)
D_c = Deflection Due to Safe Concentrated Load (in)
Allowable Extreme Fiber Stress = 18 ksi

Bearing Bar Size (inches)	Approx. Weight (lbs/ft²)	Ped. Span (inches)	Load / Deflection	Span (ft -in)													Section Properties		
				2' - 0"	2' - 6"	3' - 0"	3' - 6"	4' - 0"	4' - 6"	5' - 0"	5' - 6"	6' - 0"	6' - 6"	7' - 0"	7' - 6"	8' - 0"	S _x (in³)/ft	I _x (in⁴)/ft	
1" x ⅛"	5.00	42	U	355	227	158	116										0.118		
			D _u	0.10	0.16	0.22	0.30										0.044		
			C	355	284	237	203												
			D _c	0.08	0.12	0.18	0.24												
1" x ⅜ ₁₆ "	7.15	46	U	533	341	237	174	133									0.178		
			D _u	0.10	0.16	0.22	0.30	0.40								0.067			
			C	533	426	355	305	266											
			D _c	0.08	0.12	0.18	0.24	0.32											
1 ¼" x ⅛"	6.08	51	U	632	404	281	206	158	125						0.211				
			D _u	0.07	0.12	0.17	0.23	0.30	0.38						0.105				
			C	632	505	421	361	316	281										
			D _c	0.06	0.09	0.13	0.18	0.24	0.30										
1 ¼" x ⅜ ₁₆ "	8.76	57	U	947	606	421	309	237	187	152						0.316			
			D _u	0.07	0.12	0.17	0.23	0.30	0.38	0.47						0.158			
			C	947	758	632	541	474	421	379									
			D _c	0.06	0.09	0.13	0.18	0.24	0.30	0.37									
1 ½" x ⅛"	7.15	61	U	987	632	439	322	247	195	158	130						0.329		
			D _u	0.06	0.09	0.13	0.18	0.24	0.30	0.37	0.45						0.206		
			C	987	789	658	564	493	439	395	359								
			D _c	0.05	0.07	0.11	0.15	0.19	0.24	0.30	0.36								
1 ½" x ⅜ ₁₆ "	10.37	67	U	1,480	947	658	483	370	292	237	196	164						0.493	
			D _u	0.06	0.09	0.13	0.18	0.24	0.30	0.37	0.45	0.54						0.308	
			C	1,480	1,184	987	846	740	658	592	538	493							
			D _c	0.05	0.07	0.11	0.15	0.19	0.24	0.30	0.36	0.43							
1 ¾" x ⅜ ₁₆ "	11.98	77	U	2,132	1,364	947	696	533	421	341	282	237	202						0.711
			D _u	0.05	0.08	0.11	0.15	0.20	0.25	0.31	0.38	0.45	0.52						0.533
			C	2,132	1,705	1,421	1,218	1,066	947	853	775	711	656						
			D _c	0.04	0.06	0.09	0.12	0.16	0.20	0.25	0.30	0.36	0.42						
2" x ⅜ ₁₆ "	13.78	87	U	2,901	1,857	1,289	947	725	573	464	384	322	275	237	206		0.967		
			D _u	0.04	0.07	0.10	0.13	0.17	0.22	0.27	0.32	0.38	0.45	0.52	0.60		0.846		
			C	2,901	2,321	1,934	1,658	1,451	1,289	1,161	1,055	967	893	829	774				
			D _c	0.03	0.05	0.08	0.10	0.14	0.17	0.21	0.26	0.31	0.36	0.42	0.48				
2 ½" x ⅜ ₁₆ "	17.00	105	U	4,796	3,069	2,132	1,566	1,199	947	767	634	533	454	392	341	300	1.599		
			D _u	0.03	0.05	0.07	0.10	0.13	0.17	0.21	0.25	0.30	0.35	0.41	0.47	0.53	1.799		
			C	4,796	3,837	3,197	2,741	2,398	2,132	1,918	1,744	1,599	1,476	1,370	1,279	1,199			
			D _c	0.03	0.04	0.06	0.08	0.11	0.13	0.17	0.20	0.24	0.28	0.32	0.37	0.42			

LOAD TABLES | STANDARD DUTY, IMPERIAL

LOAD TABLES - CLOSE-MESH

Grating Type: 15W4
Design Code: NAAMM MBG 534-19
Material: ASTM A1011CS Type B
Surface: Smooth



U = Safe Uniform Load (lbs/ft²)
D_u = Deflection Due to Safe Uniform Load (in)
C = Safe Concentrated Load (lbs/ft of grating width)
D_c = Deflection Due to Safe Concentrated Load (in)
Allowable Extreme Fiber Stress = 18 ksi

Bearing Bar Size (inches)	Approx. Weight (lbs/ft²)	Ped. Span (inches)	Load / Deflection	Span (ft -in)													Section Properties			
				2' - 0"	2' - 6"	3' - 0"	3' - 6"	4' - 0"	4' - 6"	5' - 0"	5' - 6"	6' - 0"	6' - 6"	7' - 0"	7' - 6"	8' - 0"	S _x (in³)/ft	I _x (in⁴)/ft		
1" x ⅛"	6.15	55	U	800	512	356	261	200	158									0.267	0.133	
			D _u	0.07	0.12	0.17	0.23	0.30	0.38											
			C	800	640	533	457	400	356											
			D _c	0.06	0.09	0.13	0.18	0.24	0.30											
1" x ⅜ ₁₆ "	8.87	60	U	1,200	768	533	392	300	237									0.400	0.200	
			D _u	0.07	0.12	0.17	0.23	0.30	0.38											
			C	1,200	960	800	686	600	533											
			D _c	0.06	0.09	0.13	0.18	0.24	0.30											
1 ¼" x ⅛"	7.51	65	U	1,250	800	556	408	313	247	200							0.417	0.260		
			D _u	0.06	0.09	0.13	0.18	0.24	0.30	0.37										
			C	1,250	1,000	833	714	625	556	500										
			D _c	0.05	0.07	0.11	0.15	0.19	0.24	0.30										
1 ¼" x ⅜ ₁₆ "	10.91	71	U	1,875	1,200	833	612	469	370	300	248					0.625	0.391			
			D _u	0.06	0.09	0.13	0.18	0.24	0.30	0.37	0.45									
			C	1,875	1,500	1,250	1,071	938	833	750	682									
			D _c	0.05	0.07	0.11	0.15	0.19	0.24	0.30	0.36									
1 ½" x ⅛"	8.87	74	U	1,800	1,152	800	588	450	356	288	238	200					0.600	0.450		
			D _u	0.05	0.08	0.11	0.15	0.20	0.25	0.31	0.38	0.45								
			C	1,800	1,440	1,200	1,029	900	800	720	655	600								
			D _c	0.04	0.06	0.09	0.12	0.16	0.20	0.25	0.30	0.36								
1 ½" x ⅜ ₁₆ "	12.95	82	U	2,700	1,728	1,200	882	675	533	432	357	300	256					0.900	0.675	
			D _u	0.05	0.08	0.11	0.15	0.20	0.25	0.31	0.38	0.45	0.52							
			C	2,700	2,160	1,800	1,543	1,350	1,200	1,080	982	900	831							
			D _c	0.04	0.06	0.09	0.12	0.16	0.20	0.25	0.30	0.36	0.42							
1 ¾" x ⅜ ₁₆ "	15.18	92	U	3,675	2,352	1,633	1,200	919	726	588	486	408	348	300	261			1.225	1.072	
			D _u	0.04	0.07	0.10	0.13	0.17	0.22	0.27	0.32	0.38	0.45	0.52	0.60					
			C	3,675	2,940	2,450	2,100	1,838	1,633	1,470	1,336	1,225	1,131	1,050	980					
			D _c	0.03	0.05	0.08	0.10	0.14	0.17	0.21	0.26	0.31	0.36	0.42	0.48					
2" x ⅜ ₁₆ "	17.22	102	U	4,800	3,072	2,133	1,567	1,200	948	768	635	533	454	392	341	300			1.600	1.600
			D _u	0.04	0.06	0.08	0.11	0.15	0.19	0.23	0.28	0.34	0.39	0.46	0.52	0.60				
			C	4,800	3,840	3,200	2,743	2,400	2,133	1,920	1,745	1,600	1,477	1,371	1,280	1,200				
			D _c	0.03	0.05	0.07	0.09	0.12	0.15	0.19	0.23	0.27	0.31	0.36	0.42	0.48				
2 ½" x ⅜ ₁₆ "	21.30	120	U	7,500	4,800	3,333	2,449	1,875	1,481	1,200	992	833	710	612	533	469			2.500	3.125
			D _u	0.03	0.05	0.07	0.09	0.12	0.15	0.19	0.23	0.27	0.31	0.36	0.42	0.48				
			C	7,500	6,000	5,000	4,286	3,750	3,333	3,000	2,727	2,500	2,308	2,143	2,000	1,875				
			D _c	0.02	0.04	0.05	0.07	0.10	0.12	0.15	0.18	0.21	0.25	0.29	0.34	0.38				

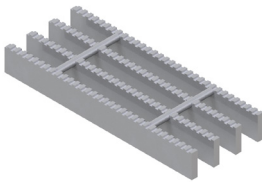
Spans and loads in red exceed a deflection of 1/4" for uniform loads of 100 lbs./sq. ft. Experience has shown that 1/4" deflection is the maximum deflection to give pedestrian comfort, but can be exceeded for other types of loads at the discretion of the specifying professional.

15W4 (in)										
# of Bars	2	3	4	5	6	7	8	9	10	11
⅜ ₁₆ " Bars	1-⅛	2-⅛ ₁₆	3	3- ¹⁵ / ₁₆	4- ⁷ / ₈	5- ¹³ / ₁₆	6- ³ / ₄	7- ¹¹ / ₁₆	8- ⁵ / ₈	9- ⁹ / ₁₆
# of Bars	12	13	14	15	16	17	18	19	20	21
⅜ ₁₆ " Bars	10-½	11- ⁷ / ₁₆	12- ³ / ₈	13- ⁵ / ₁₆	14-¼	15- ³ / ₁₆	16- ¹ / ₈	17- ¹ / ₁₆	18	18- ¹⁵ / ₁₆
# of Bars	22	23	24	25	26	27	28	29	30	31
⅜ ₁₆ " Bars	19- ⁷ / ₈	20- ¹³ / ₁₆	21-¾	22- ¹¹ / ₁₆	23- ⁵ / ₈	24- ⁹ / ₁₆	25-½	26- ⁷ / ₁₆	27- ³ / ₈	28- ⁵ / ₁₆
# of Bars	32	33	34	35	36	37	38	39	40	41
⅜ ₁₆ " Bars	29-¼	30- ³ / ₁₆	31-⅛	32- ¹ / ₁₆	33	33- ¹⁵ / ₁₆	34- ⁷ / ₈	35- ¹³ / ₁₆	36-¾	37- ¹¹ / ₁₆

Deduct 1/16" for 1/8" bearing bars

LOAD TABLES - CLOSE-MESH

Grating Type: 15W4
Design Code: NAAMM MBG 534-19
Material: ASTM A1011CS Type B
Surface: Serrated

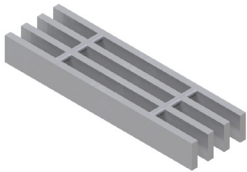


U = Safe Uniform Load (lbs/ft²)
D_u = Deflection Due to Safe Uniform Load (in)
C = Safe Concentrated Load (lbs/ft of grating width)
D_c = Deflection Due to Safe Concentrated Load (in)
Allowable Extreme Fiber Stress = 18 ksi

Bearing Bar Size (inches)	Approx. Weight (lbs/ft ²)	Ped. Span (inches)	Load / Deflection	Span (ft -in)												Section Properties												
				2' - 0"	2' - 6"	3' - 0"	3' - 6"	4' - 0"	4' - 6"	5' - 0"	5' - 6"	6' - 0"	6' - 6"	7' - 0"	7' - 6"	8' - 0"	S _x (in ³)/ft	I _x (in ⁴)/ft										
1" x ⅛"	6.15	44	U	450	288	200	147	113												0.150								
			D _u	0.10	0.16	0.22	0.30	0.40																				
			C	450	360	300	257	225																				
			D _c	0.08	0.12	0.18	0.24	0.32												0.056								
1" x ⅜ ₁₆ "	8.87	49	U	675	432	300	220	169	133												0.225							
			D _u	0.10	0.16	0.22	0.30	0.40	0.50																			
			C	675	540	450	386	338	300																			
			D _c	0.08	0.12	0.18	0.24	0.32	0.40												0.084							
1 ¼" x ⅛"	7.51	55	U	800	512	356	261	200	158	128												0.267						
			D _u	0.07	0.12	0.17	0.23	0.30	0.38	0.47																		
			C	800	640	533	457	400	356	320																		
			D _c	0.06	0.09	0.13	0.18	0.24	0.30	0.37												0.133						
1 ¼" x ⅜ ₁₆ "	10.91	60	U	1,200	768	533	392	300	237	192												0.400						
			D _u	0.07	0.12	0.17	0.23	0.30	0.38	0.47																		
			C	1,200	960	800	686	600	533	480																		
			D _c	0.06	0.09	0.13	0.18	0.24	0.30	0.37												0.200						
1 ½" x ⅛"	8.87	65	U	1,250	800	556	408	313	247	200	165												0.417					
			D _u	0.06	0.09	0.13	0.18	0.24	0.30	0.37	0.45																	
			C	1,250	1,000	833	714	625	556	500	455																	
			D _c	0.05	0.07	0.11	0.15	0.19	0.24	0.30	0.36												0.260					
1 ½" x ⅜ ₁₆ "	12.95	71	U	1,875	1,200	833	612	469	370	300	248	208												0.625				
			D _u	0.06	0.09	0.13	0.18	0.24	0.30	0.37	0.45	0.54																
			C	1,875	1,500	1,250	1,071	938	833	750	682	625																
			D _c	0.05	0.07	0.11	0.15	0.19	0.24	0.30	0.36	0.43												0.391				
1 ¾" x ⅜ ₁₆ "	14.99	82	U	2,700	1,728	1,200	882	675	533	432	357	300	256	220												0.900		
			D _u	0.05	0.08	0.11	0.15	0.20	0.25	0.31	0.38	0.45	0.52	0.61														
			C	2,700	2,160	1,800	1,543	1,350	1,200	1,080	982	900	831	771														
			D _c	0.04	0.06	0.09	0.12	0.16	0.20	0.25	0.30	0.36	0.42	0.49												0.675		
2" x ⅜ ₁₆ "	17.22	92	U	3,675	2,352	1,633	1,200	919	726	588	486	408	348	300	261	230												1.225
			D _u	0.04	0.07	0.10	0.13	0.17	0.22	0.27	0.32	0.38	0.45	0.52	0.60	0.68												
			C	3,675	2,940	2,450	2,100	1,838	1,633	1,470	1,336	1,225	1,131	1,050	980	919												
			D _c	0.03	0.05	0.08	0.10	0.14	0.17	0.21	0.26	0.31	0.36	0.42	0.48	0.54												1.072
2 ½" x ⅜ ₁₆ "	21.30	111	U	6,075	3,888	2,700	1,984	1,519	1,200	972	803	675	575	496	432	380	0.53	2.025										
			D _u	0.03	0.05	0.07	0.10	0.13	0.17	0.21	0.25	0.30	0.35	0.41	0.47	0.53												
			C	6,075	4,860	4,050	3,471	3,038	2,700	2,430	2,209	2,025	1,869	1,736	1,620	1,519												
			D _c	0.03	0.04	0.06	0.08	0.11	0.13	0.17	0.20	0.24	0.28	0.32	0.37	0.42			2.278									

LOAD TABLES - ADA

Grating Type: 11W4
Design Code: NAAMM MBG 534-19
Material: ASTM A1011CS Type B
Surface: Smooth



U = Safe Uniform Load (lbs/ft²)
D_u = Deflection Due to Safe Uniform Load (in)
C = Safe Concentrated Load (lbs/ft of grating width)
D_c = Deflection Due to Safe Concentrated Load (in)
Allowable Extreme Fiber Stress = 18 ksi

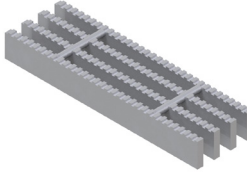
Bearing Bar Size (inches)	Approx. Weight (lbs/ft ²)	Ped. Span (inches)	Load / Deflection	Span (ft -in)													Section Properties
				2' - 0"	2' - 6"	3' - 0"	3' - 6"	4' - 0"	4' - 6"	5' - 0"	5' - 6"	6' - 0"	6' - 6"	7' - 0"	7' - 6"	8' - 0"	S _x (in ³)/ft
																	I _x (in ⁴)/ft
1" x ¾ ₁₆ "	11.84	65	U	1,636	1,047	727	534	409	323	262	216						0.545
			D _u	0.07	0.12	0.17	0.23	0.30	0.38	0.47	0.56						
			C	1,636	1,309	1,091	935	818	727	655	595						
			D _c	0.06	0.09	0.13	0.18	0.24	0.30	0.37	0.45						0.273
1 ¼" x ¾ ₁₆ "	14.62	77	U	2,557	1,636	1,136	835	639	505	409	338	284	242				0.852
			D _u	0.06	0.09	0.13	0.18	0.24	0.30	0.37	0.45	0.54	0.63				
			C	2,557	2,045	1,705	1,461	1,278	1,136	1,023	930	852	787				
			D _c	0.05	0.07	0.11	0.15	0.19	0.24	0.30	0.36	0.43	0.50				0.533
1 ½" x ¾ ₁₆ "	17.40	89	U	3,682	2,356	1,636	1,202	920	727	589	487	409	349	301	262		1.227
			D _u	0.05	0.08	0.11	0.15	0.20	0.25	0.31	0.38	0.45	0.52	0.61	0.70		
			C	3,682	2,945	2,455	2,104	1,841	1,636	1,473	1,339	1,227	1,133	1,052	982		
			D _c	0.04	0.06	0.09	0.12	0.16	0.20	0.25	0.30	0.36	0.42	0.49	0.56		0.920
1 ¾" x ¾ ₁₆ "	20.37	99	U	5,011	3,207	2,227	1,636	1,253	990	802	663	557	474	409	356	313	1.670
			D _u	0.04	0.07	0.10	0.13	0.17	0.22	0.27	0.32	0.38	0.45	0.52	0.60	0.68	
			C	5,011	4,009	3,341	2,864	2,506	2,227	2,005	1,822	1,670	1,542	1,432	1,336	1,253	1.462
			D _c	0.03	0.05	0.08	0.10	0.14	0.17	0.21	0.26	0.31	0.36	0.42	0.48	0.54	
2" x ¾ ₁₆ "	23.15	110	U	6,545	4,189	2,909	2,137	1,636	1,293	1,047	866	727	620	534	465	409	2.182
			D _u	0.04	0.06	0.08	0.11	0.15	0.19	0.23	0.28	0.34	0.39	0.46	0.52	0.60	
			C	6,545	5,236	4,364	3,740	3,273	2,909	2,618	2,380	2,182	2,014	1,870	1,745	1,636	2.182
			D _c	0.03	0.05	0.07	0.09	0.12	0.15	0.19	0.23	0.27	0.31	0.36	0.42	0.48	
2 ½" x ¾ ₁₆ "	28.71	130	U	10,227	6,545	4,545	3,340	2,557	2,020	1,636	1,352	1,136	968	835	727	639	3.409
			D _u	0.03	0.05	0.07	0.09	0.12	0.15	0.19	0.23	0.27	0.31	0.36	0.42	0.48	
			C	10,227	8,182	6,818	5,844	5,114	4,545	4,091	3,719	3,409	3,147	2,922	2,727	2,557	4.261
			D _c	0.02	0.04	0.05	0.07	0.10	0.12	0.15	0.18	0.21	0.25	0.29	0.34	0.38	

Spans and loads in red exceed a deflection of ¼” for uniform loads of 100 lbs./sq. ft. Experience has shown that ¼” deflection is the maximum deflection to give pedestrian comfort, but can be exceeded for other types of loads at the discretion of the specifying professional.

11W4 (in)										
# of Bars	2	3	4	5	6	7	8	9	10	11
¾" Bars	7⁄8	1-9⁄16	2-¼	2-15⁄16	3-5⁄8	4-5⁄16	5	5-11⁄16	6-3⁄8	7-1⁄16
# of Bars	12	13	14	15	16	17	18	19	20	21
¾" Bars	7-¾	8-7⁄16	9-1⁄8	9-13⁄16	10-1⁄2	11-3⁄16	11-7⁄8	12-9⁄16	13-¼	13-15⁄16
# of Bars	22	23	24	25	26	27	28	29	30	31
¾" Bars	14-5⁄8	15-5⁄16	16	16-11⁄16	17-3⁄8	18-1⁄16	18-¾	19-7⁄16	20-1⁄8	20-13⁄16
# of Bars	32	33	34	35	36	37	38	39	40	41
¾" Bars	21-1⁄2	22-3⁄16	22-7⁄8	23-9⁄16	24-¼	24-15⁄16	24-15⁄16	26-5⁄16	27	27-11⁄16

LOAD TABLES - ADA

Grating Type: 11W4
Design Code: NAAMM MBG 534-19
Material: ASTM A1011CS Type B
Surface: Serrated



U = Safe Uniform Load (lbs/ft²)
D_u = Deflection Due to Safe Uniform Load (in)
C = Safe Concentrated Load (lbs/ft of grating width)
D_c = Deflection Due to Safe Concentrated Load (in)
Allowable Extreme Fiber Stress = 18 ksi

Bearing Bar Size (inches)	Approx. Weight (lbs/ft ²)	Ped. Span (inches)	Load / Deflection	Span (ft -in)												Section Properties		
				2' - 0"	2' - 6"	3' - 0"	3' - 6"	4' - 0"	4' - 6"	5' - 0"	5' - 6"	6' - 0"	6' - 6"	7' - 0"	7' - 6"	8' - 0"	S _x (in ³ /ft	I _x (in ⁴ /ft
1" x ¾"	11.84	53	U	920	589	409	301	230	182								0.307	
			D _u	0.10	0.16	0.22	0.30	0.40	0.50									
			C	920	736	614	526	460	409									
			D _c	0.08	0.12	0.18	0.24	0.32	0.40								0.115	
1 ¼" x ¾"	14.62	65	U	1,636	1,047	727	534	409	323	262	216						0.545	
			D _u	0.07	0.12	0.17	0.23	0.30	0.38	0.47	0.56							
			C	1,636	1,309	1,091	935	818	727	655	595						0.273	
			D _c	0.06	0.09	0.13	0.18	0.24	0.30	0.37	0.45							
1 ½" x ¾"	17.40	77	U	2,557	1,636	1,136	835	639	505	409	338	284	242				0.852	
			D _u	0.06	0.09	0.13	0.18	0.24	0.30	0.37	0.45	0.54	0.63					
			C	2,557	2,045	1,705	1,461	1,278	1,136	1,023	930	852	787				0.533	
			D _c	0.05	0.07	0.11	0.15	0.19	0.24	0.30	0.36	0.43	0.50					
1 ¾" x ¾"	20.18	89	U	3,682	2,356	1,636	1,202	920	727	589	487	409	349	301	262		1.227	
			D _u	0.05	0.08	0.11	0.15	0.20	0.25	0.31	0.38	0.45	0.52	0.61	0.70			
			C	3,682	2,945	2,455	2,104	1,841	1,636	1,473	1,339	1,227	1,133	1,052	982		0.920	
			D _c	0.04	0.06	0.09	0.12	0.16	0.20	0.25	0.30	0.36	0.42	0.49	0.56			
2" x ¾"	23.15	99	U	5,011	3,207	2,227	1,636	1,253	990	802	663	557	474	409	356	313	1.670	
			D _u	0.04	0.07	0.10	0.13	0.17	0.22	0.27	0.32	0.38	0.45	0.52	0.60	0.68		
			C	5,011	4,009	3,341	2,864	2,506	2,227	2,005	1,822	1,670	1,542	1,432	1,336	1,253	1.462	
			D _c	0.03	0.05	0.08	0.10	0.14	0.17	0.21	0.26	0.31	0.36	0.42	0.48	0.54		
2 ½" x ¾"	28.71	120	U	8,284	5,302	3,682	2,705	2,071	1,636	1,325	1,095	920	784	676	589	518	2.761	
			D _u	0.03	0.05	0.07	0.10	0.13	0.17	0.21	0.25	0.30	0.35	0.41	0.47	0.53		
			C	8,284	6,627	5,523	4,734	4,142	3,682	3,314	3,012	2,761	2,549	2,367	2,209	2,071	3.107	
			D _c	0.03	0.04	0.06	0.08	0.11	0.13	0.17	0.20	0.24	0.28	0.32	0.37	0.42		

Spans and loads in red exceed a deflection of ¼” for uniform loads of 100 lbs./sq. ft. Experience has shown that ¼” deflection is the maximum deflection to give pedestrian comfort, but can be exceeded for other types of loads at the discretion of the specifying professional.

11W4 (in)										
# of Bars	2	3	4	5	6	7	8	9	10	11
¾" Bars	7⁄8	1-9⁄16	2-¼	2-15⁄16	3-5⁄8	4-5⁄16	5	5-11⁄16	6-3⁄8	7-1⁄16
# of Bars	12	13	14	15	16	17	18	19	20	21
¾" Bars	7-¾	8-7⁄16	9-1⁄8	9-13⁄16	10-1⁄2	11-3⁄16	11-7⁄8	12-9⁄16	13-¼	13-15⁄16
# of Bars	22	23	24	25	26	27	28	29	30	31
¾" Bars	14-5⁄8	15-5⁄16	16	16-11⁄16	17-3⁄8	18-1⁄16	18-¾	19-7⁄16	20-1⁄8	20-13⁄16
# of Bars	32	33	34	35	36	37	38	39	40	41
¾" Bars	21-1⁄2	22-3⁄16	22-7⁄8	23-9⁄16	24-¼	24-15⁄16	24-15⁄16	26-5⁄16	27	27-11⁄16

LOAD TABLES | STANDARD DUTY, IMPERIAL

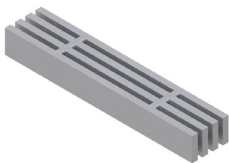
LOAD TABLES - HEELS FRIENDLY

Grating Type: 7W4

Design Code: NAAMM MBG 534-19

Material: ASTM A1011CS Type B

Surface: Smooth



U = Safe Uniform Load (lbs/ft²)

 Δ_{su} = Deflection Due to Safe Uniform Load (in)

C = Safe Concentrated Load (lbs/ft of grating width)

Δ_c = Deflection Due to Safe Concentrated Load (in)

Allowable Extreme Fiber Stress = 18 ksi

Bearing Bar Size (inches)	Approx. Weight (lbs/ft ²)	Ped. Span (inches)	Load / Deflection	Span (ft -in)												Section Properties	
				2' - 0"	2' - 6"	3' - 0"	3' - 6"	4' - 0"	4' - 6"	5' - 0"	5' - 6"	6' - 0"	6' - 6"	7' - 0"	7' - 6"	8' - 0"	S _x (in ³)/ft
																I _x (in ⁴)/ft	
1" x 3/16"	18.19	73	U	2,571	1,646	1,143	840	643	508	411	340	286	243				0.857
			D _u	0.07	0.12	0.17	0.23	0.30	0.38	0.47	0.56	0.67	0.79				
			C	2,571	2,057	1,714	1,469	1,286	1,143	1,029	935	857	791				
			D _c	0.06	0.09	0.13	0.18	0.24	0.30	0.37	0.45	0.54	0.63				
1 1/4" x 3/16"	22.57	86	U	4,018	2,571	1,786	1,312	1,004	794	643	531	446	380	328	286		1.339
			D _u	0.06	0.09	0.13	0.18	0.24	0.30	0.37	0.45	0.54	0.63	0.73	0.84		
			C	4,018	3,214	2,679	2,296	2,009	1,786	1,607	1,461	1,339	1,236	1,148	1,071		
			D _c	0.05	0.07	0.11	0.15	0.19	0.24	0.30	0.36	0.43	0.50	0.58	0.67		
1 1/2" x 3/16"	26.94	99	U	5,786	3,703	2,571	1,889	1,446	1,143	926	765	643	548	472	411	362	1.929
			D _u	0.05	0.08	0.11	0.15	0.20	0.25	0.31	0.38	0.45	0.52	0.61	0.70	0.79	
			C	5,786	4,629	3,857	3,306	2,893	2,571	2,314	2,104	1,929	1,780	1,653	1,543	1,446	
			D _c	0.04	0.06	0.09	0.12	0.16	0.20	0.25	0.30	0.36	0.42	0.49	0.56	0.64	

Spans and loads in red exceed a deflection of $\frac{1}{4}$ " for uniform loads of 100 lbs./sq. ft. Experience has shown that $\frac{1}{4}$ " deflection is the maximum deflection to give pedestrian comfort, but can be exceeded for other types of loads at the discretion of the specifying professional.

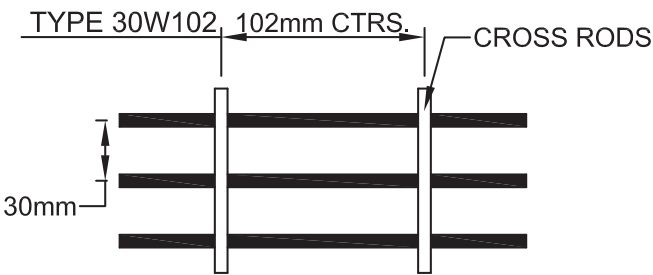
7W4 (in)

# of Bars	2	3	4	5	6	7	8	9	10	11
$\frac{3}{16}$ " Bars	$\frac{5}{8}$	$1\text{-}\frac{1}{16}$	$1\text{-}\frac{1}{2}$	$1\text{-}\frac{15}{16}$	$2\text{-}\frac{3}{8}$	$2\text{-}\frac{13}{16}$	$3\text{-}\frac{1}{4}$	$3\text{-}\frac{11}{16}$	$4\text{-}\frac{1}{8}$	$4\text{-}\frac{9}{16}$
# of Bars	12	13	14	15	16	17	18	19	20	21
$\frac{3}{16}$ " Bars	5	$5\text{-}\frac{7}{16}$	$5\text{-}\frac{3}{8}$	$6\text{-}\frac{5}{16}$	$6\text{-}\frac{3}{4}$	$7\text{-}\frac{3}{16}$	$7\text{-}\frac{5}{8}$	$8\text{-}\frac{1}{16}$	$8\text{-}\frac{1}{2}$	$8\text{-}\frac{15}{16}$
# of Bars	22	23	24	25	26	27	28	29	30	31
$\frac{3}{16}$ " Bars	$9\text{-}\frac{3}{8}$	$9\text{-}\frac{13}{16}$	$10\text{-}\frac{1}{4}$	$10\text{-}\frac{11}{16}$	$11\text{-}\frac{1}{8}$	$11\text{-}\frac{9}{16}$	12	$12\text{-}\frac{7}{16}$	$12\text{-}\frac{7}{8}$	$13\text{-}\frac{5}{16}$
# of Bars	32	33	34	35	36	37	38	39	40	41
$\frac{3}{16}$ " Bars	$13\text{-}\frac{3}{4}$	$14\text{-}\frac{3}{16}$	$14\text{-}\frac{5}{8}$	$15\text{-}\frac{1}{16}$	$15\text{-}\frac{1}{2}$	$15\text{-}\frac{15}{16}$	$16\text{-}\frac{3}{8}$	$16\text{-}\frac{13}{16}$	$17\text{-}\frac{1}{4}$	$17\text{-}\frac{1}{16}$
# of Bars	42	43	44	45	46	47	48	49	50	51
$\frac{3}{16}$ " Bars	$18\text{-}\frac{1}{8}$	$18\text{-}\frac{9}{16}$	19	$19\text{-}\frac{7}{16}$	$19\text{-}\frac{7}{8}$	$20\text{-}\frac{5}{16}$	$20\text{-}\frac{3}{4}$	$21\text{-}\frac{3}{16}$	$21\text{-}\frac{5}{8}$	$22\text{-}\frac{1}{16}$
# of Bars	52	53	54	55	56	57	58	59	60	61
$\frac{3}{16}$ " Bars	$22\text{-}\frac{1}{2}$	$22\text{-}\frac{15}{16}$	$23\text{-}\frac{3}{8}$	$23\text{-}\frac{13}{16}$	$24\text{-}\frac{1}{4}$	$24\text{-}\frac{11}{16}$	$25\text{-}\frac{1}{8}$	$25\text{-}\frac{9}{16}$	26	$26\text{-}\frac{7}{16}$
# of Bars	62	63	64	65	66	67	68	69	70	71
$\frac{3}{16}$ " Bars	$26\text{-}\frac{7}{8}$	$27\text{-}\frac{5}{16}$	$27\text{-}\frac{3}{4}$	$28\text{-}\frac{3}{16}$	$28\text{-}\frac{5}{8}$	$29\text{-}\frac{1}{16}$	$29\text{-}\frac{1}{2}$	$29\text{-}\frac{15}{16}$	$30\text{-}\frac{3}{8}$	$30\text{-}\frac{13}{16}$

This image shows a full page of blank graph paper. The grid consists of small, equal-sized squares formed by thin black lines. There are no margins, text, or other markings on the page.

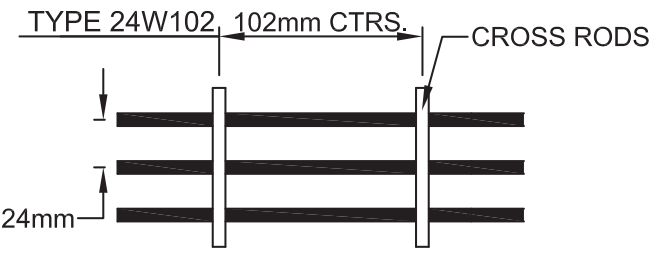
OVERVIEW

Standard



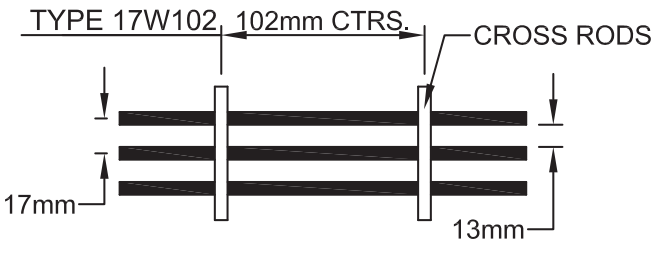
Standard Duty Grating is the most common type of grating used in the industrial flooring market. The open grid construction provides for maximum passage for light, air circulation and drainage.

Close-Mesh



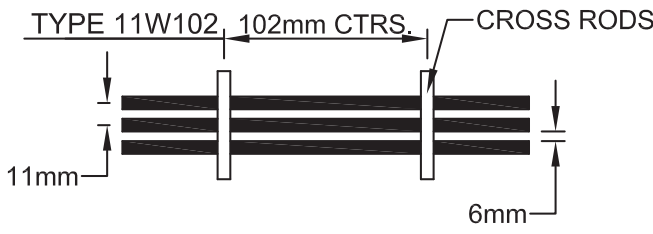
When a certain bar depth must be held but standard duty is not sufficient, Close Mesh moves the bars closer to gain more strength and stiffness. This may also be warranted if the bar gap on Standard Duty is wider than desired.

ADA-Compliant



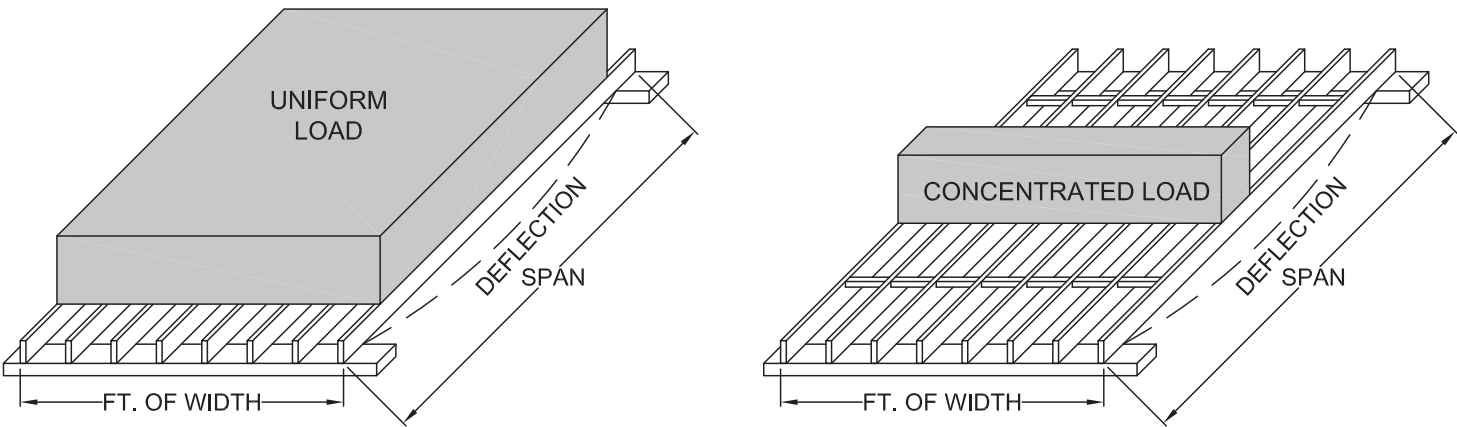
When the Grating needs to adhere to the guidelines of the Americans-with-Disabilities Act (ADA), an even-smaller bar gap is required. The ADA requires no more than a 13mm opening as part of Chapter 3, Section 302.3 of the ADA Guide published by the Unites States Access Board.

Heels-Friendly



Also ADA-Compliant, Heel-Friendly grating provides an even tighter bar spacing to ensure that high heels, canes, and other narrow items will be difficult to get wedged in the gaps.

DESIGN CRITERIA



	Uniform Load	Concentrated Load
Determine M:	$M = \frac{FS}{12}$	$M = \frac{FS}{12}$
Determine U or C:	$U = \frac{8M}{L^2}$	$C = \frac{4M}{L}$
Check D*:	$D = \frac{5UL \cdot L^3}{384 EI}$	$D = \frac{C \cdot L^3}{48 EI}$

*Deflection should be limited to 7mm under .45kN uniform load to afford pedestrian comfort.

- U = Uniform Load - kPa
- C = Concentrated Load - kN/m of grating width
- S = Section Modulus - mm³/m of grating width
- I = Moment of Inertia - mm⁴/m of grating width
- L = Simple Clear Span - m
- D = Deflection - mm
- E = Modulus of Elasticity - kPa
- F = Allowable Bending Stress - kPa
- M = Bending Moment - kN-m



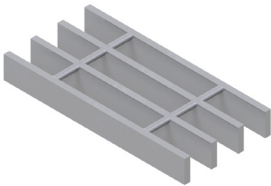
Vulcraft Online Bar Grating Design Tools

If you are uncertain about which type of grating to use, try our on-line calculator. Enter your project specs and our calculator will recommend the appropriate grating. This powerful on-line tool allows you to compare alternatives so you can optimize weight, cost, or both. It saves you valuable time by eliminating manual calculations and the risk of errors. Visit www.vulcraft.com/DesignTools/BarGratingDesignAid

LOAD TABLES | STANDARD DUTY, METRIC

LOAD TABLES - SD

Grating Type: 30W102
Design Code: NAAMM MBG 534-19
Material: ASTM A1011CS Type B
Surface: Smooth



U = Safe Uniform Load (kPa)
D_u = Deflection Due to Safe Uniform Load (mm)
C = Safe Concentrated Load (kN/meter of grating width)
D_c = Deflection Due to Safe Concentrated Load (mm)
Allowable Extreme Fiber Stress = 124.11 MPa

Bearing Bar Size (mm)	Approx. Wiegth (kg/m ²)	Ped. Span (mm)	Load / Deflection	SPAN (mm)												Section Properties	
				610	762	915	1067	1220	1372	1524	1677	1829	1982	2134	2286	2438	S _x (mm ³)/m I _x (mm ⁴)/m
25 x 3	24.1	1,312.00	U	30.6	19.6	13.6	10.0	7.7	6.0							11,470	
			D _u	1.9	3.0	4.3	5.8	7.6	9.6							145.66E+3	
			C	9.3	7.5	6.2	5.3	4.7	4.2								
			D _c	1.5	2.4	3.4	4.6	6.1	7.7								
25 x 5	34.7	1,452.00	U	45.9	29.4	20.4	15.0	11.5	9.1	7.4						17,200	
			D _u	1.9	3.0	4.3	5.8	7.6	9.6	11.8						218.49E+3	
			C	14.0	11.2	9.3	8.0	7.0	6.2	5.6							
			D _c	1.5	2.4	3.4	4.6	6.1	7.7	9.5							
32 x 3	29.5	1,552.00	U	48.0	30.7	21.3	15.7	12.0	9.5	7.7	6.3					17,980	
			D _u	1.5	2.4	3.4	4.6	6.0	7.7	9.4	11.4					285.84E+3	
			C	14.6	11.7	9.8	8.4	7.3	6.5	5.9	5.3						
			D _c	1.2	1.9	2.7	3.7	4.8	6.1	7.6	9.1						
32 x 5	42.8	1,718.00	U	72.0	46.1	32.0	23.5	18.0	14.2	11.5	9.5	8.0				26,970	
			D _u	1.5	2.4	3.4	4.6	6.0	7.7	9.4	11.4	13.6				428.77E+3	
			C	21.9	17.6	14.6	12.5	11.0	9.8	8.8	8.0	7.3					
			D _c	1.2	1.9	2.7	3.7	4.8	6.1	7.6	9.1	10.9					
38 x 3	34.3	1,778.00	U	68.9	44.1	30.6	22.5	17.2	13.6	11.0	9.1	7.7				25,810	
			D _u	1.3	2.0	2.8	3.9	5.0	6.4	7.9	9.5	11.4				491.61E+3	
			C	21.0	16.8	14.0	12.0	10.5	9.3	8.4	7.6	7.0					
			D _c	1.0	1.6	2.3	3.1	4.0	5.1	6.3	7.6	9.1					
38 x 5	51.5	1,967.00	U	103.3	66.1	45.9	33.7	25.8	20.4	16.5	13.7	11.5	9.8			38,710	
			D _u	1.3	2.0	2.8	3.9	5.0	6.4	7.9	9.5	11.4	13.3			737.42E+3	
			C	31.5	25.2	21.0	18.0	15.8	14.0	12.6	11.5	10.5	9.7				
			D _c	1.0	1.6	2.3	3.1	4.0	5.1	6.3	7.6	9.1	10.7				
45 x 5	59.5	2,210.00	U	140.9	90.2	62.7	46.0	35.2	27.9	22.6	18.6	15.7	13.4	11.5	10.0	52,810	
			D _u	1.1	1.7	2.4	3.3	4.3	5.5	6.8	8.2	9.7	11.4	13.2	15.2	1.17E+6	
			C	43.0	34.4	28.7	24.6	21.5	19.1	17.2	15.6	14.3	13.2	12.3	11.5		
			D _c	0.9	1.4	1.9	2.6	3.5	4.4	5.4	6.5	7.8	9.1	10.6	12.1		
51 x 5	67.4	2,441.00	U	183.6	117.6	81.6	60.0	45.9	36.3	29.4	24.3	20.4	17.4	15.0	13.1	11.5	68,820
			D _u	0.9	1.5	2.1	2.9	3.8	4.8	5.9	7.2	8.5	10.0	11.6	13.3	15.1	1.75E+6
			C	56.0	44.8	37.3	32.0	28.0	24.9	22.4	20.4	18.7	17.2	16.0	14.9	14.0	
			D _c	0.8	1.2	1.7	2.3	3.0	3.8	4.7	5.7	6.8	8.0	9.3	10.6	12.1	
64 x 5	83.4	2,886.00	U	286.9	183.7	127.6	93.7	71.8	56.7	45.9	38.0	31.9	27.2	23.4	20.4	18.0	107,530
			D _u	0.8	1.2	1.7	2.3	3.0	3.8	4.7	5.7	6.8	8.0	9.3	10.6	12.1	3.41E+6
			C	87.5	70.0	58.4	50.0	43.8	38.9	35.0	31.8	29.2	26.9	25.0	23.3	21.9	
			D _c	0.6	0.9	1.4	1.9	2.4	3.1	3.8	4.6	5.4	6.4	7.4	8.5	9.7	

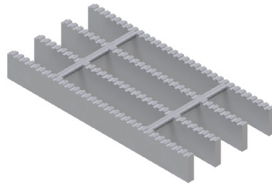
Spans and loads in red exceed a deflection of 6mm for uniform loads of 5kPa. Experience has shown that 6mm deflection is the maximum deflection to give pedestrian comfort, but can be exceeded for other types of loads at the discretion of the specifying professional.

30W102 (mm)										
# of Bars	2	3	4	5	6	7	8	9	10	11
5mm Bars	35	65	95	125	155	185	215	245	275	305
# of Bars	12	13	14	15	16	17	18	19	20	21
5mm Bars	335	365	395	425	455	485	515	545	575	605
# of Bars	22	23	24	25	26	27	28	29	30	31
5mm Bars	635	665	695	725	755	785	815	845	875	905

Deduct 1.5mm for 3mm bearing bars

LOAD TABLES - SD

Grating Type: 30W102
Design Code: NAAMM MBG 534-19
Material: ASTM A1011CS Type B
Surface: Serrated



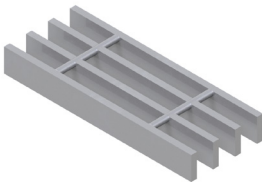
U = Safe Uniform Load (kPa)
D_u = Deflection Due to Safe Uniform Load (mm)
C = Safe Concentrated Load (kN/meter of grating width)
D_c = Deflection Due to Safe Concentrated Load (mm)
Allowable Extreme Fiber Stress = 124.11 MPa

Bearing Bar Size (mm)	Approx. Wieght (kg/m ²)	Ped. Span (mm)	Load / Deflection	SPAN (mm)												Section Properties		
				610	762	915	1067	1220	1372	1524	1677	1829	1982	2134	2286	2438	S _x (mm ³)/m I _x (mm ⁴)/m	
25 x 3	24.1	1,072.00	U	17.9	11.4	7.9	5.8									6,690		
			D _u	2.5	3.9	5.6	7.6											
			C	5.4	4.4	3.6	3.1									64.90E+3		
			D _c	2.0	3.1	4.5	6.1											
25 x 5	34.7	1,186.00	U	26.8	17.1	11.9	8.7									10,040		
			D _u	2.5	3.9	5.6	7.6											
			C	8.2	6.5	5.4	4.7									97.35E+3		
			D _c	2.0	3.1	4.5	6.1											
32 x 3	29.5	1,327.00	U	31.6	20.2	14.0	10.3	7.9							11,830			
			D _u	1.9	2.9	4.2	5.7	7.5										
			C	9.6	7.7	6.4	5.5	4.8							152.65E+3			
			D _c	1.5	2.3	3.4	4.6	6.0										
32 x 5	42.8	1,469.00	U	47.4	30.3	21.1	15.5	11.8	9.4	7.6						17,750		
			D _u	1.9	2.9	4.2	5.7	7.5	9.4	11.6								
			C	14.4	11.6	9.6	8.3	7.2	6.4	5.8						228.98E+3		
			D _c	1.5	2.3	3.4	4.6	6.0	7.5	9.3								
38 x 3	34.7	1,563.00	U	48.9	31.3	21.7	16.0	12.2	9.7	7.8						18,320		
			D _u	1.5	2.3	3.4	4.6	6.0	7.6	9.4	11.3							
			C	14.9	11.9	9.9	8.5	7.5	6.6	6.0	5.4						294.01E+3	
			D _c	1.2	1.9	2.7	3.7	4.8	6.1	7.5	9.1							
38 x 5	50.7	1,730.00	U	73.3	46.9	32.6	24.0	18.3	14.5	11.7	9.7						27,480	
			D _u	1.5	2.3	3.4	4.6	6.0	7.6	9.4	11.3	13.5						
			C	22.4	17.9	14.9	12.8	11.2	9.9	8.9	8.1	7.5						441.02E+3
			D _c	1.2	1.9	2.7	3.7	4.8	6.1	7.5	9.1	10.8						
45 x 5	59.5	1,983.00	U	105.5	67.5	46.9	34.5	26.4	20.8	16.9	14.0	11.7	10.0	8.6		39,530		
			D _u	1.2	2.0	2.8	3.8	5.0	6.3	7.8	9.4	11.2	13.2	15.3				
			C	32.2	25.7	21.5	18.4	16.1	14.3	12.9	11.7	10.7	9.9	9.2		760.89E+3		
			D _c	1.0	1.6	2.2	3.1	4.0	5.1	6.2	7.6	9.0	10.5	12.2				
51 x 5	67.4	2,222.00	U	142.8	91.4	63.5	46.7	35.7	28.2	22.9	18.9	15.9	13.5	11.7	10.2	53,520		
			D _u	1.1	1.7	2.4	3.3	4.3	5.4	6.7	8.1	9.7	11.3	13.1	15.1			
			C	43.6	34.9	29.0	24.9	21.8	19.4	17.4	15.8	14.5	13.4	12.5	11.6		1.20E+6	
			D _c	0.9	1.3	1.9	2.6	3.4	4.3	5.4	6.5	7.7	9.1	10.5	12.1			
64 x 5	83.4	2,679.00	U	235.3	150.6	104.6	76.9	58.9	46.5	37.7	31.1	26.2	22.3	19.2	16.7	14.7	88,170	
			D _u	0.8	1.3	1.9	2.6	3.3	4.2	5.2	6.3	7.5	8.8	10.2	11.8	13.4		
			C	71.8	57.4	47.8	41.0	35.9	31.9	28.7	26.1	23.9	22.1	20.5	19.1	18.0	2.53E+6	
			D _c	0.7	1.0	1.5	2.0	2.7	3.4	4.2	5.1	6.0	7.1	8.2	9.4	10.7		

LOAD TABLES | STANDARD DUTY, METRIC

LOAD TABLES - CLOSE-MESH

Grating Type: 24W102
Design Code: NAAMM MBG 534-19
Material: ASTM A1011CS Type B
Surface: Smooth



U = Safe Uniform Load (kPa)
D_u = Deflection Due to Safe Uniform Load (mm)
C = Safe Concentrated Load (kN/meter of grating width)
D_c = Deflection Due to Safe Concentrated Load (mm)
Allowable Extreme Fiber Stress = 124.11 MPa

Bearing Bar Size (mm)	Approx. Wieght (kg/m ²)	Ped. Span (mm)	Load / Deflection	SPAN (mm)													Section Properties	
				610	762	915	1067	1220	1372	1524	1677	1829	1982	2134	2286	2438	S _x (mm ³)/m	I _x (mm ⁴)/m
25 x 3	29.4	1,387.00	U	38.3	24.5	17.0	12.5	9.6	7.6	6.1							14,340	
			D _u	1.9	3.0	4.3	5.8	7.6	9.6	11.8								
			C	11.7	9.3	7.8	6.7	5.8	5.2	4.7								
			D _c	1.5	2.4	3.4	4.6	6.1	7.7	9.5							182.08E+3	
25 x 5	42.7	1,535.00	U	57.4	36.7	25.5	18.7	14.4	11.3	9.2	7.6						21,510	
			D _u	1.9	3.0	4.3	5.8	7.6	9.6	11.8	14.3							
			C	17.5	14.0	11.7	10.0	8.8	7.8	7.0	6.4							
			D _c	1.5	2.4	3.4	4.6	6.1	7.7	9.5	11.4						273.12E+3	
32 x 3	36.1	1,641.00	U	60.0	38.4	26.7	19.6	15.0	11.9	9.6	7.9						22,470	
			D _u	1.5	2.4	3.4	4.6	6.0	7.7	9.4	11.4							
			C	18.3	14.6	12.2	10.5	9.1	8.1	7.3	6.7							
			D _c	1.2	1.9	2.7	3.7	4.8	6.1	7.6	9.1						357.31E+3	
32 x 5	52.8	1,817.00	U	89.9	57.6	40.0	29.4	22.5	17.8	14.4	11.9	10.0					33,710	
			D _u	1.5	2.4	3.4	4.6	6.0	7.7	9.4	11.4	13.6						
			C	27.4	21.9	18.3	15.7	13.7	12.2	11.0	10.0	9.1						
			D _c	1.2	1.9	2.7	3.7	4.8	6.1	7.6	9.1	10.9					535.96E+3	
38 x 3	42.3	1,880.00	U	86.1	55.1	38.3	28.1	21.5	17.0	13.8	11.4	9.6	8.2				32,260	
			D _u	1.3	2.0	2.8	3.9	5.0	6.4	7.9	9.5	11.4	13.3					
			C	26.3	21.0	17.5	15.0	13.1	11.7	10.5	9.6	8.8	8.1					
			D _c	1.0	1.6	2.3	3.1	4.0	5.1	6.3	7.6	9.1	10.7				614.52E+3	
38 x 5	63.4	2,080.00	U	129.1	82.7	57.4	42.2	32.3	25.5	20.7	17.1	14.4	12.2	10.5			48,390	
			D _u	1.3	2.0	2.8	3.9	5.0	6.4	7.9	9.5	11.4	13.3	15.5				
			C	39.4	31.5	26.3	22.5	19.7	17.5	15.8	14.3	13.1	12.1	11.3				
			D _c	1.0	1.6	2.3	3.1	4.0	5.1	6.3	7.6	9.1	10.7	12.4			921.77E+3	
45 x 5	73.5	2,337.00	U	176.1	112.8	78.3	57.5	44.1	34.8	28.2	23.3	19.6	16.7	14.4	12.5	11.0	66,010	
			D _u	1.1	1.7	2.4	3.3	4.3	5.5	6.8	8.2	9.7	11.4	13.2	15.2	17.3		
			C	53.7	43.0	35.8	30.7	26.9	23.9	21.5	19.5	17.9	16.5	15.4	14.3	13.4		
			D _c	0.9	1.4	1.9	2.6	3.5	4.4	5.4	6.5	7.8	9.1	10.6	12.1	13.8	1.47E+6	
51 x 5	83.4	2,581.00	U	229.5	146.9	102.1	75.0	57.4	45.4	36.8	30.4	25.5	21.8	18.8	16.3	14.4	86,020	
			D _u	0.9	1.5	2.1	2.9	3.8	4.8	5.9	7.2	8.5	10.0	11.6	13.3	15.1		
			C	70.0	56.0	46.7	40.0	35.0	31.1	28.0	25.5	23.3	21.6	20.0	18.7	17.5		
			D _c	0.8	1.2	1.7	2.3	3.0	3.8	4.7	5.7	6.8	8.0	9.3	10.6	12.1	2.18E+6	
64 x 5	103.3	3,052.00	U	358.6	229.6	159.5	117.2	89.7	70.9	57.4	47.5	39.9	34.0	29.3	25.5	22.5	134,410	
			D _u	0.8	1.2	1.7	2.3	3.0	3.8	4.7	5.7	6.8	8.0	9.3	10.6	12.1		
			C	109.4	87.5	72.9	62.5	54.7	48.6	43.8	39.8	36.5	33.7	31.3	29.2	27.4		
			D _c	0.6	0.9	1.4	1.9	2.4	3.1	3.8	4.6	5.4	6.4	7.4	8.5	9.7	4.27E+6	

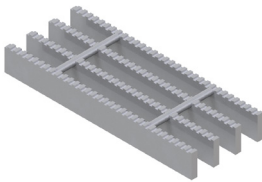
Spans and loads in red exceed a deflection of 6mm for uniform loads of 5kPa. Experience has shown that 6mm deflection is the maximum deflection to give pedestrian comfort, but can be exceeded for other types of loads at the discretion of the specifying professional.

24W102 (mm)										
# of Bars	2	3	4	5	6	7	8	9	10	11
5mm Bars	29	53	77	101	125	149	173	197	221	245
# of Bars	12	13	14	15	16	17	18	19	20	21
5mm Bars	269	293	317	341	365	389	413	437	461	485
# of Bars	22	23	24	25	26	27	28	29	30	31
5mm Bars	509	533	557	581	605	629	653	677	701	725
# of Bars	32	33	34	35	36	37	38	39	40	41
5mm Bars	749	773	797	821	845	869	869	917	941	965

Deduct 1.5mm for 3mm bearing bars

LOAD TABLES - CLOSE-MESH

Grating Type: 24W102
Design Code: NAAMM MBG 534-19
Material: ASTM A1011CS Type B
Surface: Serrated



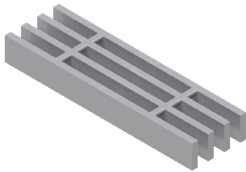
U = Safe Uniform Load (kPa)
D_u = Deflection Due to Safe Uniform Load (mm)
C = Safe Concentrated Load (kN/meter of grating width)
D_c = Deflection Due to Safe Concentrated Load (mm)
Allowable Extreme Fiber Stress = 124.11 MPa

Bearing Bar Size (mm)	Approx. Wiegth (kg/m ²)	Ped. Span (mm)	Load / Deflection	SPAN (mm)													Section Properties			
				610	762	915	1067	1220	1372	1524	1677	1829	1982	2134	2286	2438	S _x (mm ³)/m	I _x (mm ⁴)/m		
25 x 3	29.4	1,133.00	U	22.3	14.3	9.9	7.3											8,360		
			D _u	2.5	3.9	5.6	7.6													
			C	6.8	5.4	4.5	3.9													
			D _c	2.0	3.1	4.5	6.1											81.13E+3		
25 x 5	42.7	1,254.00	U	33.5	21.4	14.9	10.9	8.4										12,550		
			D _u	2.5	3.9	5.6	7.6	9.9												
			C	10.2	8.2	6.8	5.8	5.1												
			D _c	2.0	3.1	4.5	6.1	7.9										121.69E+3		
32 x 3	36.1	1,403.00	U	39.5	25.3	17.5	12.9	9.9	7.8								14,790			
			D _u	1.9	2.9	4.2	5.7	7.5	9.4											
			C	12.0	9.6	8.0	6.9	6.0	5.4											
			D _c	1.5	2.3	3.4	4.6	6.0	7.5								190.82E+3			
32 x 5	52.8	1,553.00	U	59.2	37.9	26.3	19.3	14.8	11.7	9.5							22,190			
			D _u	1.9	2.9	4.2	5.7	7.5	9.4	11.6										
			C	18.1	14.4	12.0	10.3	9.0	8.0	7.2										
			D _c	1.5	2.3	3.4	4.6	6.0	7.5	9.3							286.23E+3			
38 x 3	42.7	1,653.00	U	61.1	39.1	27.2	20.0	15.3	12.1	9.8							22,900			
			D _u	1.5	2.3	3.4	4.6	6.0	7.6	9.4										
			C	18.6	14.9	12.4	10.7	9.3	8.3	7.5										
			D _c	1.2	1.9	2.7	3.7	4.8	6.1	7.5							367.51E+3			
38 x 5	62.7	1,829.00	U	91.6	58.7	40.8	29.9	22.9	18.1	14.7	12.1						34,350			
			D _u	1.5	2.3	3.4	4.6	6.0	7.6	9.4	11.3									
			C	28.0	22.4	18.6	16.0	14.0	12.4	11.2	10.2									
			D _c	1.2	1.9	2.7	3.7	4.8	6.1	7.5	9.1						551.27E+3			
45 x 5	73.5	2,097.00	U	131.8	84.4	58.6	43.1	33.0	26.1	21.1	17.4	14.7	12.5				49,410			
			D _u	1.2	2.0	2.8	3.8	5.0	6.3	7.8	9.4	11.2	13.2							
			C	40.2	32.2	26.8	23.0	20.1	17.9	16.1	14.6	13.4	12.4							
			D _c	1.0	1.6	2.2	3.1	4.0	5.1	6.2	7.6	9.0	10.5				951.11E+3			
51 x 5	83.4	2,349.00	U	178.5	114.3	79.4	58.3	44.7	35.3	28.6	23.6	19.9	16.9	14.6	12.7			66,900		
			D _u	1.1	1.7	2.4	3.3	4.3	5.4	6.7	8.1	9.7	11.3	13.1	15.1					
			C	54.4	43.6	36.3	31.1	27.2	24.2	21.8	19.8	18.2	16.8	15.6	14.5					
			D _c	0.9	1.3	1.9	2.6	3.4	4.3	5.4	6.5	7.7	9.1	10.5	12.1			1.50E+6		
64 x 5	103.3	2,833.00	U	294.1	188.3	130.8	96.1	73.6	58.1	47.1	38.9	32.7	27.9	24.0	20.9	18.4			110,210	
			D _u	0.8	1.3	1.9	2.6	3.3	4.2	5.2	6.3	7.5	8.8	10.2	11.8	13.4				
			C	89.7	71.8	59.8	51.3	44.9	39.9	35.9	32.6	29.9	27.6	25.6	23.9	22.4				
			D _c	0.7	1.0	1.5	2.0	2.7	3.4	4.2	5.1	6.0	7.1	8.2	9.4	10.7			3.17E+6	

LOAD TABLES | STANDARD DUTY, METRIC

LOAD TABLES - ADA

Grating Type: 17W102
Design Code: NAAMM MBG 534-19
Material: ASTM A1011CS Type B
Surface: Smooth



U = Safe Uniform Load (kPa)
D_u = Deflection Due to Safe Uniform Load (mm)
C = Safe Concentrated Load (kN/meter of grating width)
D_c = Deflection Due to Safe Concentrated Load (mm)
Allowable Extreme Fiber Stress = 124.11 MPa

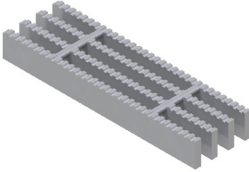
Bearing Bar Size (mm)	Approx. Wieght (kg/m ²)	Ped. Span (mm)	Load / Deflection	SPAN (mm)													Section Properties
				610	762	915	1067	1220	1372	1524	1677	1829	1982	2134	2286	2438	S _x (mm ³)/m
				I _x (mm ⁴)/m													
25 x 5	59.1	1,673.00	U	81.0	51.9	36.0	26.5	20.3	16.0	13.0	10.7 14.3 9.0 11.4						30,360
			D _u	1.9	3.0	4.3	5.8	7.6	9.6	11.8							385.58E+3
			C	24.7	19.8	16.5	14.1	12.4	11.0	9.9							
			D _c	1.5	2.4	3.4	4.6	6.1	7.7	9.5							
32 x 5	73.3	1,980.00	U	127.0	81.3	56.5	41.5	31.8	25.1	20.3	16.8	14.1	12.0 16.0 11.9 12.8			47,590	
			D _u	1.5	2.4	3.4	4.6	6.0	7.7	9.4	11.4	13.6				756.65E+3	
			C	38.7	31.0	25.8	22.1	19.4	17.2	15.5	14.1	12.9					
			D _c	1.2	1.9	2.7	3.7	4.8	6.1	7.6	9.1	10.9					
38 x 5	88.0	2,268.00	U	182.3	116.7	81.0	59.6	45.6	36.0	29.2	24.1	20.3	17.3	14.9	13.0 17.7 14.8 14.2		68,310
			D _u	1.3	2.0	2.8	3.9	5.0	6.4	7.9	9.5	11.4	13.3	15.5			1.30E+6
			C	55.6	44.5	37.1	31.8	27.8	24.7	22.2	20.2	18.5	17.1	15.9			
			D _c	1.0	1.6	2.3	3.1	4.0	5.1	6.3	7.6	9.1	10.7	12.4			
45 x 5	102.2	2,548.00	U	248.7	159.2	110.6	81.2	62.2	49.2	39.8	32.9	27.7	23.6	20.3	17.7	15.6	93,190
			D _u	1.1	1.7	2.4	3.3	4.3	5.5	6.8	8.2	9.7	11.4	13.2	15.2	17.3	2.07E+6
			C	75.8	60.7	50.6	43.3	37.9	33.7	30.3	27.6	25.3	23.3	21.7	20.2	19.0	
			D _c	0.9	1.4	1.9	2.6	3.5	4.4	5.4	6.5	7.8	9.1	10.6	12.1	13.8	
51 x 5	116.2	2,814.00	U	324.0	207.4	144.1	105.9	81.1	64.1	51.9	42.9	36.0	30.7	26.5	23.1	20.3	121,440
			D _u	0.9	1.5	2.1	2.9	3.8	4.8	5.9	7.2	8.5	10.0	11.6	13.3	15.1	3.08E+6
			C	98.8	79.1	65.9	56.5	49.4	43.9	39.5	36.0	33.0	30.4	28.3	26.4	24.7	
			D _c	0.8	1.2	1.7	2.3	3.0	3.8	4.7	5.7	6.8	8.0	9.3	10.6	12.1	
64 x 5	144.3	3,326.00	U	506.3	324.1	225.1	165.4	126.7	100.1	81.1	67.0	56.3	48.0	41.4	36.0	31.7	189,750
			D _u	0.8	1.2	1.7	2.3	3.0	3.8	4.7	5.7	6.8	8.0	9.3	10.6	12.1	6.02E+6
			C	154.4	123.6	103.0	88.3	77.2	68.7	61.8	56.2	51.5	47.5	44.1	41.2	38.6	
			D _c	0.6	0.9	1.4	1.9	2.4	3.1	3.8	4.6	5.4	6.4	7.4	8.5	9.7	

Spans and loads in red exceed a deflection of 6mm for uniform loads of 5kPa. Experience has shown that 6mm deflection is the maximum deflection to give pedestrian comfort, but can be exceeded for other types of loads at the discretion of the specifying professional.

17W102 (mm)										
# of Bars	2	3	4	5	6	7	8	9	10	11
5mm Bars	22	39	56	73	90	107	124	141	158	175
# of Bars	12	13	14	15	16	17	18	19	20	21
5mm Bars	192	209	226	243	260	277	294	311	328	345
# of Bars	22	23	24	25	26	27	28	29	30	31
5mm Bars	362	379	396	413	430	447	464	481	498	515
# of Bars	32	33	34	35	36	37	38	39	40	41
5mm Bars	532	549	566	583	600	617	617	651	668	685

LOAD TABLES - ADA

Grating Type: 17W102
Design Code: NAAMM MBG 534-19
Material: ASTM A1011CS Type B
Surface: Serrated



U = Safe Uniform Load (kPa)
D_u = Deflection Due to Safe Uniform Load (mm)
C = Safe Concentrated Load (kN/meter of grating width)
D_c = Deflection Due to Safe Concentrated Load (mm)
Allowable Extreme Fiber Stress = 124.11 MPa

Bearing Bar Size (mm)	Approx. Wiegth (kg/m ²)	Ped. Span (mm)	Load / Deflection	SPAN (mm)													Section Properties
				610	762	915	1067	1220	1372	1524	1677	1829	1982	2134	2286	2438	S _x (mm ³)/m
				I _x (mm ⁴)/m													
25 x 5	59.1	1,367.00	U	47.3	30.3	21.0	15.4	11.8								17,710	
			D _u	2.5	3.9	5.6	7.6	9.9								171.80E+3	
			C	14.4	11.5	9.6	8.2	7.2									
			D _c	2.0	3.1	4.5	6.1	7.9									
32 x 5	73.3	1,693.00	U	83.6	53.5	37.2	27.3	20.9	16.5	13.4	11.1					31,320	
			D _u	1.9	2.9	4.2	5.7	7.5	9.4	11.6	14.1					404.08E+3	
			C	25.5	20.4	17.0	14.6	12.8	11.3	10.2	9.3						
			D _c	1.5	2.3	3.4	4.6	6.0	7.5	9.3	11.3						
38 x 5	87.3	1,994.00	U	129.4	82.8	57.5	42.3	32.4	25.6	20.7	17.1	14.4	12.3			48,490	
			D _u	1.5	2.3	3.4	4.6	6.0	7.6	9.4	11.3	13.5	15.8			778.26E+3	
			C	39.5	31.6	26.3	22.6	19.7	17.5	15.8	14.4	13.2	12.1				
			D _c	1.2	1.9	2.7	3.7	4.8	6.1	7.5	9.1	10.8	12.7				
45 x 5	102.2	2,285.00	U	186.1	119.1	82.8	60.8	46.6	36.8	29.8	24.6	20.7	17.6	15.2			69,750
			D _u	1.2	2.0	2.8	3.8	5.0	6.3	7.8	9.4	11.2	13.2	15.3			1.34E+6
			C	56.8	45.4	37.9	32.4	28.4	25.2	22.7	20.7	18.9	17.5	16.2			
			D _c	1.0	1.6	2.2	3.1	4.0	5.1	6.2	7.6	9.0	10.5	12.2			
51 x 5	116.2	2,561.00	U	252.0	161.3	112.1	82.3	63.0	49.8	40.4	33.4	28.0	23.9	20.6	17.9	15.8	94,450
			D _u	1.1	1.7	2.4	3.3	4.3	5.4	6.7	8.1	9.7	11.3	13.1	15.1	17.2	2.12E+6
			C	76.9	61.5	51.3	43.9	38.4	34.2	30.8	28.0	25.6	23.7	22.0	20.5	19.2	
			D _c	0.9	1.3	1.9	2.6	3.4	4.3	5.4	6.5	7.7	9.1	10.5	12.1	13.7	
64 x 5	144.3	3,088.00	U	415.2	265.8	184.6	135.6	103.9	82.1	66.5	54.9	46.2	39.3	33.9	29.6	26.0	155,590
			D _u	0.8	1.3	1.9	2.6	3.3	4.2	5.2	6.3	7.5	8.8	10.2	11.8	13.4	4.47E+6
			C	126.6	101.3	84.4	72.4	63.3	56.3	50.7	46.1	42.2	39.0	36.2	33.8	31.7	
			D _c	0.7	1.0	1.5	2.0	2.7	3.4	4.2	5.1	6.0	7.1	8.2	9.4	10.7	

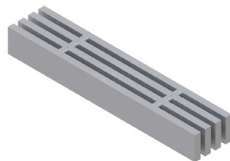
Spans and loads in red exceed a deflection of 6mm for uniform loads of 5kPa. Experience has shown that 6mm deflection is the maximum deflection to give pedestrian comfort, but can be exceeded for other types of loads at the discretion of the specifying professional.

17W102 (mm)										
# of Bars	2	3	4	5	6	7	8	9	10	11
5mm Bars	22	39	56	73	90	107	124	141	158	175
# of Bars	12	13	14	15	16	17	18	19	20	21
5mm Bars	192	209	226	243	260	277	294	311	328	345
# of Bars	22	23	24	25	26	27	28	29	30	31
5mm Bars	362	379	396	413	430	447	464	481	498	515
# of Bars	32	33	34	35	36	37	38	39	40	41
5mm Bars	532	549	566	583	600	617	617	651	668	685

LOAD TABLES | STANDARD DUTY, METRIC

LOAD TABLES - HEELS FRIENDLY

Grating Type: 11W102
Design Code: NAAMM MBG 534-19
Material: ASTM A1011CS Type B
Surface: Smooth



U = Safe Uniform Load (kPa)
 D_u = Deflection Due to Safe Uniform Load (mm)
C = Safe Concentrated Load (kN/meter of grating width)
 D_c = Deflection Due to Safe Concentrated Load (mm)
Allowable Extreme Fiber Stress = 124.11 MPa

Bearing Bar Size (mm)	Approx. Wieght (kg/m ²)	Ped. Span (mm)	Load / Deflection	SPAN (mm)												Section Properties	
				610	762	915	1067	1220	1372	1524	1677	1829	1982	2134	2286	2438	S _x (mm ³)/m
25 x 5	89.8	1,865.00	U	125.2	80.1	55.7	40.9	31.3	24.7	20.0	16.6	13.9	11.9				46,920
			D _u	1.9	3.0	4.3	5.8	7.6	9.6	11.8	14.3	17.0	20.0				
			C	38.2	30.6	25.5	21.8	19.1	17.0	15.3	13.9	12.7	11.8				595.89E+3
			D _c	1.5	2.4	3.4	4.6	6.1	7.7	9.5	11.4	13.6	16.0				
32 x 5	111.8	2,208.00	U	196.2	125.6	87.3	64.1	49.1	38.8	31.4	26.0	21.8	18.6	16.0	14.0		73,540
			D _u	1.5	2.4	3.4	4.6	6.0	7.7	9.4	11.4	13.6	16.0	18.5	21.3		
			C	59.9	47.9	39.9	34.2	29.9	26.6	24.0	21.8	20.0	18.4	17.1	16.0		1.17E+6
			D _c	1.2	1.9	2.7	3.7	4.8	6.1	7.6	9.1	10.9	12.8	14.8	17.0		
38 x 5	134.1	2,528.00	U	281.7	180.3	125.3	92.0	70.5	55.7	45.1	37.3	31.3	26.7	23.0	20.1	17.6	105,570
			D _u	1.3	2.0	2.8	3.9	5.0	6.4	7.9	9.5	11.4	13.3	15.5	17.7	20.2	
			C	85.9	68.7	57.3	49.1	43.0	38.2	34.4	31.3	28.7	26.4	24.6	22.9	21.5	2.01E+6
			D _c	1.0	1.6	2.3	3.1	4.0	5.1	6.3	7.6	9.1	10.7	12.4	14.2	16.1	

Spans and loads in red exceed a deflection of 6mm for uniform loads of 5kPa. Experience has shown that 6mm deflection is the maximum deflection to give pedestrian comfort, but can be exceeded for other types of loads at the discretion of the specifying professional.

11W102 (mm)										
# of Bars	2	3	4	5	6	7	8	9	10	11
5mm Bars	16	27	38	49	60	71	82	93	104	115
# of Bars	12	13	14	15	16	17	18	19	20	21
5mm Bars	126	137	148	159	170	181	192	203	214	225
# of Bars	22	23	24	25	26	27	28	29	30	31
5mm Bars	236	247	258	269	280	291	302	313	324	335
# of Bars	32	33	34	35	36	37	38	39	40	41
5mm Bars	346	357	368	379	390	401	401	423	434	445
# of Bars	42	43	44	45	46	47	48	49	50	51
5mm Bars	456	467	478	489	500	511	522	533	544	555
# of Bars	52	53	54	55	56	57	58	59	60	61
5mm Bars	566	577	588	599	610	621	632	643	654	665
# of Bars	62	63	64	65	66	67	68	69	70	71
5mm Bars	676	676	698	709	720	731	742	753	764	775

Deduct 1.5mm for 3mm bearing bars

This image shows a full page of blank graph paper. The grid consists of small, equal-sized squares formed by thin black lines. There are 20 columns and 20 rows of squares, creating a total of 400 square units. The margins are consistent on all sides, and there are no markings or text on the paper.

OVERVIEW

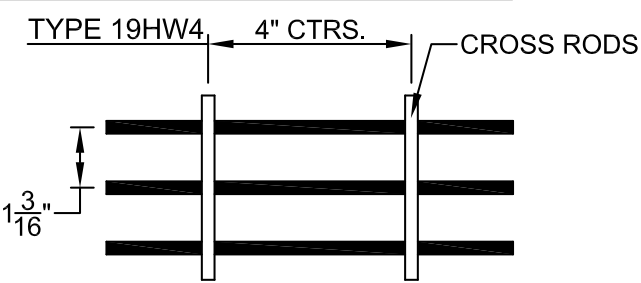
Heavy-Duty Welded Grating has the strength for heavy-duty load areas such as airfields, industrial plants, truck and bus terminals, parking lots and railroad yards. Common uses are flooring, driveways, subway and tunnel ventilation grilles, curb inlet grates, ramps, docks, etc.

It is a sturdy grating to carry loads and maintain the same level over many years of use. Whenever rolling wheel loads are to be used over the grating, we

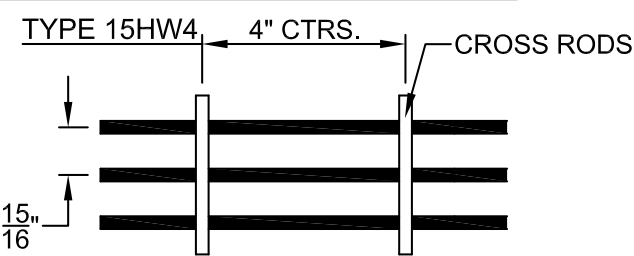
recommend that the grating be load banded to add lateral strength. Serrations are available on bars up to 3/8" thick to provide additional traction for rolling loads.

Standard heavy-duty bar grating is resistance-welded for durability, strength and safety using an automated electric/hydraulic welding process. High temperatures, combined with high pressure fuse the bearing bars and cross bars together to form a permanent joint.

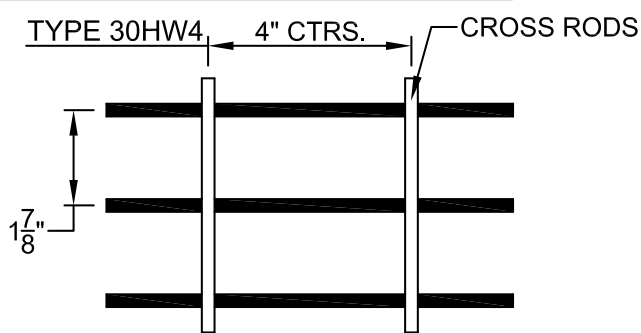
Heavy-Duty



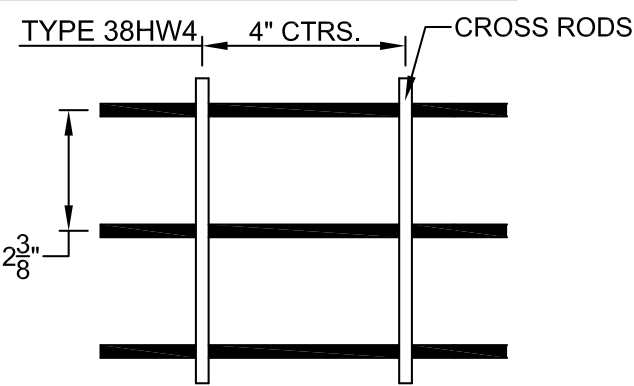
HD Close-Mesh



Wide-Gap



Extra-Wide-Gap



DESIGN CRITERIA

The load and deflection tables on the following pages have been prepared to provide the designer with a convenient reference for the load carrying capabilities of typical heavy duty grating.

Static Loads

Uniform loads and concentrated loads per foot of

grating width are given on six inch increments for simple spans ranging from one foot to eight feet. Metric tables provide loads per meter of grating width in 152.4 millimeters increments for spans from 304.8 millimeters to 2438.4 millimeters. The values in these load tables are based on allowable stresses for static loads.

Determine M:	$M = \frac{FS}{12}$
Substituting for M, solve for L:	$\begin{matrix} \text{(i) } a > L & \text{(ii) } a > L \\ M = \frac{PL^2}{8ab} & M = \frac{P(.25L - .125a)}{b} \end{matrix}$
Check D*:	$D = \frac{P_1[(2L^3) - (a^2L) + (a^3/4)]}{96EI}$

*Deflection should be limited to 1/400 span.

- M = Bending Moment

S = Section Modulus - in³/ft of grating width

I = Moment of Inertia - in⁴/ft of grating width

E = Modulus of Elasticity

F = Allowable Bending Stress

L = Simple Clear Span - inches

D = Deflection - inches
- a = Partial Load Contact Parallel to Span - inches

s = Center-to-Center Spacing Between Bars - inches

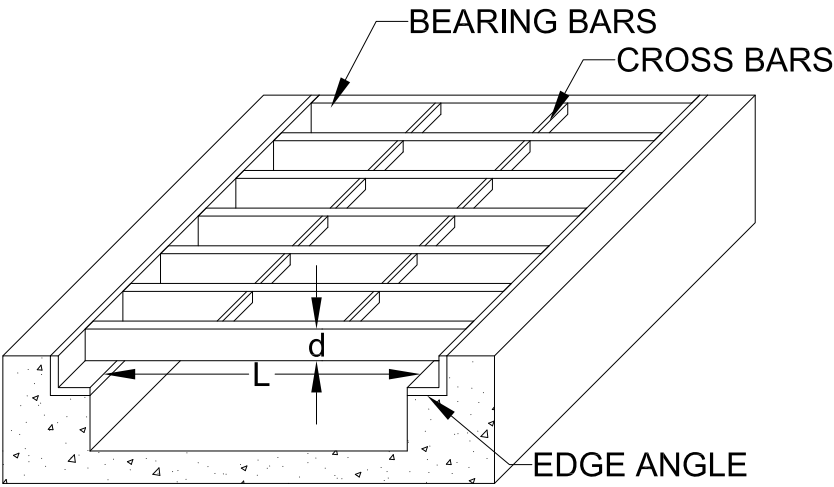
b = Partial Load Contact Dimension at 90° to span - inches

b = a + (2s)

P = Total Wheel of Partial Load Including Impact - lbs.

P₁ = P per bearing bar

P₁ = P x (s/b)



VEHICULAR LOADS

Vehicular load tables are designed in accordance with the 16th Edition of the American Association of State Highway and Transportation Officials (AASHTO) for H-10 through H-25 loads with deflection limited to the lesser of .125 inches (3.175 mm) or L/400 to a maximum simple span of 8'- 0" (2,438mm). Automobile and forklift

loads are similarly evaluated with loads calculated and distributed in accordance with the criteria shown below. If the load conditions of your application are not adequately addressed in the criteria presented, please contact Vulcraft for assistance in determining the proper grating for your application.

Vehicular Load Table Criteria	H-25 ⁵	H-20/ HL-93 ⁶	H-15	H-10 ²	Passenger Vehicles	5 Ton Forklifts ³	3 Ton Forklifts ³	1 Ton Forklifts ³
								
Truck/ Vehicle Weight (lbs)					6,322	14,400	9,800	4,200
Load Capacity (lbs)					3,578	10,000	6,000	2,000
Axle Load (lbs)	40,000	32,000	24,000	16,000				
Impact Factor	30%	30%	30%	30%	30%	30%	30%	30%
Total Load (lbs)	52,000	41,600	31,200	20,800	4,651	13,000	7,800	2,600
% of Load on Drive Axel					60%	85%	85%	85%
Wheel Load (lbs)	26,000	20,800	15,600	10,400	2,326	6,500	3,900	1,300
A-Length of distribution perpendicular to axle or parallel to main bars (in)	25	20	15	10	9	11	7	4
C-Width of distribution parallel to axle or perpendicular to main bars (in)	25	20	15	10	9	11	7	4

- Notes:**
- 1. For continuous spans, use continuity factor = .80.
 - 2. This distribution results in larger grating sizes for lighter trucks on shorter spans.
 - 3. The fork lift wheel loads and load distribution patterns depicted above, generally, and only partially, represent the broad range of rubber-tired lift trucks available. For those applications falling outside of these examples, please contact Vulcraft.
 - 4. Wheeled vehicles with urethane tires should NEVER be used in conjunction with open grid bar grating.
 - 5. HS20 is the same as H20 and HS15 is the same as H15. The "S" stands for semi-trailer.
 - 6. The "HL-93" notation shown with "H-20" represents AASHTO's truck loading standard post-1993. Since, 1993, H-10, H-20, etc. have been retired in lieu of the "HL-93" loading which represents all trucks.

VEHICULAR LOADS

				Note: All loads based on Smooth surface							
19HW4				Maximum Clear Span Between Supports (in)							
Bearing Bar Size	S _x in ³ /ft.	I _x in ⁴ /ft.	Unit Wt. lb/ft ²	H-25	H-20 / HL-93	H-15	H-10	Auto Traffic	5-Ton Forklift	3-Ton Forklift	1-Ton Forklift
1 x ¼	0.421	0.211	9.92	15	13	11	8	13	8	7	7
1-¼ x ¼	0.658	0.411	12.06	17	15	12	10	17	10	8	10
1-½ x ¼	0.947	0.711	14.21	19	17	15	13	23	12	10	14
1-½ x ⅜	1.421	1.066	20.83	22	20	18	16	32*	15	14	20
2 x ¼	1.684	1.684	18.51	24	22	20	18	38*	17	16	23
2-½ x ¼	2.632	3.289	22.80	31	29	27	26	47*	23	22	35
3 x ¼	3.789	5.684	27.10	39	37	36	35	56*	31	31	48*
3 x ⅜	5.684	8.526	40.70	47*	47*	47*	48*	64*	43	44	55*
4 x ¼	6.737	13.474	35.69	55*	54*	55*	55*	75*	50	52	64*
4 x ⅜	10.105	20.211	53.58	62*	62*	62*	63*	85*	60*	61*	73*
5 x ⅜	15.789	39.474	66.47	77*	77*	78*	79*	107*	74*	76*	92*
6 x ⅜	22.737	68.211	79.35	92*	92*	93*	95*	128*	89*	92*	110*

* Indicates that value was controlled by L/400 ≤ ⅛" deflection limit.

				Note: All loads based on Smooth surface							
15HW4				Maximum Clear Span Between Supports (in)							
Bearing Bar Size	S _x in ³ /ft.	I _x in ⁴ /ft.	Unit Wt. lb/ft ²	H-25	H-20 / HL-93	H-15	H-10	Auto Traffic	5-Ton Forklift	3-Ton Forklift	1-Ton Forklift
1 x ¼	0.533	0.267	12.21	16	14	11	9	15	9	7	8
1-¼ x ¼	0.833	0.521	14.93	18	16	14	11	20	11	9	12
1-½ x ¼	1.200	0.900	17.65	21	18	16	14	27	13	12	16
1-½ x ⅜	1.800	1.350	25.98	25	23	20	19	38	17	16	23
2 x ¼	2.133	2.133	23.09	27	25	23	21	45	19	18	26
2-½ x ¼	3.333	4.167	28.53	35	33	32	30	67	27	26	40
3 x ¼	4.800	7.200	33.97	46	44	42	42	84*	36	36	57
3 x ⅜	7.200	10.800	51.01	62	60	59	60	96*	51	52	81*
4 x ¼	8.533	17.067	44.85	71	70	69	70	112*	60	61	95*
4 x ⅜	12.800	25.600	67.33	93*	93*	93*	95*	128*	87	90	108*
5 x ⅜	20.000	50.000	83.65	115*	116*	117*	118*	160*	112*	114*	135*
6 x ⅜	28.800	86.400	99.97	138*	139*	140*	142*	192*	134*	137*	163*

* Indicates that value was controlled by L/400 ≤ ⅛" deflection limit.

				Note: All loads based on Smooth surface							
30HW4				Maximum Clear Span Between Supports (in)							
Bearing Bar Size	S _x in ³ /ft.	I _x in ⁴ /ft.	Unit Wt. lb/ft ²	H-25	H-20 / HL-93	H-15	H-10	Auto Traffic	5-Ton Forklift	3-Ton Forklift	1-Ton Forklift
1 x ¼	0.267	0.133	6.77	14	12	10	7	10	7	6	6
1-¼ x ¼	0.417	0.260	8.13	16	13	11	9	14	9	7	8
1-½ x ¼	0.600	0.450	9.49	17	15	12	10	18	10	8	11
1-½ x ⅜	0.900	0.675	13.74	19	17	15	13	24	12	11	16
2 x ¼	1.067	1.067	12.21	20	18	16	14	28	13	12	18
2-½ x ¼	1.667	2.083	14.93	25	23	21	20	41	18	17	27
3 x ¼	2.400	3.600	17.65	30	28	27	26	50*	23	23	38
3 x ⅜	3.600	5.400	26.53	39	37	36	37	57*	32	33	50*
4 x ¼	4.267	8.533	23.09	44	42	42	43	67*	37	39	59*
4 x ⅜	6.400	12.800	34.69	55*	55*	57*	56*	76*	52	55*	67*
5 x ⅜	10.000	25.000	42.85	68*	68*	69*	70*	95*	66*	69*	84*
6 x ⅜	14.400	43.200	51.01	81*	81*	82*	84*	114*	79*	82*	101*

* Indicates that value was controlled by L/400 ≤ ⅛" deflection limit.

VEHICULAR LOADS

38HW4

Note: All loads based on Smooth surface

Bearing Bar Size	S _x in ³ /ft.	I _x in ⁴ /ft.	Unit Wt. lb/ft ²	Maximum Clear Span Between Supports (in)							
				H-25	H-20 / HL-93	H-15	H-10	Auto Traffic	5-Ton Forklift	3-Ton Forklift	1-Ton Forklift
1 x ¼	0.211	0.105	5.62	14	12	9	7	9	7	5	6
1-¼ x ¼	0.329	0.206	6.70	15	13	10	8	12	8	6	8
1-½ x ¼	0.474	0.355	7.77	16	14	11	9	16	9	8	10
1-½ x ⅜	0.711	0.533	11.17	18	16	13	12	21	11	10	14
2 x ¼	0.842	0.842	9.92	19	17	15	13	24	12	11	16
2-½ x ¼	1.316	1.645	12.06	23	20	19	17	36	16	15	24
3 x ¼	1.895	2.842	14.21	27	25	23	23	48*	20	21	34
3 x ⅜	2.842	4.263	21.37	34	33	31	32	54*	28	29	48*
4 x ¼	3.368	6.737	18.51	38	37	36	37	63*	32	34	57*
4 x ⅜	5.053	10.105	27.82	51	50	50	53	72*	45	49	65*
5 x ⅜	7.895	19.737	34.26	63*	64*	64*	67*	90*	63*	65*	81*
6 x ⅜	11.368	34.105	40.70	75*	76*	77*	80*	108*	75*	78*	97*

* Indicates that value was controlled by $L/400 \leq \frac{1}{8}$ " deflection limit.

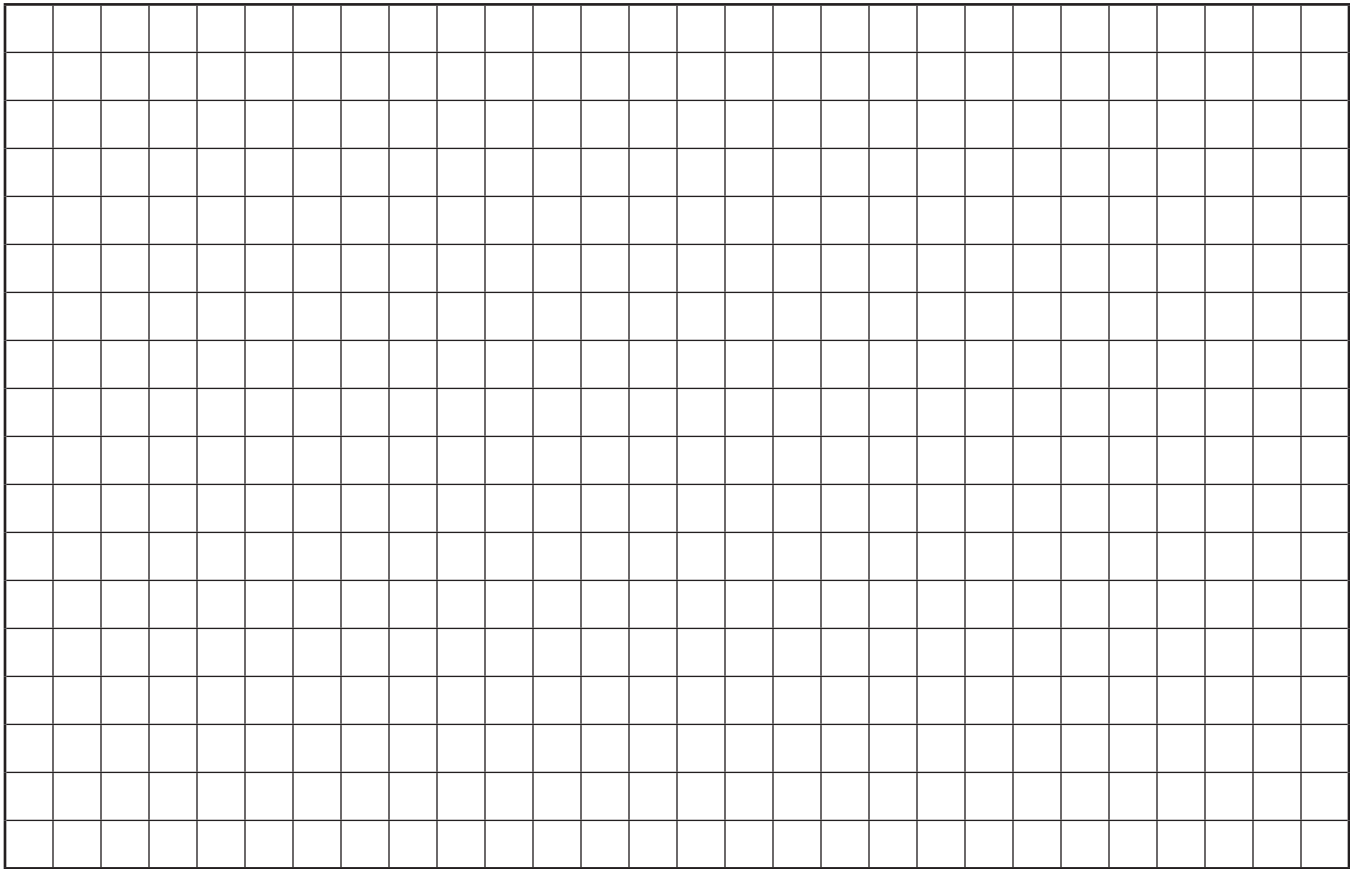
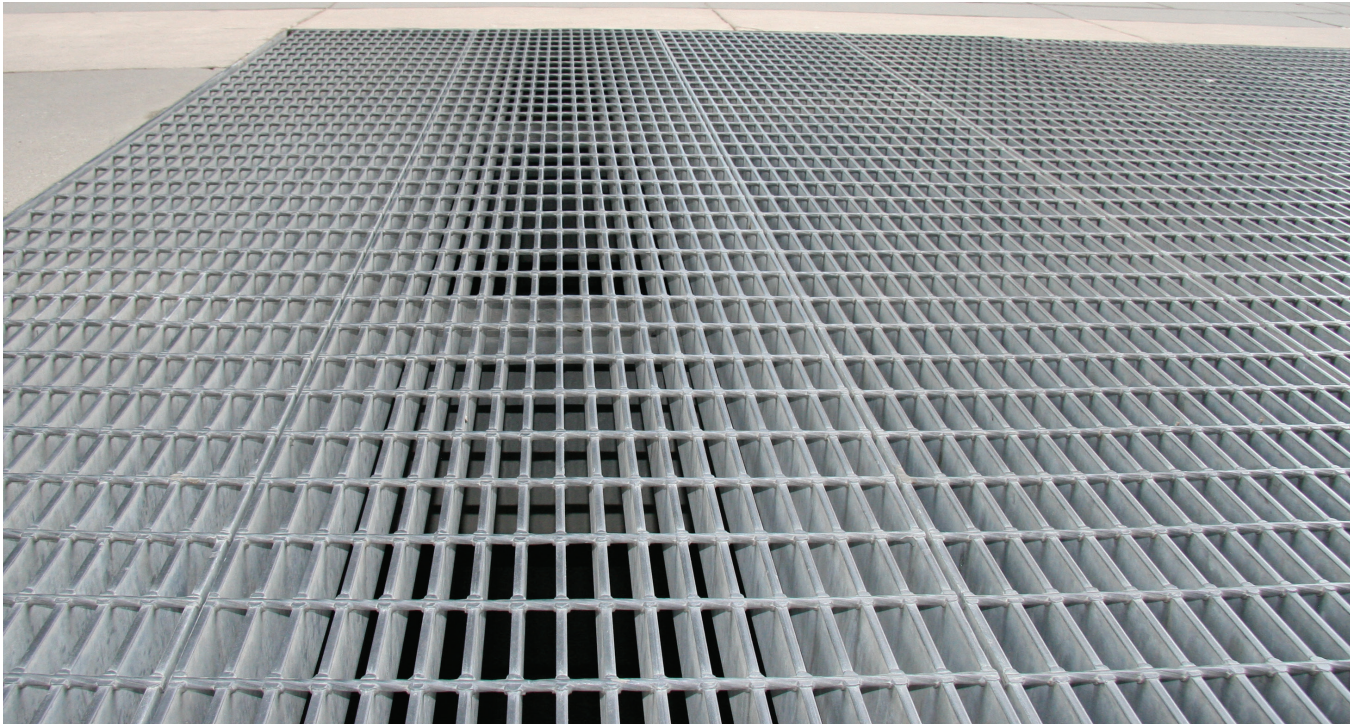
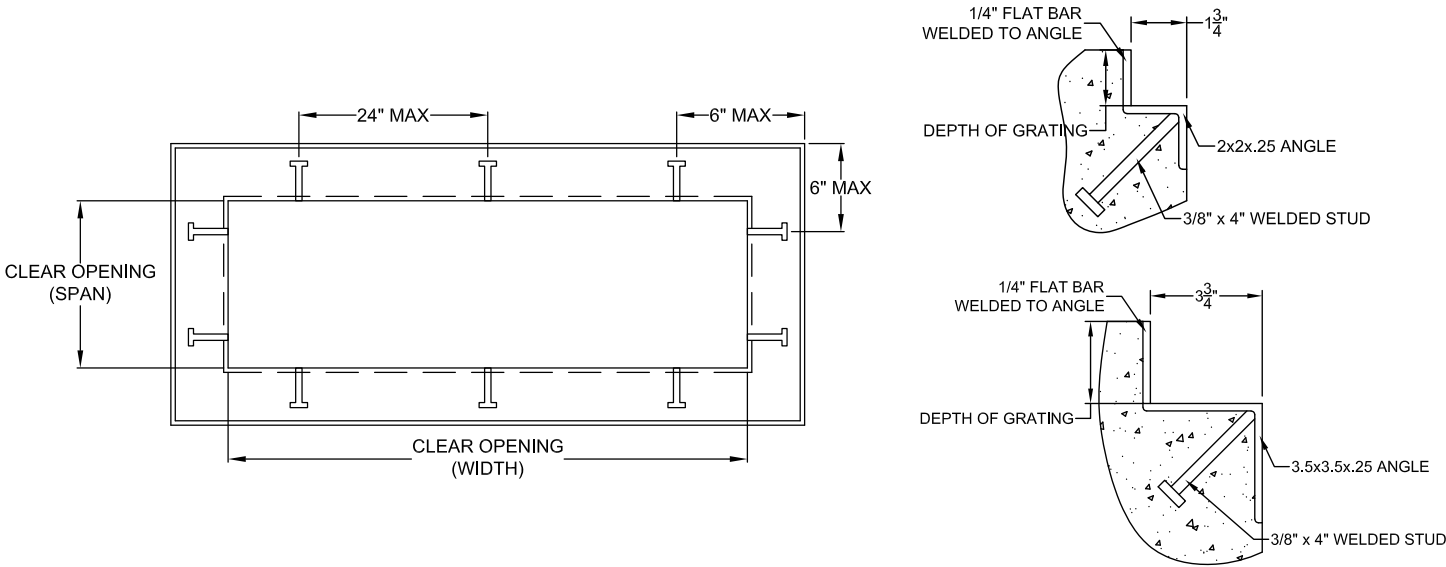
Grating Frames

Vulcraft’s structural fabrication services can be leveraged to further aid you in getting a superior solution for covering your concrete opening by also obtaining an Embed Frame with your grating. A steel embed frame can improve the quality and lifespan of your project by:

- Shielding the concrete at the opening edges from cracking and chipping,
- Providing an edge for the opening when forming the concrete pour,
- Providing uniform elevation for the opening to minimize potential for uneven surfaces,

- And providing a smooth an uniform bearing surface for the grating, allowing for easier attachment and better performance over it’s lifetime.

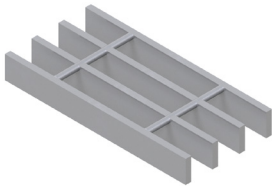
Frames are available in normal rectangular configurations only and will be supplied as a fully-assembled, four-sided unit in sizes up to those that can safely be transported via normal flatbed carriers. Sizes or configurations other than this should be discussed with Vulcraft. Embed frames can be supplied mill finished, painted, or hot-dipped galvanized. To order, please include a detail similar to the following with the Clear Opening Width and Span clearly defined as well as the desired quantities and finish.



LOAD TABLES | HEAVY DUTY, IMPERIAL

LOAD TABLES - HD

Grating Type: 19HW4
Design Code: NAAMM MBG 534-19
Material: ASTM A1011CS Grade 36
Surface: Smooth



U = Safe Uniform Load (lbs/ft²)
D_u = Deflection Due to Safe Uniform Load (in)
C = Safe Concentrated Load (lbs/ft of grating width)
D_c = Deflection Due to Safe Concentrated Load (in)
Allowable Extreme Fiber Stress = 20 ksi

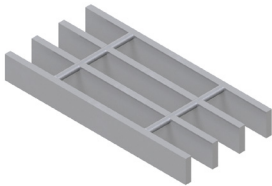
Bearing Bar Size (inches)	Approx. Weight (lbs/ft²)	Ped. Span (inches)	Load / Deflection	Span (ft -in)														Section Properties				
				1' - 0"	1' - 6"	2' - 0"	2' - 6"	3' - 0"	3' - 6"	4' - 0"	4' - 6"	5' - 0"	5' - 6"	6' - 0"	6' - 6"	7' - 0"	7' - 6"	8' - 0"	S _x (in³)/ft	I _x (in⁴)/ft		
1" x ¼"	9.92	61	U	5,614	2,495	1,404	898	624	458	351	277	225	186						0.421			
			D _u	0.02	0.05	0.08	0.13	0.19	0.25	0.33	0.42	0.52	0.63									
			C	2,807	1,871	1,404	1,123	936	802	702	624	561	510						0.211			
			D _c	0.02	0.04	0.07	0.10	0.15	0.20	0.26	0.34	0.41	0.50									
1 ¼" x ¼"	12.06	72	U	8,772	3,899	2,193	1,404	975	716	548	433	351	290	244							0.658	
			D _u	0.02	0.04	0.07	0.10	0.15	0.20	0.26	0.34	0.41	0.50	0.60								
			C	4,386	2,924	2,193	1,754	1,462	1,253	1,096	975	877	797	731							0.411	
			D _c	0.01	0.03	0.05	0.08	0.12	0.16	0.21	0.27	0.33	0.40	0.48								
1 ½" x ¼"	14.21	83	U	12,632	5,614	3,158	2,021	1,404	1,031	789	624	505	418	351	299	258					0.947	
			D _u	0.01	0.03	0.06	0.09	0.12	0.17	0.22	0.28	0.34	0.42	0.50	0.58	0.68						
			C	6,316	4,211	3,158	2,526	2,105	1,805	1,579	1,404	1,263	1,148	1,053	972	902					0.711	
			D _c	0.01	0.02	0.04	0.07	0.10	0.14	0.18	0.22	0.28	0.33	0.40	0.47	0.54						
1 ½" x ⅝"	20.83	92	U	18,947	8,421	4,737	3,032	2,105	1,547	1,184	936	758	626	526	448	387	337	296		1.421		
			D _u	0.01	0.03	0.06	0.09	0.12	0.17	0.22	0.28	0.34	0.42	0.50	0.58	0.68	0.78	0.88				
			C	9,474	6,316	4,737	3,789	3,158	2,707	2,368	2,105	1,895	1,722	1,579	1,457	1,353	1,263	1,184		1.066		
			D _c	0.01	0.02	0.04	0.07	0.10	0.14	0.18	0.22	0.28	0.33	0.40	0.47	0.54	0.62	0.71				
2" x ¼"	18.51	103	U	22,456	9,981	5,614	3,593	2,495	1,833	1,404	1,109	898	742	624	532	458	399	351	1.684			
			D _u	0.01	0.02	0.04	0.06	0.09	0.13	0.17	0.21	0.26	0.31	0.37	0.44	0.51	0.58	0.66				
			C	11,228	7,485	5,614	4,491	3,743	3,208	2,807	2,495	2,246	2,041	1,871	1,727	1,604	1,497	1,404	1.684			
			D _c	0.01	0.02	0.03	0.05	0.07	0.10	0.13	0.17	0.21	0.25	0.30	0.35	0.41	0.47	0.53				
2 ½" x ¼"	22.80	122	U	35,088	15,595	8,772	5,614	3,899	2,864	2,193	1,733	1,404	1,160	975	830	716	624	548	2.632			
			D _u	0.01	0.02	0.03	0.05	0.07	0.10	0.13	0.17	0.21	0.25	0.30	0.35	0.41	0.47	0.53				
			C	17,544	11,696	8,772	7,018	5,848	5,013	4,386	3,899	3,509	3,190	2,924	2,699	2,506	2,339	2,193	3.289			
			D _c	0.01	0.01	0.03	0.04	0.06	0.08	0.11	0.13	0.17	0.20	0.24	0.28	0.32	0.37	0.42				
3" x ¼"	27.10	140	U	50,526	22,456	12,632	8,084	5,614	4,125	3,158	2,495	2,021	1,670	1,404	1,196	1,031	898	789	3.789			
			D _u	0.01	0.02	0.03	0.04	0.06	0.08	0.11	0.14	0.17	0.21	0.25	0.29	0.34	0.39	0.44				
			C	25,263	16,842	12,632	10,105	8,421	7,218	6,316	5,614	5,053	4,593	4,211	3,887	3,609	3,368	3,158	5.684			
			D _c	0.01	0.01	0.02	0.03	0.05	0.07	0.09	0.11	0.14	0.17	0.20	0.23	0.27	0.31	0.35				
3" x ⅜"	40.70	154	U	75,789	33,684	18,947	12,126	8,421	6,187	4,737	3,743	3,032	2,505	2,105	1,794	1,547	1,347	1,184	5.684			
			D _u	0.01	0.02	0.03	0.04	0.06	0.08	0.11	0.14	0.17	0.21	0.25	0.29	0.34	0.39	0.44				
			C	37,895	25,263	18,947	15,158	12,632	10,827	9,474	8,421	7,579	6,890	6,316	5,830	5,414	5,053	4,737	8.526			
			D _c	0.01	0.01	0.02	0.03	0.05	0.07	0.09	0.11	0.14	0.17	0.20	0.23	0.27	0.31	0.35				

Spans and loads in red exceed a deflection of ¼” for uniform loads of 100 lbs./sq. ft. Experience has shown that ¼” deflection is the maximum deflection to give pedestrian comfort, but can be exceeded for other types of loads at the discretion of the specifying professional.

19HW4 (in)										
# of Bars	2	3	4	5	6	7	8	9	10	11
¼" Bars	1-7/16	2-5/8	3-13/16	5	6-3/16	7-3/8	8-9/16	9-3/4	10-15/16	12-1/8
⅜" Bars	1-9/16	2-3/4	3-15/16	5-1/8	6-5/16	7-1/2	8-11/16	9-7/8	11-1/16	12-1/4
# of Bars	12	13	14	15	16	17	18	19	20	21
¼" Bars	13-5/16	14-1/2	15-11/16	16-7/8	18-1/16	19-1/4	20-7/16	21-5/8	22-13/16	24
⅜" Bars	13-7/16	14-5/8	15-13/16	17	18-3/16	19-3/8	20-9/16	21-3/4	22-15/16	24-1/8
# of Bars	22	23	24	25	26	27	28	29	30	31
¼" Bars	25-3/16	26-3/8	27-9/16	28-3/4	29-15/16	31-1/8	32-5/16	33-1/2	34-11/16	35-7/8
⅜" Bars	25-5/16	26-1/2	27-11/16	28-7/8	30-1/16	31-1/4	32-7/16	33-5/8	34-13/16	36

LOAD TABLES - HD

Grating Type: 19HW4
Design Code: NAAMM MBG 534-19
Material: ASTM A1011CS Grade 36
Surface: Smooth

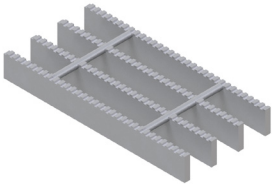


U = Safe Uniform Load (lbs/ft²)
D_u = Deflection Due to Safe Uniform Load (in)
C = Safe Concentrated Load (lbs/ft of grating width)
D_c = Deflection Due to Safe Concentrated Load (in)
Allowable Extreme Fiber Stress = 20 ksi

Bearing Bar Size (inches)	Approx. Weight (lbs/ft ²)	Ped. Span (inches)	Load / Deflection	Span (ft -in)														Section Properties		
				1' - 0"	1' - 6"	2' - 0"	2' - 6"	3' - 0"	3' - 6"	4' - 0"	4' - 6"	5' - 0"	5' - 6"	6' - 0"	6' - 6"	7' - 0"	7' - 6"	8' - 0"	S _x (in ³)/ft	I _x (in ⁴)/ft
3 ½" x ¼"	31.39	157	U	68,772	30,565	17,193	11,004	7,641	5,614	4,298	3,396	2,751	2,273	1,910	1,628	1,404	1,223	1,075	5.158	
			D _u	0.01	0.01	0.02	0.04	0.05	0.07	0.09	0.12	0.15	0.18	0.21	0.25	0.29	0.33	0.38		
			C	34,386	22,924	17,193	13,754	11,462	9,825	8,596	7,641	6,877	6,252	5,731	5,290	4,912	4,585	4,298	9.026	
			D _c	0.00	0.01	0.02	0.03	0.04	0.06	0.08	0.10	0.12	0.14	0.17	0.20	0.23	0.27	0.30		
3 ½" x ⅜"	47.14	173	U	103,158	45,848	25,789	16,505	11,462	8,421	6,447	5,094	4,126	3,410	2,865	2,442	2,105	1,834	1,612	7.737	
			D _u	0.01	0.01	0.02	0.04	0.05	0.07	0.09	0.12	0.15	0.18	0.21	0.25	0.29	0.33	0.38		
			C	51,579	34,386	25,789	20,632	17,193	14,737	12,895	11,462	10,316	9,378	8,596	7,935	7,368	6,877	6,447	13.539	
			D _c	0.00	0.01	0.02	0.03	0.04	0.06	0.08	0.10	0.12	0.14	0.17	0.20	0.23	0.27	0.30		
4" x ¼"	35.69	173	U	89,825	39,922	22,456	14,372	9,981	7,333	5,614	4,436	3,593	2,969	2,495	2,126	1,833	1,597	1,404	6.737	
			D _u	0.01	0.01	0.02	0.03	0.05	0.06	0.08	0.10	0.13	0.16	0.19	0.22	0.25	0.29	0.33		
			C	44,912	29,942	22,456	17,965	14,971	12,832	11,228	9,981	8,982	8,166	7,485	6,910	6,416	5,988	5,614	13.474	
			D _c	0.00	0.01	0.02	0.03	0.04	0.05	0.07	0.08	0.10	0.13	0.15	0.17	0.20	0.23	0.26		
4" x ⅜"	53.58	192	U	134,737	59,883	33,684	21,558	14,971	10,999	8,421	6,654	5,389	4,454	3,743	3,189	2,750	2,395	2,105	10.105	
			D _u	0.01	0.01	0.02	0.03	0.05	0.06	0.08	0.10	0.13	0.16	0.19	0.22	0.25	0.29	0.33		
			C	67,368	44,912	33,684	26,947	22,456	19,248	16,842	14,971	13,474	12,249	11,228	10,364	9,624	8,982	8,421	20.211	
			D _c	0.00	0.01	0.02	0.03	0.04	0.05	0.07	0.08	0.10	0.13	0.15	0.17	0.20	0.23	0.26		
5" x ⅜"	66.47	227	U	210,526	93,567	52,632	33,684	23,392	17,186	13,158	10,396	8,421	6,960	5,848	4,983	4,296	3,743	3,289	15.789	
			D _u	0.00	0.01	0.02	0.03	0.04	0.05	0.07	0.08	0.10	0.13	0.15	0.17	0.20	0.23	0.26		
			C	105,263	70,175	52,632	42,105	35,088	30,075	26,316	23,392	21,053	19,139	17,544	16,194	15,038	14,035	13,158	39.474	
			D _c	0.00	0.01	0.01	0.02	0.03	0.04	0.05	0.07	0.08	0.10	0.12	0.14	0.16	0.19	0.21		
6" x ⅜"	79.35	260	U	303,158	134,737	75,789	48,505	33,684	24,748	18,947	14,971	12,126	10,022	8,421	7,175	6,187	5,389	4,737	22.737	
			D _u	0.00	0.01	0.01	0.02	0.03	0.04	0.06	0.07	0.09	0.10	0.12	0.15	0.17	0.19	0.22		
			C	151,579	101,053	75,789	60,632	50,526	43,308	37,895	33,684	30,316	27,560	25,263	23,320	21,654	20,211	18,947	68.211	
			D _c	0.00	0.01	0.01	0.02	0.02	0.03	0.04	0.06	0.07	0.08	0.10	0.12	0.14	0.16	0.18		

LOAD TABLES - HD

Grating Type: 19HW4
Design Code: NAAMM MBG 534-19
Material: ASTM A1011CS Grade 36
Surface: Serrated



U = Safe Uniform Load (lbs/ft²)
D_u = Deflection Due to Safe Uniform Load (in)
C = Safe Concentrated Load (lbs/ft of grating width)
D_c = Deflection Due to Safe Concentrated Load (in)
Allowable Extreme Fiber Stress = 20 ksi

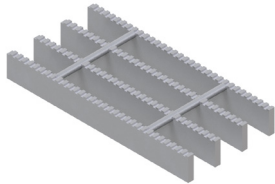
Bearing Bar Size (inches)	Approx. Weight (lbs/ft²)	Ped. Span (inches)	Load / Deflection	Span (ft -in)														Section Properties	
				1' - 0"	1' - 6"	2' - 0"	2' - 6"	3' - 0"	3' - 6"	4' - 0"	4' - 6"	5' - 0"	5' - 6"	6' - 0"	6' - 6"	7' - 0"	7' - 6"	8' - 0"	S _x (in³)/ft I _x (in⁴)/ft
1" x ¼"	9.92	49	U	3,158	1,404	789	505	351	258	197									0.237
			D _u	0.03	0.06	0.11	0.17	0.25	0.34	0.44									
			C	1,579	1,053	789	632	526	451	395									0.089
			D _c	0.02	0.05	0.09	0.14	0.20	0.27	0.35									
1 ¼" x ¼"	12.06	61	U	5,614	2,495	1,404	898	624	458	351	277	225					0.421		
			D _u	0.02	0.05	0.08	0.13	0.19	0.25	0.33	0.42	0.52							
			C	2,807	1,871	1,404	1,123	936	802	702	624	561					0.211		
			D _c	0.02	0.04	0.07	0.10	0.15	0.20	0.26	0.34	0.41							
1 ½" x ¼"	14.21	72	U	8,772	3,899	2,193	1,404	975	716	548	433	351	290					0.658	
			D _u	0.02	0.04	0.07	0.10	0.15	0.20	0.26	0.34	0.41	0.50						
			C	4,386	2,924	2,193	1,754	1,462	1,253	1,096	975	877	797					0.411	
			D _c	0.01	0.03	0.05	0.08	0.12	0.16	0.21	0.27	0.33	0.40						
1 ½" x ⅝"	20.83	80	U	13,158	5,848	3,289	2,105	1,462	1,074	822	650	526	435	365	311			0.987	
			D _u	0.02	0.04	0.07	0.10	0.15	0.20	0.26	0.34	0.41	0.50	0.60	0.70				
			C	6,579	4,386	3,289	2,632	2,193	1,880	1,645	1,462	1,316	1,196	1,096	1,012			0.617	
			D _c	0.01	0.03	0.05	0.08	0.12	0.16	0.21	0.27	0.33	0.40	0.48	0.56				
2" x ¼"	18.51	93	U	17,193	7,641	4,298	2,751	1,910	1,404	1,075	849	688	568	478	407	351	306	1.289	
			D _u	0.01	0.03	0.05	0.07	0.11	0.14	0.19	0.24	0.30	0.36	0.43	0.50	0.58	0.67		
			C	8,596	5,731	4,298	3,439	2,865	2,456	2,149	1,910	1,719	1,563	1,433	1,323	1,228	1,146	1.075	
			D _c	0.01	0.02	0.04	0.06	0.09	0.12	0.15	0.19	0.24	0.29	0.34	0.40	0.46	0.53		
2 ½" x ¼"	22.80	113	U	28,421	12,632	7,105	4,547	3,158	2,320	1,776	1,404	1,137	940	789	673	580	505	444	2.132
			D _u	0.01	0.02	0.04	0.06	0.08	0.11	0.15	0.19	0.23	0.28	0.33	0.39	0.45	0.52	0.59	
			C	14,211	9,474	7,105	5,684	4,737	4,060	3,553	3,158	2,842	2,584	2,368	2,186	2,030	1,895	1,776	2.398
			D _c	0.01	0.02	0.03	0.05	0.07	0.09	0.12	0.15	0.18	0.22	0.26	0.31	0.36	0.41	0.47	
3" x ¼"	27.10	131	U	42,456	18,869	10,614	6,793	4,717	3,466	2,654	2,097	1,698	1,404	1,179	1,005	866	755	663	3.184
			D _u	0.01	0.02	0.03	0.05	0.07	0.09	0.12	0.15	0.19	0.23	0.27	0.32	0.37	0.42	0.48	
			C	21,228	14,152	10,614	8,491	7,076	6,065	5,307	4,717	4,246	3,860	3,538	3,266	3,033	2,830	2,654	4.378
			D _c	0.01	0.01	0.02	0.04	0.05	0.07	0.10	0.12	0.15	0.18	0.22	0.25	0.29	0.34	0.39	
3" x ⅝"	40.16	145	U	63,684	28,304	15,921	10,189	7,076	5,199	3,980	3,145	2,547	2,105	1,769	1,507	1,300	1,132	995	4.776
			D _u	0.01	0.02	0.03	0.05	0.07	0.09	0.12	0.15	0.19	0.23	0.27	0.32	0.37	0.42	0.48	
			C	31,842	21,228	15,921	12,737	10,614	9,098	7,961	7,076	6,368	5,789	5,307	4,899	4,549	4,246	3,980	6.567
			D _c	0.01	0.01	0.02	0.04	0.05	0.07	0.10	0.12	0.15	0.18	0.22	0.25	0.29	0.34	0.39	

Spans and loads in red exceed a deflection of ¼" for uniform loads of 100 lbs./sq. ft. Experience has shown that ¼" deflection is the maximum deflection to give pedestrian comfort, but can be exceeded for other types of loads at the discretion of the specifying professional.

19HW4 (in)										
# of Bars	2	3	4	5	6	7	8	9	10	11
¼" Bars	1-7/16	2-5/8	3-13/16	5	6-3/16	7-3/8	8-9/16	9-3/4	10-15/16	12-1/8
⅜" Bars	1-9/16	2-3/4	3-15/16	5-1/8	6-5/16	7-1/2	8-11/16	9-7/8	11-1/16	12-1/4
# of Bars	12	13	14	15	16	17	18	19	20	21
¼" Bars	13-5/16	14-1/2	15-11/16	16-7/8	18-1/16	19-1/4	20-7/16	21-5/8	22-13/16	24
⅜" Bars	13-7/16	14-5/8	15-13/16	17	18-3/16	19-3/8	20-9/16	21-3/4	22-15/16	24-1/8
# of Bars	22	23	24	25	26	27	28	29	30	31
¼" Bars	25-3/16	26-3/8	27-9/16	28-3/4	29-15/16	31-1/8	32-5/16	33-1/2	34-11/16	35-7/8
⅜" Bars	25-5/16	26-1/2	27-11/16	28-7/8	30-1/16	31-1/4	32-7/16	33-5/8	34-13/16	36

LOAD TABLES - HD

Grating Type: 19HW4
Design Code: NAAMM MBG 534-19
Material: ASTM A1011CS Grade 36
Surface: Serrated



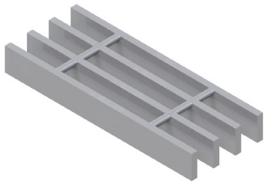
U = Safe Uniform Load (lbs/ft²)
D_u = Deflection Due to Safe Uniform Load (in)
C = Safe Concentrated Load (lbs/ft of grating width)
D_c = Deflection Due to Safe Concentrated Load (in)
Allowable Extreme Fiber Stress = 20 ksi

Bearing Bar Size (inches)	Approx. Weight (lbs/ft ²)	Ped. Span (inches)	Load / Deflection	Span (ft -in)														Section Properties	
				1' - 0"	1' - 6"	2' - 0"	2' - 6"	3' - 0"	3' - 6"	4' - 0"	4' - 6"	5' - 0"	5' - 6"	6' - 0"	6' - 6"	7' - 0"	7' - 6"	8' - 0"	S _x (in ³)/ft I _x (in ⁴)/ft
3 ½" x ¼"	31.39	148	U	59,298	26,355	14,825	9,488	6,589	4,841	3,706	2,928	2,372	1,960	1,647	1,404	1,210	1,054	927	4.447
			D _u	0.01	0.01	0.03	0.04	0.06	0.08	0.10	0.13	0.16	0.19	0.23	0.27	0.31	0.36	0.41	
			C	29,649	19,766	14,825	11,860	9,883	8,471	7,412	6,589	5,930	5,391	4,942	4,561	4,236	3,953	3,706	7.227
			D _c	0.01	0.01	0.02	0.03	0.05	0.06	0.08	0.10	0.13	0.15	0.18	0.22	0.25	0.29	0.33	
3 ½" x ⅝"	47.14	164	U	88,947	39,532	22,237	14,232	9,883	7,261	5,559	4,392	3,558	2,940	2,471	2,105	1,815	1,581	1,390	6.671
			D _u	0.01	0.01	0.03	0.04	0.06	0.08	0.10	0.13	0.16	0.19	0.23	0.27	0.31	0.36	0.41	
			C	44,474	29,649	22,237	17,789	14,825	12,707	11,118	9,883	8,895	8,086	7,412	6,842	6,353	5,930	5,559	10.840
			D _c	0.01	0.01	0.02	0.03	0.05	0.06	0.08	0.10	0.13	0.15	0.18	0.22	0.25	0.29	0.33	
4" x¼"	35.69	165	U	78,947	35,088	19,737	12,632	8,772	6,445	4,934	3,899	3,158	2,610	2,193	1,869	1,611	1,404	1,234	5.921
			D _u	0.01	0.01	0.02	0.03	0.05	0.07	0.09	0.11	0.14	0.17	0.20	0.23	0.27	0.31	0.35	
			C	39,474	26,316	19,737	15,789	13,158	11,278	9,868	8,772	7,895	7,177	6,579	6,073	5,639	5,263	4,934	11.102
			D _c	0.00	0.01	0.02	0.03	0.04	0.05	0.07	0.09	0.11	0.13	0.16	0.19	0.22	0.25	0.28	
4" x ⅝"	53.58	183	U	118,421	52,632	29,605	18,947	13,158	9,667	7,401	5,848	4,737	3,915	3,289	2,803	2,417	2,105	1,850	8.882
			D _u	0.01	0.01	0.02	0.03	0.05	0.07	0.09	0.11	0.14	0.17	0.20	0.23	0.27	0.31	0.35	
			C	59,211	39,474	29,605	23,684	19,737	16,917	14,803	13,158	11,842	10,766	9,868	9,109	8,459	7,895	7,401	16.653
			D _c	0.00	0.01	0.02	0.03	0.04	0.05	0.07	0.09	0.11	0.13	0.16	0.19	0.22	0.25	0.28	
5" x ⅝"	66.47	218	U	190,000	84,444	47,500	30,400	21,111	15,510	11,875	9,383	7,600	6,281	5,278	4,497	3,878	3,378	2,969	14.250
			D _u	0.00	0.01	0.02	0.03	0.04	0.05	0.07	0.09	0.11	0.13	0.16	0.18	0.21	0.25	0.28	
			C	95,000	63,333	47,500	38,000	31,667	27,143	23,750	21,111	19,000	17,273	15,833	14,615	13,571	12,667	11,875	33.844
			D _c	0.00	0.01	0.01	0.02	0.03	0.04	0.06	0.07	0.09	0.11	0.13	0.15	0.17	0.20	0.22	
6" x ⅝"	79.35	252	U	278,421	123,743	69,605	44,547	30,936	22,728	17,401	13,749	11,137	9,204	7,734	6,590	5,682	4,950	4,350	20.882
			D _u	0.00	0.01	0.01	0.02	0.03	0.04	0.06	0.07	0.09	0.11	0.13	0.15	0.18	0.20	0.23	
			C	139,211	92,807	69,605	55,684	46,404	39,774	34,803	30,936	27,842	25,311	23,202	21,417	19,887	18,561	17,401	60.035
			D _c	0.00	0.01	0.01	0.02	0.03	0.04	0.05	0.06	0.07	0.09	0.10	0.12	0.14	0.16	0.18	

LOAD TABLES | HEAVY DUTY, IMPERIAL

LOAD TABLES - HD CLOSE-MESH

Grating Type: 15HW4
Design Code: NAAMM MBG 534-19
Material: ASTM A1011CS Grade 36
Surface: Smooth



U = Safe Uniform Load (lbs/ft²)
D_u = Deflection Due to Safe Uniform Load (in)
C = Safe Concentrated Load (lbs/ft of grating width)
D_c = Deflection Due to Safe Concentrated Load (in)
Allowable Extreme Fiber Stress = 20 ksi

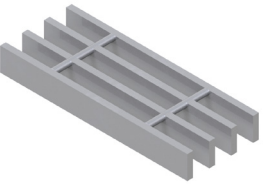
Bearing Bar Size (inches)	Approx. Weight (lbs/ft²)	Ped. Span (inches)	Load / Deflection	Span (ft -in)														Section Properties		
				1' - 0"	1' - 6"	2' - 0"	2' - 6"	3' - 0"	3' - 6"	4' - 0"	4' - 6"	5' - 0"	5' - 6"	6' - 0"	6' - 6"	7' - 0"	7' - 6"	8' - 0"	S _x (in³)/ft	I _x (in⁴)/ft
1" x ¼"	12.21	65	U	7,111	3,160	1,778	1,138	790	580	444	351	284	235							0.533
			D _u	0.02	0.05	0.08	0.13	0.19	0.25	0.33	0.42	0.52	0.63							
			C	3,556	2,370	1,778	1,422	1,185	1,016	889	790	711	646							0.267
			D _c	0.02	0.04	0.07	0.10	0.15	0.20	0.26	0.34	0.41	0.50							
1 ½" x ¼"	14.93	77	U	11,111	4,938	2,778	1,778	1,235	907	694	549	444	367	309	263			0.833		
			D _u	0.02	0.04	0.07	0.10	0.15	0.20	0.26	0.34	0.41	0.50	0.60	0.70					
			C	5,556	3,704	2,778	2,222	1,852	1,587	1,389	1,235	1,111	1,010	926	855			0.521		
			D _c	0.01	0.03	0.05	0.08	0.12	0.16	0.21	0.27	0.33	0.40	0.48	0.56					
1 ½" x ½"	17.65	88	U	16,000	7,111	4,000	2,560	1,778	1,306	1,000	790	640	529	444	379	327	284		1.200	
			D _u	0.01	0.03	0.06	0.09	0.12	0.17	0.22	0.28	0.34	0.42	0.50	0.58	0.68	0.78			
			C	8,000	5,333	4,000	3,200	2,667	2,286	2,000	1,778	1,600	1,455	1,333	1,231	1,143	1,067		0.900	
			D _c	0.01	0.02	0.04	0.07	0.10	0.14	0.18	0.22	0.28	0.33	0.40	0.47	0.54	0.62			
1 ½" x ¾"	25.98	97	U	24,000	10,667	6,000	3,840	2,667	1,959	1,500	1,185	960	793	667	568	490	427	375	1.800	
			D _u	0.01	0.03	0.06	0.09	0.12	0.17	0.22	0.28	0.34	0.42	0.50	0.58	0.68	0.78	0.88		
			C	12,000	8,000	6,000	4,800	4,000	3,429	3,000	2,667	2,400	2,182	2,000	1,846	1,714	1,600	1,500	1.350	
			D _c	0.01	0.02	0.04	0.07	0.10	0.14	0.18	0.22	0.28	0.33	0.40	0.47	0.54	0.62	0.71		
2" x ¼"	23.09	109	U	28,444	12,642	7,111	4,551	3,160	2,322	1,778	1,405	1,138	940	790	673	580	506	444	2.133	
			D _u	0.01	0.02	0.04	0.06	0.09	0.13	0.17	0.21	0.26	0.31	0.37	0.44	0.51	0.58	0.66		
			C	14,222	9,481	7,111	5,689	4,741	4,063	3,556	3,160	2,844	2,586	2,370	2,188	2,032	1,896	1,778	2.133	
			D _c	0.01	0.02	0.03	0.05	0.07	0.10	0.13	0.17	0.21	0.25	0.30	0.35	0.41	0.47	0.53		
2 ½" x ¼"	28.53	129	U	44,444	19,753	11,111	7,111	4,938	3,628	2,778	2,195	1,778	1,469	1,235	1,052	907	790	694	3.333	
			D _u	0.01	0.02	0.03	0.05	0.07	0.10	0.13	0.17	0.21	0.25	0.30	0.35	0.41	0.47	0.53		
			C	22,222	14,815	11,111	8,889	7,407	6,349	5,556	4,938	4,444	4,040	3,704	3,419	3,175	2,963	2,778	4.167	
			D _c	0.01	0.01	0.03	0.04	0.06	0.08	0.11	0.13	0.17	0.20	0.24	0.28	0.32	0.37	0.42		
3" x ¼"	33.97	148	U	64,000	28,444	16,000	10,240	7,111	5,224	4,000	3,160	2,560	2,116	1,778	1,515	1,306	1,138	1,000	4.800	
			D _u	0.01	0.02	0.03	0.04	0.06	0.08	0.11	0.14	0.17	0.21	0.25	0.29	0.34	0.39	0.44		
			C	32,000	21,333	16,000	12,800	10,667	9,143	8,000	7,111	6,400	5,818	5,333	4,923	4,571	4,267	4,000	7.200	
			D _c	0.01	0.01	0.02	0.03	0.05	0.07	0.09	0.11	0.14	0.17	0.20	0.23	0.27	0.31	0.35		
3" x ¾"	51.01	164	U	96,000	42,667	24,000	15,360	10,667	7,837	6,000	4,741	3,840	3,174	2,667	2,272	1,959	1,707	1,500	7.200	
			D _u	0.01	0.02	0.03	0.04	0.06	0.08	0.11	0.14	0.17	0.21	0.25	0.29	0.34	0.39	0.44		
			C	48,000	32,000	24,000	19,200	16,000	13,714	12,000	10,667	9,600	8,727	8,000	7,385	6,857	6,400	6,000	10.800	
			D _c	0.01	0.01	0.02	0.03	0.05	0.07	0.09	0.11	0.14	0.17	0.20	0.23	0.27	0.31	0.35		

Spans and loads in red exceed a deflection of ¼" for uniform loads of 100 lbs./sq. ft. Experience has shown that ¼" deflection is the maximum deflection to give pedestrian comfort, but can be exceeded for other types of loads at the discretion of the specifying professional.

15HW4 (in)										
# of Bars	2	3	4	5	6	7	8	9	10	11
¼" Bars	1-⅜	2-⅛	3-⅛	4	4-⅝	5-⅞	6-⅜	7-¾	8-⅞	9-⅝
⅜" Bars	1-⅝	2-¼	3-⅜	4-⅛	5-⅛	6	6-⅝	7-⅞	8-⅜	9-¾
# of Bars	12	13	14	15	16	17	18	19	20	21
¼" Bars	10-⅞	11-½	12-⅞	13-⅜	14-⅝	15-¼	16-⅜	17-⅞	18-⅞	19
⅜" Bars	10-⅞	11-⅝	12-⅞	13-½	14-⅞	15-⅜	16-⅝	17-¼	18-⅜	19-⅞
# of Bars	22	23	24	25	26	27	28	29	30	31
¼" Bars	19-⅝	20-⅞	21-⅜	22-¾	23-⅞	24-⅝	25-⅞	26-½	27-⅞	28-⅜
⅜" Bars	20-⅞	21	21-⅝	22-⅞	23-⅜	24-¾	25-⅞	26-⅝	27-⅞	28-½

LOAD TABLES - HD CLOSE-MESH

Grating Type: 15HW4
Design Code: NAAMM MBG 534-19
Material: ASTM A1011CS Grade 36
Surface: Smooth

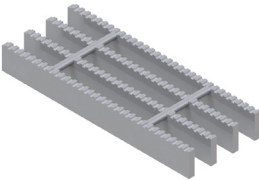


U = Safe Uniform Load (lbs/ft²)
D_u = Deflection Due to Safe Uniform Load (in)
C = Safe Concentrated Load (lbs/ft of grating width)
D_c = Deflection Due to Safe Concentrated Load (in)
Allowable Extreme Fiber Stress = 20 ksi

Bearing Bar Size (inches)	Approx. Weight (lbs/ft ²)	Ped. Span (inches)	Load / Deflection	Span (ft -in)														Section Properties	
				1' - 0"	1' - 6"	2' - 0"	2' - 6"	3' - 0"	3' - 6"	4' - 0"	4' - 6"	5' - 0"	5' - 6"	6' - 0"	6' - 6"	7' - 0"	7' - 6"	8' - 0"	S _x (in ³ /ft I _x (in ⁴ /ft
3 ½" x ¼"	39.41	166	U	87,111	38,716	21,778	13,938	9,679	7,111	5,444	4,302	3,484	2,880	2,420	2,062	1,778	1,549	1,361	6.533
			D _u	0.01	0.01	0.02	0.04	0.05	0.07	0.09	0.12	0.15	0.18	0.21	0.25	0.29	0.33	0.38	
			C	43,556	29,037	21,778	17,422	14,519	12,444	10,889	9,679	8,711	7,919	7,259	6,701	6,222	5,807	5,444	11.433
			D _c	0.00	0.01	0.02	0.03	0.04	0.06	0.08	0.10	0.12	0.14	0.17	0.20	0.23	0.27	0.30	
3 ½" x ⅜"	59.17	184	U	130,667	58,074	32,667	20,907	14,519	10,667	8,167	6,453	5,227	4,320	3,630	3,093	2,667	2,323	2,042	9.800
			D _u	0.01	0.01	0.02	0.04	0.05	0.07	0.09	0.12	0.15	0.18	0.21	0.25	0.29	0.33	0.38	
			C	65,333	43,556	32,667	26,133	21,778	18,667	16,333	14,519	13,067	11,879	10,889	10,051	9,333	8,711	8,167	17.150
			D _c	0.00	0.01	0.02	0.03	0.04	0.06	0.08	0.10	0.12	0.14	0.17	0.20	0.23	0.27	0.30	
4" x ¼"	44.85	184	U	113,778	50,568	28,444	18,204	12,642	9,288	7,111	5,619	4,551	3,761	3,160	2,693	2,322	2,023	1,778	8.533
			D _u	0.01	0.01	0.02	0.03	0.05	0.06	0.08	0.10	0.13	0.16	0.19	0.22	0.25	0.29	0.33	
			C	56,889	37,926	28,444	22,756	18,963	16,254	14,222	12,642	11,378	10,343	9,481	8,752	8,127	7,585	7,111	17.067
			D _c	0.00	0.01	0.02	0.03	0.04	0.05	0.07	0.08	0.10	0.13	0.15	0.17	0.20	0.23	0.26	
4" x ⅝"	67.33	203	U	170,667	75,852	42,667	27,307	18,963	13,932	10,667	8,428	6,827	5,642	4,741	4,039	3,483	3,034	2,667	12.800
			D _u	0.01	0.01	0.02	0.03	0.05	0.06	0.08	0.10	0.13	0.16	0.19	0.22	0.25	0.29	0.33	
			C	85,333	56,889	42,667	34,133	28,444	24,381	21,333	18,963	17,067	15,515	14,222	13,128	12,190	11,378	10,667	25.600
			D _c	0.00	0.01	0.02	0.03	0.04	0.05	0.07	0.08	0.10	0.13	0.15	0.17	0.20	0.23	0.26	
5" x ⅜"	83.65	240	U	266,667	118,519	66,667	42,667	29,630	21,769	16,667	13,169	10,667	8,815	7,407	6,312	5,442	4,741	4,167	20.000
			D _u	0.00	0.01	0.02	0.03	0.04	0.05	0.07	0.08	0.10	0.13	0.15	0.17	0.20	0.23	0.26	
			C	133,333	88,889	66,667	53,333	44,444	38,095	33,333	29,630	26,667	24,242	22,222	20,513	19,048	17,778	16,667	50.000
			D _c	0.00	0.01	0.01	0.02	0.03	0.04	0.05	0.07	0.08	0.10	0.12	0.14	0.16	0.19	0.21	
6" x ⅝"	99.97	276	U	384,000	170,667	96,000	61,440	42,667	31,347	24,000	18,963	15,360	12,694	10,667	9,089	7,837	6,827	6,000	28.800
			D _u	0.00	0.01	0.01	0.02	0.03	0.04	0.06	0.07	0.09	0.10	0.12	0.15	0.17	0.19	0.22	
			C	192,000	128,000	96,000	76,800	64,000	54,857	48,000	42,667	38,400	34,909	32,000	29,538	27,429	25,600	24,000	86.400
			D _c	0.00	0.01	0.01	0.02	0.02	0.03	0.04	0.06	0.07	0.08	0.10	0.12	0.14	0.16	0.18	

LOAD TABLES - HD CLOSE-MESH

Grating Type: 15HW4
Design Code: NAAMM MBG 534-19
Material: ASTM A1011CS Grade 36
Surface: Serrated



U = Safe Uniform Load (lbs/ft²)
D_u = Deflection Due to Safe Uniform Load (in)
C = Safe Concentrated Load (lbs/ft of grating width)
D_c = Deflection Due to Safe Concentrated Load (in)
Allowable Extreme Fiber Stress = 20 ksi

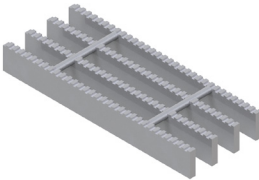
Bearing Bar Size (inches)	Approx. Weight (lbs/ft ²)	Ped. Span (inches)	Load / Deflection	Span (ft -in)														Section Properties	
				1' - 0"	1' - 6"	2' - 0"	2' - 6"	3' - 0"	3' - 6"	4' - 0"	4' - 6"	5' - 0"	5' - 6"	6' - 0"	6' - 6"	7' - 0"	7' - 6"	8' - 0"	S _x (in ³ /ft
1" x ¼"	12.21	52	U	4,000	1,778	1,000	640	444	327	250	198								0.300
			D _u	0.03	0.06	0.11	0.17	0.25	0.34	0.44	0.56								
			C	2,000	1,333	1,000	800	667	571	500	444								0.113
			D _c	0.02	0.05	0.09	0.14	0.20	0.27	0.35	0.45								
1 ¼" x ¼"	14.93	65	U	7,111	3,160	1,778	1,138	790	580	444	351	284	235					0.533	
			D _u	0.02	0.05	0.08	0.13	0.19	0.25	0.33	0.42	0.52	0.63						
			C	3,556	2,370	1,778	1,422	1,185	1,016	889	790	711	646					0.267	
			D _c	0.02	0.04	0.07	0.10	0.15	0.20	0.26	0.34	0.41	0.50						
1 ½" x ¼"	17.65	77	U	11,111	4,938	2,778	1,778	1,235	907	694	549	444	367	309	263				0.833
			D _u	0.02	0.04	0.07	0.10	0.15	0.20	0.26	0.34	0.41	0.50	0.60	0.70				
			C	5,556	3,704	2,778	2,222	1,852	1,587	1,389	1,235	1,111	1,010	926	855				0.521
			D _c	0.01	0.03	0.05	0.08	0.12	0.16	0.21	0.27	0.33	0.40	0.48	0.56				
1 ½" x ⅜"	25.98	85	U	16,667	7,407	4,167	2,667	1,852	1,361	1,042	823	667	551	463	394	340	296		1.250
			D _u	0.02	0.04	0.07	0.10	0.15	0.20	0.26	0.34	0.41	0.50	0.60	0.70	0.81	0.93		
			C	8,333	5,556	4,167	3,333	2,778	2,381	2,083	1,852	1,667	1,515	1,389	1,282	1,190	1,111		0.781
			D _c	0.01	0.03	0.05	0.08	0.12	0.16	0.21	0.27	0.33	0.40	0.48	0.56	0.65	0.74		
2" x ¼"	23.09	99	U	21,778	9,679	5,444	3,484	2,420	1,778	1,361	1,075	871	720	605	515	444	387	340	1.633
			D _u	0.01	0.03	0.05	0.07	0.11	0.14	0.19	0.24	0.30	0.36	0.43	0.50	0.58	0.67	0.76	
			C	10,889	7,259	5,444	4,356	3,630	3,111	2,722	2,420	2,178	1,980	1,815	1,675	1,556	1,452	1,361	1.429
			D _c	0.01	0.02	0.04	0.06	0.09	0.12	0.15	0.19	0.24	0.29	0.34	0.40	0.46	0.53	0.61	
2 ½" x ¼"	28.53	119	U	36,000	16,000	9,000	5,760	4,000	2,939	2,250	1,778	1,440	1,190	1,000	852	735	640	563	2.700
			D _u	0.01	0.02	0.04	0.06	0.08	0.11	0.15	0.19	0.23	0.28	0.33	0.39	0.45	0.52	0.59	
			C	18,000	12,000	9,000	7,200	6,000	5,143	4,500	4,000	3,600	3,273	3,000	2,769	2,571	2,400	2,250	3.038
			D _c	0.01	0.02	0.03	0.05	0.07	0.09	0.12	0.15	0.18	0.22	0.26	0.31	0.36	0.41	0.47	
3" x ¼"	33.97	139	U	53,778	23,901	13,444	8,604	5,975	4,390	3,361	2,656	2,151	1,778	1,494	1,273	1,098	956	840	4.033
			D _u	0.01	0.02	0.03	0.05	0.07	0.09	0.12	0.15	0.19	0.23	0.27	0.32	0.37	0.42	0.48	
			C	26,889	17,926	13,444	10,756	8,963	7,683	6,722	5,975	5,378	4,889	4,481	4,137	3,841	3,585	3,361	5.546
			D _c	0.01	0.01	0.02	0.04	0.05	0.07	0.10	0.12	0.15	0.18	0.22	0.25	0.29	0.34	0.39	
3" x ⅜"	50.46	154	U	80,667	35,852	20,167	12,907	8,963	6,585	5,042	3,984	3,227	2,667	2,241	1,909	1,646	1,434	1,260	6.050
			D _u	0.01	0.02	0.03	0.05	0.07	0.09	0.12	0.15	0.19	0.23	0.27	0.32	0.37	0.42	0.48	
			C	40,333	26,889	20,167	16,133	13,444	11,524	10,083	8,963	8,067	7,333	6,722	6,205	5,762	5,378	5,042	8.319
			D _c	0.01	0.01	0.02	0.04	0.05	0.07	0.10	0.12	0.15	0.18	0.22	0.25	0.29	0.34	0.39	

Spans and loads in red exceed a deflection of ¼" for uniform loads of 100 lbs./sq. ft. Experience has shown that ¼" deflection is the maximum deflection to give pedestrian comfort, but can be exceeded for other types of loads at the discretion of the specifying professional.

15HW4 (in)										
# of Bars	2	3	4	5	6	7	8	9	10	11
¼" Bars	1-⅜	2-⅛	3-⅛	4	4-⅛	5-⅞	6-⅜	7-¾	8-⅛	9-⅝
⅜" Bars	1-⅝	2-¼	3-⅜	4-⅛	5-⅛	6	6-⅝	7-⅞	8-⅜	9-¾
# of Bars	12	13	14	15	16	17	18	19	20	21
¼" Bars	10-⅞	11-½	12-⅞	13-⅜	14-⅝	15-¼	16-⅜	17-⅛	18-⅛	19
⅜" Bars	10-⅞	11-⅝	12-⅞	13-½	14-⅞	15-⅜	16-⅝	17-¼	18-⅜	19-⅛
# of Bars	22	23	24	25	26	27	28	29	30	31
¼" Bars	19-⅝	20-⅞	21-⅜	22-¾	23-⅞	24-⅝	25-⅞	26-½	27-⅞	28-⅜
⅜" Bars	20-⅛	21	21-⅝	22-⅞	23-⅜	24-¾	25-⅞	26-⅝	27-⅞	28-½

LOAD TABLES - HD CLOSE-MESH

Grating Type: 15HW4
Design Code: NAAMM MBG 534-19
Material: ASTM A1011CS Grade 36
Surface: Serrated



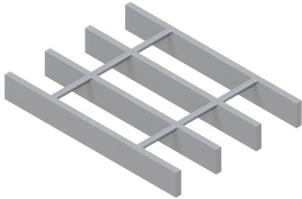
U = Safe Uniform Load (lbs/ft²)
D_u = Deflection Due to Safe Uniform Load (in)
C = Safe Concentrated Load (lbs/ft of grating width)
D_c = Deflection Due to Safe Concentrated Load (in)
Allowable Extreme Fiber Stress = 20 ksi

Bearing Bar Size (inches)	Approx. Weight (lbs/ft ²)	Ped. Span (inches)	Load / Deflection	Span (ft -in)														Section Properties	
				1' - 0"	1' - 6"	2' - 0"	2' - 6"	3' - 0"	3' - 6"	4' - 0"	4' - 6"	5' - 0"	5' - 6"	6' - 0"	6' - 6"	7' - 0"	7' - 6"	8' - 0"	S _x (in ³ /ft I _x (in ⁴ /ft
3 ½" x ¼"	39.41	157	U	75,111	33,383	18,778	12,018	8,346	6,132	4,694	3,709	3,004	2,483	2,086	1,778	1,533	1,335	1,174	5.633
			D _u	0.01	0.01	0.03	0.04	0.06	0.08	0.10	0.13	0.16	0.19	0.23	0.27	0.31	0.36	0.41	
			C	37,556	25,037	18,778	15,022	12,519	10,730	9,389	8,346	7,511	6,828	6,259	5,778	5,365	5,007	4,694	9.154
			D _c	0.01	0.01	0.02	0.03	0.05	0.06	0.08	0.10	0.13	0.15	0.18	0.22	0.25	0.29	0.33	
3 ½" x ⅜"	59.17	174	U	112,667	50,074	28,167	18,027	12,519	9,197	7,042	5,564	4,507	3,725	3,130	2,667	2,299	2,003	1,760	8.450
			D _u	0.01	0.01	0.03	0.04	0.06	0.08	0.10	0.13	0.16	0.19	0.23	0.27	0.31	0.36	0.41	
			C	56,333	37,556	28,167	22,533	18,778	16,095	14,083	12,519	11,267	10,242	9,389	8,667	8,048	7,511	7,042	13.731
			D _c	0.01	0.01	0.02	0.03	0.05	0.06	0.08	0.10	0.13	0.15	0.18	0.22	0.25	0.29	0.33	
4" x ¼"	44.85	175	U	100,000	44,444	25,000	16,000	11,111	8,163	6,250	4,938	4,000	3,306	2,778	2,367	2,041	1,778	1,563	7.500
			D _u	0.01	0.01	0.02	0.03	0.05	0.07	0.09	0.11	0.14	0.17	0.20	0.23	0.27	0.31	0.35	
			C	50,000	33,333	25,000	20,000	16,667	14,286	12,500	11,111	10,000	9,091	8,333	7,692	7,143	6,667	6,250	14.063
			D _c	0.00	0.01	0.02	0.03	0.04	0.05	0.07	0.09	0.11	0.13	0.16	0.19	0.22	0.25	0.28	
4" x ⅜"	67.33	194	U	150,000	66,667	37,500	24,000	16,667	12,245	9,375	7,407	6,000	4,959	4,167	3,550	3,061	2,667	2,344	11.250
			D _u	0.01	0.01	0.02	0.03	0.05	0.07	0.09	0.11	0.14	0.17	0.20	0.23	0.27	0.31	0.35	
			C	75,000	50,000	37,500	30,000	25,000	21,429	18,750	16,667	15,000	13,636	12,500	11,538	10,714	10,000	9,375	21.094
			D _c	0.00	0.01	0.02	0.03	0.04	0.05	0.07	0.09	0.11	0.13	0.16	0.19	0.22	0.25	0.28	
5" x ⅜"	83.65	231	U	240,667	106,963	60,167	38,507	26,741	19,646	15,042	11,885	9,627	7,956	6,685	5,696	4,912	4,279	3,760	18.050
			D _u	0.00	0.01	0.02	0.03	0.04	0.05	0.07	0.09	0.11	0.13	0.16	0.18	0.21	0.25	0.28	
			C	120,333	80,222	60,167	48,133	40,111	34,381	30,083	26,741	24,067	21,879	20,056	18,513	17,190	16,044	15,042	42.869
			D _c	0.00	0.01	0.01	0.02	0.03	0.04	0.06	0.07	0.09	0.11	0.13	0.15	0.17	0.20	0.22	
6" x ⅜"	99.97	267	U	352,667	156,741	88,167	56,427	39,185	28,789	22,042	17,416	14,107	11,658	9,796	8,347	7,197	6,270	5,510	26.450
			D _u	0.00	0.01	0.01	0.02	0.03	0.04	0.06	0.07	0.09	0.11	0.13	0.15	0.18	0.20	0.23	
			C	176,333	117,556	88,167	70,533	58,778	50,381	44,083	39,185	35,267	32,061	29,389	27,128	25,190	23,511	22,042	76.044
			D _c	0.00	0.01	0.01	0.02	0.03	0.04	0.05	0.06	0.07	0.09	0.10	0.12	0.14	0.16	0.18	

LOAD TABLES | HEAVY DUTY, IMPERIAL

LOAD TABLES - WIDE-GAP

Grating Type: 30HW4
Design Code: NAAMM MBG 534-19
Material: ASTM A1011CS Grade 36
Surface: Smooth



U = Safe Uniform Load (lbs/ft²)
D_u = Deflection Due to Safe Uniform Load (in)
C = Safe Concentrated Load (lbs/ft of grating width)
D_c = Deflection Due to Safe Concentrated Load (in)
Allowable Extreme Fiber Stress = 20 ksi

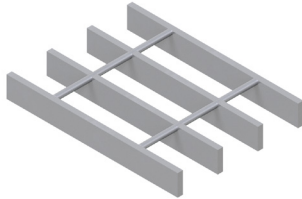
Bearing Bar Size (inches)	Approx. Weight (lbs/ft²)	Ped. Span (inches)	Load / Deflection	Span (ft -in)														Section Properties	
				1' - 0"	1' - 6"	2' - 0"	2' - 6"	3' - 0"	3' - 6"	4' - 0"	4' - 6"	5' - 0"	5' - 6"	6' - 0"	6' - 6"	7' - 0"	7' - 6"	8' - 0"	S _x (in³)/ft I _x (in⁴)/ft
1" x ¼"	6.77	55	U	3,556	1,580	889	569	395	290	222	176	142							0.267
			D _u	0.02	0.05	0.08	0.13	0.19	0.25	0.33	0.42	0.52							
			C	1,778	1,185	889	711	593	508	444	395	356							0.133
			D _c	0.02	0.04	0.07	0.10	0.15	0.20	0.26	0.34	0.41							
1 ½" x ¼"	8.13	65	U	5,556	2,469	1,389	889	617	454	347	274	222	184					0.417	
			D _u	0.02	0.04	0.07	0.10	0.15	0.20	0.26	0.34	0.41	0.50						
			C	2,778	1,852	1,389	1,111	926	794	694	617	556	505					0.260	
			D _c	0.01	0.03	0.05	0.08	0.12	0.16	0.21	0.27	0.33	0.40						
1 ½" x ½"	9.49	74	U	8,000	3,556	2,000	1,280	889	653	500	395	320	264	222	189			0.600	
			D _u	0.01	0.03	0.06	0.09	0.12	0.17	0.22	0.28	0.34	0.42	0.50	0.58				
			C	4,000	2,667	2,000	1,600	1,333	1,143	1,000	889	800	727	667	615			0.450	
			D _c	0.01	0.02	0.04	0.07	0.10	0.14	0.18	0.22	0.28	0.33	0.40	0.47				
1 ½" x ¾"	13.74	82	U	12,000	5,333	3,000	1,920	1,333	980	750	593	480	397	333	284	245		0.900	
			D _u	0.01	0.03	0.06	0.09	0.12	0.17	0.22	0.28	0.34	0.42	0.50	0.58	0.68			
			C	6,000	4,000	3,000	2,400	2,000	1,714	1,500	1,333	1,200	1,091	1,000	923	857		0.675	
			D _c	0.01	0.02	0.04	0.07	0.10	0.14	0.18	0.22	0.28	0.33	0.40	0.47	0.54			
2" x ¼"	12.21	92	U	14,222	6,321	3,556	2,276	1,580	1,161	889	702	569	470	395	337	290	253	222	1.067
			D _u	0.01	0.02	0.04	0.06	0.09	0.13	0.17	0.21	0.26	0.31	0.37	0.44	0.51	0.58	0.66	
			C	7,111	4,741	3,556	2,844	2,370	2,032	1,778	1,580	1,422	1,293	1,185	1,094	1,016	948	889	1.067
			D _c	0.01	0.02	0.03	0.05	0.07	0.10	0.13	0.17	0.21	0.25	0.30	0.35	0.41	0.47	0.53	
2 ½" x ¼"	14.93	109	U	22,222	9,877	5,556	3,556	2,469	1,814	1,389	1,097	889	735	617	526	454	395	347	1.667
			D _u	0.01	0.02	0.03	0.05	0.07	0.10	0.13	0.17	0.21	0.25	0.30	0.35	0.41	0.47	0.53	
			C	11,111	7,407	5,556	4,444	3,704	3,175	2,778	2,469	2,222	2,020	1,852	1,709	1,587	1,481	1,389	2.083
			D _c	0.01	0.01	0.03	0.04	0.06	0.08	0.11	0.13	0.17	0.20	0.24	0.28	0.32	0.37	0.42	
3" x ¼"	17.65	125	U	32,000	14,222	8,000	5,120	3,556	2,612	2,000	1,580	1,280	1,058	889	757	653	569	500	2.400
			D _u	0.01	0.02	0.03	0.04	0.06	0.08	0.11	0.14	0.17	0.21	0.25	0.29	0.34	0.39	0.44	
			C	16,000	10,667	8,000	6,400	5,333	4,571	4,000	3,556	3,200	2,909	2,667	2,462	2,286	2,133	2,000	3.600
			D _c	0.01	0.01	0.02	0.03	0.05	0.07	0.09	0.11	0.14	0.17	0.20	0.23	0.27	0.31	0.35	
3" x ¾"	26.53	138	U	48,000	21,333	12,000	7,680	5,333	3,918	3,000	2,370	1,920	1,587	1,333	1,136	980	853	750	3.600
			D _u	0.01	0.02	0.03	0.04	0.06	0.08	0.11	0.14	0.17	0.21	0.25	0.29	0.34	0.39	0.44	
			C	24,000	16,000	12,000	9,600	8,000	6,857	6,000	5,333	4,800	4,364	4,000	3,692	3,429	3,200	3,000	5.400
			D _c	0.01	0.01	0.02	0.03	0.05	0.07	0.09	0.11	0.14	0.17	0.20	0.23	0.27	0.31	0.35	

Spans and loads in red exceed a deflection of ¼" for uniform loads of 100 lbs./sq. ft. Experience has shown that ¼" deflection is the maximum deflection to give pedestrian comfort, but can be exceeded for other types of loads at the discretion of the specifying professional.

30HW4 (in)										
# of Bars	2	3	4	5	6	7	8	9	10	11
¼" Bars	2-⅛	4	5-⅞	7-¾	9-⅝	11-½	13-⅜	15-¼	17-⅞	19
⅜" Bars	2-¼	4-⅛	6	7-⅞	9-¾	11-⅝	13-½	15-⅜	17-¼	19-⅞
# of Bars	12	13	14	15	16	17	18	19	20	21
¼" Bars	20-⅞	22-¾	24-⅝	26-½	28-⅜	30-¼	32-⅞	34	35-⅞	37-¾
⅜" Bars	21	22-⅞	24-¾	26-⅝	28-½	30-⅜	32-¼	34-⅛	36	37-⅞

LOAD TABLES - WIDE-GAP

Grating Type: 30HW4
Design Code: NAAMM MBG 534-19
Material: ASTM A1011CS Grade 36
Surface: Smooth



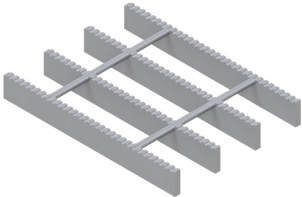
U = Safe Uniform Load (lbs/ft²)
D_u = Deflection Due to Safe Uniform Load (in)
C = Safe Concentrated Load (lbs/ft of grating width)
D_c = Deflection Due to Safe Concentrated Load (in)
Allowable Extreme Fiber Stress = 20 ksi

Bearing Bar Size (inches)	Approx. Weight (lbs/ft ²)	Ped. Span (inches)	Load / Deflection	Span (ft -in)														Section Properties	
				1' - 0"	1' - 6"	2' - 0"	2' - 6"	3' - 0"	3' - 6"	4' - 0"	4' - 6"	5' - 0"	5' - 6"	6' - 0"	6' - 6"	7' - 0"	7' - 6"	8' - 0"	S _x (in ³)/ft I _x (in ⁴)/ft
3 ½" x ¼"	20.37	140	U	43,556	19,358	10,889	6,969	4,840	3,556	2,722	2,151	1,742	1,440	1,210	1,031	889	774	681	3.267
			D _u	0.01	0.01	0.02	0.04	0.05	0.07	0.09	0.12	0.15	0.18	0.21	0.25	0.29	0.33	0.38	
			C	21,778	14,519	10,889	8,711	7,259	6,222	5,444	4,840	4,356	3,960	3,630	3,350	3,111	2,904	2,722	5.717
			D _c	0.00	0.01	0.02	0.03	0.04	0.06	0.08	0.10	0.12	0.14	0.17	0.20	0.23	0.27	0.30	
3 ½" x ¾"	30.61	155	U	65,333	29,037	16,333	10,453	7,259	5,333	4,083	3,226	2,613	2,160	1,815	1,546	1,333	1,161	1,021	4.900
			D _u	0.01	0.01	0.02	0.04	0.05	0.07	0.09	0.12	0.15	0.18	0.21	0.25	0.29	0.33	0.38	
			C	32,667	21,778	16,333	13,067	10,889	9,333	8,167	7,259	6,533	5,939	5,444	5,026	4,667	4,356	4,083	8.575
			D _c	0.00	0.01	0.02	0.03	0.04	0.06	0.08	0.10	0.12	0.14	0.17	0.20	0.23	0.27	0.30	
4" x ¼"	23.09	155	U	56,889	25,284	14,222	9,102	6,321	4,644	3,556	2,809	2,276	1,881	1,580	1,346	1,161	1,011	889	4.267
			D _u	0.01	0.01	0.02	0.03	0.05	0.06	0.08	0.10	0.13	0.16	0.19	0.22	0.25	0.29	0.33	
			C	28,444	18,963	14,222	11,378	9,481	8,127	7,111	6,321	5,689	5,172	4,741	4,376	4,063	3,793	3,556	8.533
			D _c	0.00	0.01	0.02	0.03	0.04	0.05	0.07	0.08	0.10	0.13	0.15	0.17	0.20	0.23	0.26	
4" x ¾"	34.69	171	U	85,333	37,926	21,333	13,653	9,481	6,966	5,333	4,214	3,413	2,821	2,370	2,020	1,741	1,517	1,333	6.400
			D _u	0.01	0.01	0.02	0.03	0.05	0.06	0.08	0.10	0.13	0.16	0.19	0.22	0.25	0.29	0.33	
			C	42,667	28,444	21,333	17,067	14,222	12,190	10,667	9,481	8,533	7,758	7,111	6,564	6,095	5,689	5,333	12.800
			D _c	0.00	0.01	0.02	0.03	0.04	0.05	0.07	0.08	0.10	0.13	0.15	0.17	0.20	0.23	0.26	
5" x ¾"	42.85	202	U	133,333	59,259	33,333	21,333	14,815	10,884	8,333	6,584	5,333	4,408	3,704	3,156	2,721	2,370	2,083	10.000
			D _u	0.00	0.01	0.02	0.03	0.04	0.05	0.07	0.08	0.10	0.13	0.15	0.17	0.20	0.23	0.26	
			C	66,667	44,444	33,333	26,667	22,222	19,048	16,667	14,815	13,333	12,121	11,111	10,256	9,524	8,889	8,333	25.000
			D _c	0.00	0.01	0.01	0.02	0.03	0.04	0.05	0.07	0.08	0.10	0.12	0.14	0.16	0.19	0.21	
6" x ¾"	51.01	232	U	192,000	85,333	48,000	30,720	21,333	15,673	12,000	9,481	7,680	6,347	5,333	4,544	3,918	3,413	3,000	14.400
			D _u	0.00	0.01	0.01	0.02	0.03	0.04	0.06	0.07	0.09	0.10	0.12	0.15	0.17	0.19	0.22	
			C	96,000	64,000	48,000	38,400	32,000	27,429	24,000	21,333	19,200	17,450	16,000	14,769	13,714	12,800	12,000	43.200
			D _c	0.00	0.01	0.01	0.02	0.02	0.03	0.04	0.06	0.07	0.08	0.10	0.12	0.14	0.16	0.18	

LOAD TABLES | HEAVY DUTY, IMPERIAL

LOAD TABLES - WIDE-GAP

Grating Type: 30HW4
Design Code: NAAMM MBG 534-19
Material: ASTM A1011CS Grade 36
Surface: Serrated



U = Safe Uniform Load (lbs/ft²)
D_u = Deflection Due to Safe Uniform Load (in)
C = Safe Concentrated Load (lbs/ft of grating width)
D_c = Deflection Due to Safe Concentrated Load (in)
Allowable Extreme Fiber Stress = 20 ksi

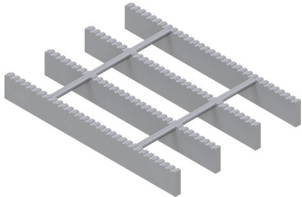
Bearing Bar Size (inches)	Approx. Weight (lbs/ft²)	Ped. Span (inches)	Load / Deflection	Span (ft -in)														Section Properties										
				1' - 0"	1' - 6"	2' - 0"	2' - 6"	3' - 0"	3' - 6"	4' - 0"	4' - 6"	5' - 0"	5' - 6"	6' - 0"	6' - 6"	7' - 0"	7' - 6"	8' - 0"	S _x (in³)/ft	I _x (in⁴)/ft								
				U	D _u	C	D _c	U	D _u	C	D _c	U	D _u	C	D _c	U	D _u	C	D _c	U	D _u	C	D _c					
1" x ¼"	6.77	44	U	2,000	889	500	320	222	163															0.150				
			D _u	0.03	0.06	0.11	0.17	0.25	0.34	125	0.44																	
			C	1,000	667	500	400	333	286	250												0.056						
			D _c	0.02	0.05	0.09	0.14	0.20	0.27	0.35																		
1 ¼" x ¼"	8.13	55	U	3,556	1,580	889	569	395	290	222	176	142												0.267				
			D _u	0.02	0.05	0.08	0.13	0.19	0.25	0.33	0.42	0.52																
			C	1,778	1,185	889	711	593	508	444	395	356												0.133				
			D _c	0.02	0.04	0.07	0.10	0.15	0.20	0.26	0.34	0.41																
1 ½" x ¼"	9.49	65	U	5,556	2,469	1,389	889	617	454	347	274	222	184												0.417			
			D _u	0.02	0.04	0.07	0.10	0.15	0.20	0.26	0.34	0.41	0.50															
			C	2,778	1,852	1,389	1,111	926	794	617	556	505												0.260				
			D _c	0.01	0.03	0.05	0.08	0.12	0.16	0.21	0.27	0.33	0.40															
1 ½" x ¾"	13.74	71	U	8,333	3,704	2,083	1,333	926	680	521	412	333	275	231												0.625		
			D _u	0.02	0.04	0.07	0.10	0.15	0.20	0.26	0.34	0.41	0.50	0.60														
			C	4,167	2,778	2,083	1,667	1,389	1,190	1,042	926	833	758	694												0.391		
			D _c	0.01	0.03	0.05	0.08	0.12	0.16	0.21	0.27	0.33	0.40	0.48														
2" x ¼"	12.21	83	U	10,889	4,840	2,722	1,742	1,210	889	681	538	436	360	302	258	222												0.817
			D _u	0.01	0.03	0.05	0.07	0.11	0.14	0.19	0.24	0.30	0.36	0.43	0.50	0.58												
			C	5,444	3,630	2,722	2,178	1,815	1,556	1,361	1,210	1,089	990	907	838	778												0.715
			D _c	0.01	0.02	0.04	0.06	0.09	0.12	0.15	0.19	0.24	0.29	0.34	0.40	0.46												
2 ½" x ¼"	14.93	100	U	18,000	8,000	4,500	2,880	2,000	1,469	1,125	889	720	595	500	426	367	320	281	1.350									
			D _u	0.01	0.02	0.04	0.06	0.08	0.11	0.15	0.19	0.23	0.28	0.33	0.39	0.45	0.52	0.59										
			C	9,000	6,000	4,500	3,600	3,000	2,571	2,250	2,000	1,800	1,636	1,500	1,385	1,286	1,200	1,125	1.519									
			D _c	0.01	0.02	0.03	0.05	0.07	0.09	0.12	0.15	0.18	0.22	0.26	0.31	0.36	0.41	0.47										
3" x ¼"	17.65	117	U	26,889	11,951	6,722	4,302	2,988	2,195	1,681	1,328	1,076	889	747	636	549	478	420	2.017									
			D _u	0.01	0.02	0.03	0.05	0.07	0.09	0.12	0.15	0.19	0.23	0.27	0.32	0.37	0.42	0.48										
			C	13,444	8,963	6,722	5,378	4,481	3,841	3,361	2,988	2,689	2,444	2,241	2,068	1,921	1,793	1,681	2.773									
			D _c	0.01	0.01	0.02	0.04	0.05	0.07	0.10	0.12	0.15	0.18	0.22	0.25	0.29	0.34	0.39										
3" x ¾"	25.98	129	U	40,333	17,926	10,083	6,453	4,481	3,293	2,521	1,992	1,613	1,333	1,120	955	823	717	630	3.025									
			D _u	0.01	0.02	0.03	0.05	0.07	0.09	0.12	0.15	0.19	0.23	0.27	0.32	0.37	0.42	0.48										
			C	20,167	13,444	10,083	8,067	6,722	5,762	5,042	4,481	4,033	3,667	3,361	3,103	2,881	2,689	2,521	4.159									
			D _c	0.01	0.01	0.02	0.04	0.05	0.07	0.10	0.12	0.15	0.18	0.22	0.25	0.29	0.34	0.39										

Spans and loads in red exceed a deflection of ¼" for uniform loads of 100 lbs./sq. ft. Experience has shown that ¼" deflection is the maximum deflection to give pedestrian comfort, but can be exceeded for other types of loads at the discretion of the specifying professional.

30HW4 (in)										
# of Bars	2	3	4	5	6	7	8	9	10	11
¼" Bars	2-⅞	4	5-⅞	7-¾	9-⅝	11-½	13-⅜	15-¼	17-⅞	19
⅜" Bars	2-¼	4-⅞	6	7-⅞	9-¾	11-⅝	13-½	15-⅜	17-¼	19-⅞
# of Bars	12	13	14	15	16	17	18	19	20	21
¼" Bars	20-⅞	22-¾	24-⅝	26-½	28-⅜	30-¼	32-⅞	34	35-⅞	37-¾
⅜" Bars	21	22-⅞	24-¾	26-⅝	28-½	30-⅜	32-¼	34-⅞	36	37-⅞

LOAD TABLES - WIDE-GAP

Grating Type: 30HW4
Design Code: NAAMM MBG 534-19
Material: ASTM A1011CS Grade 36
Surface: Serrated



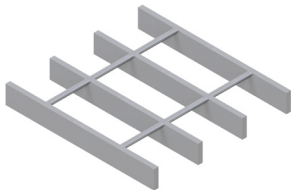
U = Safe Uniform Load (lbs/ft²)
D_u = Deflection Due to Safe Uniform Load (in)
C = Safe Concentrated Load (lbs/ft of grating width)
D_c = Deflection Due to Safe Concentrated Load (in)
Allowable Extreme Fiber Stress = 20 ksi

Bearing Bar Size (inches)	Approx. Weight (lbs/ft ²)	Ped. Span (inches)	Load / Deflection	Span (ft -in)															Section Properties	
				1' - 0"	1' - 6"	2' - 0"	2' - 6"	3' - 0"	3' - 6"	4' - 0"	4' - 6"	5' - 0"	5' - 6"	6' - 0"	6' - 6"	7' - 0"	7' - 6"	8' - 0"	S _x (in ³)/ft	I _x (in ⁴)/ft
				U	D _u	C	D _c	U	D _u	C	D _c	U	D _u	C	D _c	U	D _u	C	D _c	U
3 ½" x ¼"	20.37	132	U	37,556	16,691	9,389	6,009	4,173	3,066	2,347	1,855	1,502	1,242	1,043	889	766	668	587	2.817	
			D _u	0.01	0.01	0.03	0.04	0.06	0.08	0.10	0.13	0.16	0.19	0.23	0.27	0.31	0.36	0.41		
			C	18,778	12,519	9,389	7,511	6,259	5,365	4,694	4,173	3,756	3,414	3,130	2,889	2,683	2,504	2,347	4.577	
			D _c	0.01	0.01	0.02	0.03	0.05	0.06	0.08	0.10	0.13	0.15	0.18	0.22	0.25	0.29	0.33		
3 ½" x ⅜"	30.61	146	U	56,333	25,037	14,083	9,013	6,259	4,599	3,521	2,782	2,253	1,862	1,565	1,333	1,150	1,001	880	4.225	
			D _u	0.01	0.01	0.03	0.04	0.06	0.08	0.10	0.13	0.16	0.19	0.23	0.27	0.31	0.36	0.41		
			C	28,167	18,778	14,083	11,267	9,389	8,048	7,042	6,259	5,633	5,121	4,694	4,333	4,024	3,756	3,521	6.866	
			D _c	0.01	0.01	0.02	0.03	0.05	0.06	0.08	0.10	0.13	0.15	0.18	0.22	0.25	0.29	0.33		
4" x ¼"	23.09	147	U	50,000	22,222	12,500	8,000	5,556	4,082	3,125	2,469	2,000	1,653	1,389	1,183	1,020	889	781	3.750	
			D _u	0.01	0.01	0.02	0.03	0.05	0.07	0.09	0.11	0.14	0.17	0.20	0.23	0.27	0.31	0.35		
			C	25,000	16,667	12,500	10,000	8,333	7,143	6,250	5,556	5,000	4,545	4,167	3,846	3,571	3,333	3,125	7.031	
			D _c	0.00	0.01	0.02	0.03	0.04	0.05	0.07	0.09	0.11	0.13	0.16	0.19	0.22	0.25	0.28		
4" x ⅜"	34.69	163	U	75,000	33,333	18,750	12,000	8,333	6,122	4,688	3,704	3,000	2,479	2,083	1,775	1,531	1,333	1,172	5.625	
			D _u	0.01	0.01	0.02	0.03	0.05	0.07	0.09	0.11	0.14	0.17	0.20	0.23	0.27	0.31	0.35		
			C	37,500	25,000	18,750	15,000	12,500	10,714	9,375	8,333	7,500	6,818	6,250	5,769	5,357	5,000	4,688	10.547	
			D _c	0.00	0.01	0.02	0.03	0.04	0.05	0.07	0.09	0.11	0.13	0.16	0.19	0.22	0.25	0.28		
5" x ⅜"	42.85	195	U	120,333	53,481	30,083	19,253	13,370	9,823	7,521	5,942	4,813	3,978	3,343	2,848	2,456	2,139	1,880	9.025	
			D _u	0.00	0.01	0.02	0.03	0.04	0.05	0.07	0.09	0.11	0.13	0.16	0.18	0.21	0.25	0.28		
			C	60,167	40,111	30,083	24,067	20,056	17,190	15,042	13,370	12,033	10,939	10,028	9,256	8,595	8,022	7,521	21.434	
			D _c	0.00	0.01	0.01	0.02	0.03	0.04	0.06	0.07	0.09	0.11	0.13	0.15	0.17	0.20	0.22		
6" x ⅜"	51.01	225	U	176,333	78,370	44,083	28,213	19,593	14,395	11,021	8,708	7,053	5,829	4,898	4,174	3,599	3,135	2,755	13.225	
			D _u	0.00	0.01	0.01	0.02	0.03	0.04	0.06	0.07	0.09	0.11	0.13	0.15	0.18	0.20	0.23		
			C	88,167	58,778	44,083	35,267	29,389	25,190	22,042	19,593	17,633	16,030	14,694	13,564	12,595	11,756	11,021	38.022	
			D _c	0.00	0.01	0.01	0.02	0.03	0.04	0.05	0.06	0.07	0.09	0.10	0.12	0.14	0.16	0.18		

LOAD TABLES | HEAVY DUTY, IMPERIAL

LOAD TABLES - EXTRA-WIDE-GAP

Grating Type: 38HW4
Design Code: NAAMM MBG 534-19
Material: ASTM A1011CS Grade 36
Surface: Smooth



U = Safe Uniform Load (lbs/ft²)
D_u = Deflection Due to Safe Uniform Load (in)
C = Safe Concentrated Load (lbs/ft of grating width)
D_c = Deflection Due to Safe Concentrated Load (in)
Allowable Extreme Fiber Stress = 20 ksi

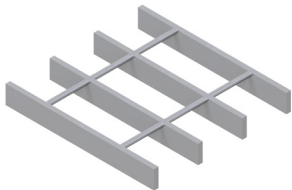
Bearing Bar Size (inches)	Approx. Weight (lbs/ft²)	Ped. Span (inches)	Load / Deflection	Span (ft -in)														Section Properties				
				1' - 0"	1' - 6"	2' - 0"	2' - 6"	3' - 0"	3' - 6"	4' - 0"	4' - 6"	5' - 0"	5' - 6"	6' - 0"	6' - 6"	7' - 0"	7' - 6"	8' - 0"	S _x (in³)/ft	I _x (in⁴)/ft		
1" x ¼"	5.62	51	U	2,807	1,248	702	449	312	229	175										0.211		
			D _u	0.02	0.05	0.08	0.13	0.19	0.25	0.33												
			C	1,404	936	702	561	468	401	351										0.105		
			D _c	0.02	0.04	0.07	0.10	0.15	0.20	0.26												
1 ¼" x ¼"	6.70	61	U	4,386	1,949	1,096	702	487	358	274	217	175	145								0.329	
			D _u	0.02	0.04	0.07	0.10	0.15	0.20	0.26	0.34	0.41	0.50									
			C	2,193	1,462	1,096	877	731	627	548	487	439	399								0.206	
			D _c	0.01	0.03	0.05	0.08	0.12	0.16	0.21	0.27	0.33	0.40									
1 ½" x ¼"	7.77	70	U	6,316	2,807	1,579	1,011	702	516	395	312	253	209	175								0.474
			D _u	0.01	0.03	0.06	0.09	0.12	0.17	0.22	0.28	0.34	0.42	0.50								
			C	3,158	2,105	1,579	1,263	1,053	902	789	702	632	574	526								0.355
			D _c	0.01	0.02	0.04	0.07	0.10	0.14	0.18	0.22	0.28	0.33	0.40								
1 ½" x ¾"	11.17	77	U	9,474	4,211	2,368	1,516	1,053	773	592	468	379	313	263	224							0.711
			D _u	0.01	0.03	0.06	0.09	0.12	0.17	0.22	0.28	0.34	0.42	0.50	0.58							
			C	4,737	3,158	2,368	1,895	1,579	1,353	1,184	1,053	947	861	789	729							0.533
			D _c	0.01	0.02	0.04	0.07	0.10	0.14	0.18	0.22	0.28	0.33	0.40	0.47							
2" x ¼"	9.92	87	U	11,228	4,990	2,807	1,796	1,248	917	702	554	449	371	312	266	229	200					0.842
			D _u	0.01	0.02	0.04	0.06	0.09	0.13	0.17	0.21	0.26	0.31	0.37	0.44	0.51	0.58					
			C	5,614	3,743	2,807	2,246	1,871	1,604	1,404	1,248	1,123	1,021	936	864	802	749					0.842
			D _c	0.01	0.02	0.03	0.05	0.07	0.10	0.13	0.17	0.21	0.25	0.30	0.35	0.41	0.47					
2 ½" x ¼"	12.06	102	U	17,544	7,797	4,386	2,807	1,949	1,432	1,096	866	702	580	487	415	358	312	274			1.316	
			D _u	0.01	0.02	0.03	0.05	0.07	0.10	0.13	0.17	0.21	0.25	0.30	0.35	0.41	0.47	0.53				
			C	8,772	5,848	4,386	3,509	2,924	2,506	2,193	1,949	1,754	1,595	1,462	1,350	1,253	1,170	1,096				1.645
			D _c	0.01	0.01	0.03	0.04	0.06	0.08	0.11	0.13	0.17	0.20	0.24	0.28	0.32	0.37	0.42				
3" x ¼"	14.21	117	U	25,263	11,228	6,316	4,042	2,807	2,062	1,579	1,248	1,011	835	702	598	516	449	395			1.895	
			D _u	0.01	0.02	0.03	0.04	0.06	0.08	0.11	0.14	0.17	0.21	0.25	0.29	0.34	0.39	0.44				
			C	12,632	8,421	6,316	5,053	4,211	3,609	3,158	2,807	2,526	2,297	2,105	1,943	1,805	1,684	1,579				2.842
			D _c	0.01	0.01	0.02	0.03	0.05	0.07	0.09	0.11	0.14	0.17	0.20	0.23	0.27	0.31	0.35				
3" x ¾"	21.37	130	U	37,895	16,842	9,474	6,063	4,211	3,093	2,368	1,871	1,516	1,253	1,053	897	773	674	592			2.842	
			D _u	0.01	0.02	0.03	0.04	0.06	0.08	0.11	0.14	0.17	0.21	0.25	0.29	0.34	0.39	0.44				
			C	18,947	12,632	9,474	7,579	6,316	5,414	4,737	4,211	3,789	3,445	3,158	2,915	2,707	2,526	2,368				4.263
			D _c	0.01	0.01	0.02	0.03	0.05	0.07	0.09	0.11	0.14	0.17	0.20	0.23	0.27	0.31	0.35				

Spans and loads in red exceed a deflection of ¼" for uniform loads of 100 lbs./sq. ft. Experience has shown that ¼" deflection is the maximum deflection to give pedestrian comfort, but can be exceeded for other types of loads at the discretion of the specifying professional.

38HW4 (in)										
# of Bars	2	3	4	5	6	7	8	9	10	11
¼" Bars	2-5/8	5	7-3/8	9-3/4	12-1/8	14-1/2	16-7/8	19-1/4	21-5/8	24
3/8" Bars	2-3/4	5-1/8	7-1/2	9-7/8	12-1/4	14-5/8	17	19-3/8	21-3/4	24-1/8
# of Bars	12	13	14	15	16	17	18	19	20	21
¼" Bars	26-3/8	28-3/4	31-1/8	33-1/2	35-7/8	38-1/4	40-5/8	43	45-3/8	47-3/4
3/8" Bars	26-1/2	28-7/8	31-1/4	33-5/8	36	38-3/8	40-3/4	43-1/8	45-1/2	47-7/8

LOAD TABLES - EXTRA-WIDE-GAP

Grating Type: 38HW4
Design Code: NAAMM MBG 534-19
Material: ASTM A1011CS Grade 36
Surface: Smooth

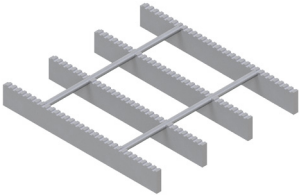


U = Safe Uniform Load (lbs/ft²)
D_u = Deflection Due to Safe Uniform Load (in)
C = Safe Concentrated Load (lbs/ft of grating width)
D_c = Deflection Due to Safe Concentrated Load (in)
Allowable Extreme Fiber Stress = 20 ksi

Bearing Bar Size (inches)	Approx. Weight (lbs/ft ²)	Ped. Span (inches)	Load / Deflection	Span (ft -in)														Section Properties		
				1' - 0"	1' - 6"	2' - 0"	2' - 6"	3' - 0"	3' - 6"	4' - 0"	4' - 6"	5' - 0"	5' - 6"	6' - 0"	6' - 6"	7' - 0"	7' - 6"	8' - 0"	S _x (in ³ /ft	I _x (in ⁴ /ft
3 ½" x ¼"	16.36	132	U	34,386	15,283	8,596	5,502	3,821	2,807	2,149	1,698	1,375	1,137	955	814	702	611	537	2.579	
			D _u	0.01	0.01	0.02	0.04	0.05	0.07	0.09	0.12	0.15	0.18	0.21	0.25	0.29	0.33	0.38		
			C	17,193	11,462	8,596	6,877	5,731	4,912	4,298	3,821	3,439	3,126	2,865	2,645	2,456	2,292	2,149	4.513	
			D _c	0.00	0.01	0.02	0.03	0.04	0.06	0.08	0.10	0.12	0.14	0.17	0.20	0.23	0.27	0.30		
3 ½" x ⅝"	24.60	146	U	51,579	22,924	12,895	8,253	5,731	4,211	3,224	2,547	2,063	1,705	1,433	1,221	1,053	917	806	3.868	
			D _u	0.01	0.01	0.02	0.04	0.05	0.07	0.09	0.12	0.15	0.18	0.21	0.25	0.29	0.33	0.38		
			C	25,789	17,193	12,895	10,316	8,596	7,368	6,447	5,731	5,158	4,689	4,298	3,968	3,684	3,439	3,224	6.770	
			D _c	0.00	0.01	0.02	0.03	0.04	0.06	0.08	0.10	0.12	0.14	0.17	0.20	0.23	0.27	0.30		
4" x ¼"	18.51	146	U	44,912	19,961	11,228	7,186	4,990	3,666	2,807	2,218	1,796	1,485	1,248	1,063	917	798	702	3.368	
			D _u	0.01	0.01	0.02	0.03	0.05	0.06	0.08	0.10	0.13	0.16	0.19	0.22	0.25	0.29	0.33		
			C	22,456	14,971	11,228	8,982	7,485	6,416	5,614	4,990	4,491	4,083	3,743	3,455	3,208	2,994	2,807	6.737	
			D _c	0.00	0.01	0.02	0.03	0.04	0.05	0.07	0.08	0.10	0.13	0.15	0.17	0.20	0.23	0.26		
4" x ⅝"	27.82	161	U	67,368	29,942	16,842	10,779	7,485	5,499	4,211	3,327	2,695	2,227	1,871	1,595	1,375	1,198	1,053	5.053	
			D _u	0.01	0.01	0.02	0.03	0.05	0.06	0.08	0.10	0.13	0.16	0.19	0.22	0.25	0.29	0.33		
			C	33,684	22,456	16,842	13,474	11,228	9,624	8,421	7,485	6,737	6,124	5,614	5,182	4,812	4,491	4,211	10.105	
			D _c	0.00	0.01	0.02	0.03	0.04	0.05	0.07	0.08	0.10	0.13	0.15	0.17	0.20	0.23	0.26		
5" x ⅝"	34.26	191	U	105,263	46,784	26,316	16,842	11,696	8,593	6,579	5,198	4,211	3,480	2,924	2,491	2,148	1,871	1,645	7.895	
			D _u	0.00	0.01	0.02	0.03	0.04	0.05	0.07	0.08	0.10	0.13	0.15	0.17	0.20	0.23	0.26		
			C	52,632	35,088	26,316	21,053	17,544	15,038	13,158	11,696	10,526	9,569	8,772	8,097	7,519	7,018	6,579	19.737	
			D _c	0.00	0.01	0.01	0.02	0.03	0.04	0.05	0.07	0.08	0.10	0.12	0.14	0.16	0.19	0.21		
6" x ⅝"	40.70	218	U	151,579	67,368	37,895	24,253	16,842	12,374	9,474	7,485	6,063	5,011	4,211	3,588	3,093	2,695	2,368	11.368	
			D _u	0.00	0.01	0.01	0.02	0.03	0.04	0.06	0.07	0.09	0.10	0.12	0.15	0.17	0.19	0.22		
			C	75,789	50,526	37,895	30,316	25,263	21,654	18,947	16,842	15,158	13,780	12,632	11,660	10,827	10,105	9,474	34.105	
			D _c	0.00	0.01	0.01	0.02	0.02	0.03	0.04	0.06	0.07	0.08	0.10	0.12	0.14	0.16	0.18		

LOAD TABLES - EXTRA-WIDE-GAP

Grating Type: 38HW4
Design Code: NAAMM MBG 534-19
Material: ASTM A1011CS Grade 36
Surface: Serrated



U = Safe Uniform Load (lbs/ft²)
D_u = Deflection Due to Safe Uniform Load (in)
C = Safe Concentrated Load (lbs/ft of grating width)
D_c = Deflection Due to Safe Concentrated Load (in)
Allowable Extreme Fiber Stress = 20 ksi

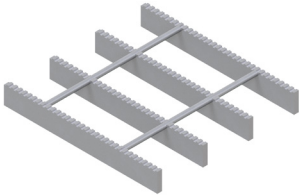
Bearing Bar Size (inches)	Approx. Weight (lbs/ft²)	Ped. Span (inches)	Load / Deflection	Span (ft -in)														Section Properties		
				1' - 0"	1' - 6"	2' - 0"	2' - 6"	3' - 0"	3' - 6"	4' - 0"	4' - 6"	5' - 0"	5' - 6"	6' - 0"	6' - 6"	7' - 0"	7' - 6"	8' - 0"	S _x (in³)/ft	I _x (in⁴)/ft
1" x ¼"	5.62	42	U	1,579	702	395	253	175	129										0.118	
			D _u	0.03	0.06	0.11	0.17	0.25	0.34											
			C	789	526	395	316	263	226										0.044	
			D _c	0.02	0.05	0.09	0.14	0.20	0.27											
1 ¼" x ¼"	6.70	51	U	2,807	1,248	702	449	312	229	175	139							0.211		
			D _u	0.02	0.05	0.08	0.13	0.19	0.25	0.33	0.42									
			C	1,404	936	702	561	468	401	351	312								0.105	
			D _c	0.02	0.04	0.07	0.10	0.15	0.20	0.26	0.34									
1 ½" x ¼"	7.77	61	U	4,386	1,949	1,096	702	487	358	274	217	175	145					0.329		
			D _u	0.02	0.04	0.07	0.10	0.15	0.20	0.26	0.34	0.41	0.50							
			C	2,193	1,462	1,096	877	731	627	548	487	439	399						0.206	
			D _c	0.01	0.03	0.05	0.08	0.12	0.16	0.21	0.27	0.33	0.40							
1 ½" x ¾"	11.17	67	U	6,579	2,924	1,645	1,053	731	537	411	325	263	217	183				0.493		
			D _u	0.02	0.04	0.07	0.10	0.15	0.20	0.26	0.34	0.41	0.50	0.60						
			C	3,289	2,193	1,645	1,316	1,096	940	822	731	658	598	548					0.308	
			D _c	0.01	0.03	0.05	0.08	0.12	0.16	0.21	0.27	0.33	0.40	0.48						
2" x ¼"	9.92	78	U	8,596	3,821	2,149	1,375	955	702	537	425	344	284	239	203			0.645		
			D _u	0.01	0.03	0.05	0.07	0.11	0.14	0.19	0.24	0.30	0.36	0.43	0.50					
			C	4,298	2,865	2,149	1,719	1,433	1,228	1,075	955	860	781	716	661				0.564	
			D _c	0.01	0.02	0.04	0.06	0.09	0.12	0.15	0.19	0.24	0.29	0.34	0.40					
2 ½" x ¼"	12.06	95	U	14,211	6,316	3,553	2,274	1,579	1,160	888	702	568	470	395	336	290	253	222	1.066	
			D _u	0.01	0.02	0.04	0.06	0.08	0.11	0.15	0.19	0.23	0.28	0.33	0.39	0.45	0.52	0.59		
			C	7,105	4,737	3,553	2,842	2,368	2,030	1,776	1,579	1,421	1,292	1,184	1,093	1,015	947	888	1.199	
			D _c	0.01	0.02	0.03	0.05	0.07	0.09	0.12	0.15	0.18	0.22	0.26	0.31	0.36	0.41	0.47		
3" x ¼"	14.21	110	U	21,228	9,435	5,307	3,396	2,359	1,733	1,327	1,048	849	702	590	502	433	377	332	1.592	
			D _u	0.01	0.02	0.03	0.05	0.07	0.09	0.12	0.15	0.19	0.23	0.27	0.32	0.37	0.42	0.48		
			C	10,614	7,076	5,307	4,246	3,538	3,033	2,654	2,359	2,123	1,930	1,769	1,633	1,516	1,415	1,327	2.189	
			D _c	0.01	0.01	0.02	0.04	0.05	0.07	0.10	0.12	0.15	0.18	0.22	0.25	0.29	0.34	0.39		
3" x ¾"	20.83	122	U	31,842	14,152	7,961	5,095	3,538	2,599	1,990	1,572	1,274	1,053	885	754	650	566	498	2.388	
			D _u	0.01	0.02	0.03	0.05	0.07	0.09	0.12	0.15	0.19	0.23	0.27	0.32	0.37	0.42	0.48		
			C	15,921	10,614	7,961	6,368	5,307	4,549	3,980	3,538	3,184	2,895	2,654	2,449	2,274	2,123	1,990	3.284	
			D _c	0.01	0.01	0.02	0.04	0.05	0.07	0.10	0.12	0.15	0.18	0.22	0.25	0.29	0.34	0.39		

Spans and loads in red exceed a deflection of ¼" for uniform loads of 100 lbs./sq. ft. Experience has shown that ¼" deflection is the maximum deflection to give pedestrian comfort, but can be exceeded for other types of loads at the discretion of the specifying professional.

38HW4 (in)										
# of Bars	2	3	4	5	6	7	8	9	10	11
¼" Bars	2-5⁄8	5	7-3⁄8	9-3⁄4	12-1⁄8	14-1⁄2	16-7⁄8	19-1⁄4	21-5⁄8	24
3⁄8" Bars	2-3⁄4	5-1⁄8	7-1⁄2	9-7⁄8	12-1⁄4	14-5⁄8	17	19-3⁄8	21-3⁄4	24-1⁄8
# of Bars	12	13	14	15	16	17	18	19	20	21
¼" Bars	26-3⁄8	28-3⁄4	31-1⁄8	33-1⁄2	35-7⁄8	38-1⁄4	40-5⁄8	43	45-3⁄8	47-3⁄4
3⁄8" Bars	26-1⁄2	28-7⁄8	31-1⁄4	33-5⁄8	36	38-3⁄8	40-3⁄4	43-1⁄8	45-1⁄2	47-7⁄8

LOAD TABLES - EXTRA-WIDE-GAP

Grating Type: 38HW4
Design Code: NAAMM MBG 534-19
Material: ASTM A1011CS Grade 36
Surface: Serrated



U = Safe Uniform Load (lbs/ft²)
D_u = Deflection Due to Safe Uniform Load (in)
C = Safe Concentrated Load (lbs/ft of grating width)
D_c = Deflection Due to Safe Concentrated Load (in)
Allowable Extreme Fiber Stress = 20 ksi

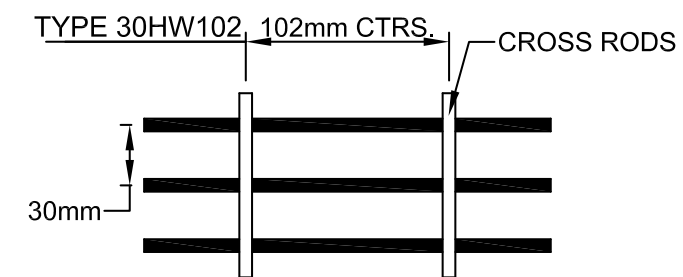
Bearing Bar Size (inches)	Approx. Weight (lbs/ft ²)	Ped. Span (inches)	Load / Deflection	Span (ft -in)														Section Properties	
				1' - 0"	1' - 6"	2' - 0"	2' - 6"	3' - 0"	3' - 6"	4' - 0"	4' - 6"	5' - 0"	5' - 6"	6' - 0"	6' - 6"	7' - 0"	7' - 6"	8' - 0"	S _x (in ³)/ft
3 ½" x ¼"	16.36	125	U	29,649	13,177	7,412	4,744	3,294	2,420	1,853	1,464	1,186	980	824	702	605	527	463	2.224
			D _u	0.01	0.01	0.03	0.04	0.06	0.08	0.10	0.13	0.16	0.19	0.23	0.27	0.31	0.36	0.41	
			C	14,825	9,883	7,412	5,930	4,942	4,236	3,706	3,294	2,965	2,695	2,471	2,281	2,118	1,977	1,853	3.613
			D _c	0.01	0.01	0.02	0.03	0.05	0.06	0.08	0.10	0.13	0.15	0.18	0.22	0.25	0.29	0.33	
3 ½" x ¾"	24.60	138	U	44,474	19,766	11,118	7,116	4,942	3,631	2,780	2,196	1,779	1,470	1,235	1,053	908	791	695	3.336
			D _u	0.01	0.01	0.03	0.04	0.06	0.08	0.10	0.13	0.16	0.19	0.23	0.27	0.31	0.36	0.41	
			C	22,237	14,825	11,118	8,895	7,412	6,353	5,559	4,942	4,447	4,043	3,706	3,421	3,177	2,965	2,780	5.420
			D _c	0.01	0.01	0.02	0.03	0.05	0.06	0.08	0.10	0.13	0.15	0.18	0.22	0.25	0.29	0.33	
4" x ¼"	18.51	139	U	39,474	17,544	9,868	6,316	4,386	3,222	2,467	1,949	1,579	1,305	1,096	934	806	702	617	2.961
			D _u	0.01	0.01	0.02	0.03	0.05	0.07	0.09	0.11	0.14	0.17	0.20	0.23	0.27	0.31	0.35	
			C	19,737	13,158	9,868	7,895	6,579	5,639	4,934	4,386	3,947	3,589	3,289	3,036	2,820	2,632	2,467	5.551
			D _c	0.00	0.01	0.02	0.03	0.04	0.05	0.07	0.09	0.11	0.13	0.16	0.19	0.22	0.25	0.28	
4" x ¾"	27.82	154	U	59,211	26,316	14,803	9,474	6,579	4,834	3,701	2,924	2,368	1,957	1,645	1,401	1,208	1,053	925	4.441
			D _u	0.01	0.01	0.02	0.03	0.05	0.07	0.09	0.11	0.14	0.17	0.20	0.23	0.27	0.31	0.35	
			C	29,605	19,737	14,803	11,842	9,868	8,459	7,401	6,579	5,921	5,383	4,934	4,555	4,229	3,947	3,701	8.326
			D _c	0.00	0.01	0.02	0.03	0.04	0.05	0.07	0.09	0.11	0.13	0.16	0.19	0.22	0.25	0.28	
5" x ¾"	34.26	183	U	95,000	42,222	23,750	15,200	10,556	7,755	5,938	4,691	3,800	3,140	2,639	2,249	1,939	1,689	1,484	7.125
			D _u	0.00	0.01	0.02	0.03	0.04	0.05	0.07	0.09	0.11	0.13	0.16	0.18	0.21	0.25	0.28	
			C	47,500	31,667	23,750	19,000	15,833	13,571	11,875	10,556	9,500	8,636	7,917	7,308	6,786	6,333	5,938	16.922
			D _c	0.00	0.01	0.01	0.02	0.03	0.04	0.06	0.07	0.09	0.11	0.13	0.15	0.17	0.20	0.22	
6" x ¾"	40.70	212	U	139,211	61,871	34,803	22,274	15,468	11,364	8,701	6,875	5,568	4,602	3,867	3,295	2,841	2,475	2,175	10.441
			D _u	0.00	0.01	0.01	0.02	0.03	0.04	0.06	0.07	0.09	0.11	0.13	0.15	0.18	0.20	0.23	
			C	69,605	46,404	34,803	27,842	23,202	19,887	17,401	15,468	13,921	12,656	11,601	10,709	9,944	9,281	8,701	30.017
			D _c	0.00	0.01	0.01	0.02	0.03	0.04	0.05	0.06	0.07	0.09	0.10	0.12	0.14	0.16	0.18	

OVERVIEW

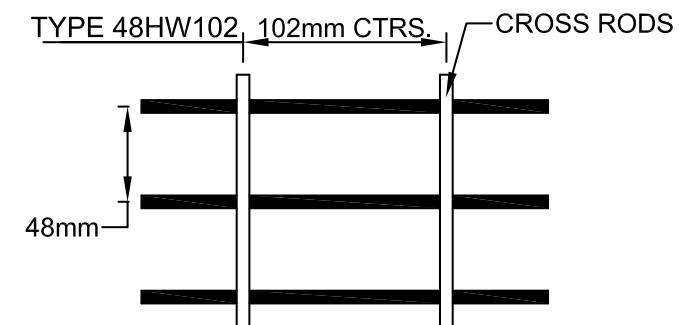
Heavy-Duty Welded Grating has the strength for heavy-duty load areas such as airfields, industrial plants, truck and bus terminals, parking lots and railroad yards. Common uses are flooring, driveways, subway and tunnel ventilation grilles, curb inlet grates, ramps, docks, etc.

It is a sturdy grating to carry loads and maintain the same level over many years of use. Whenever rolling wheel loads are to be used over the grating, we recommend that the grating be load banded to add

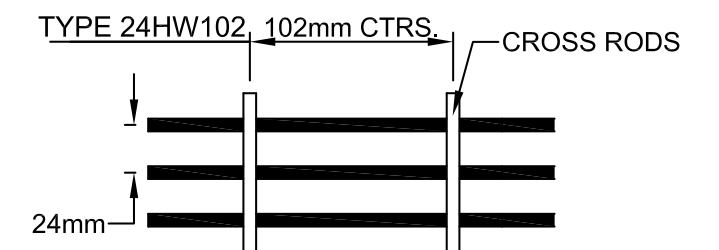
Heavy-Duty



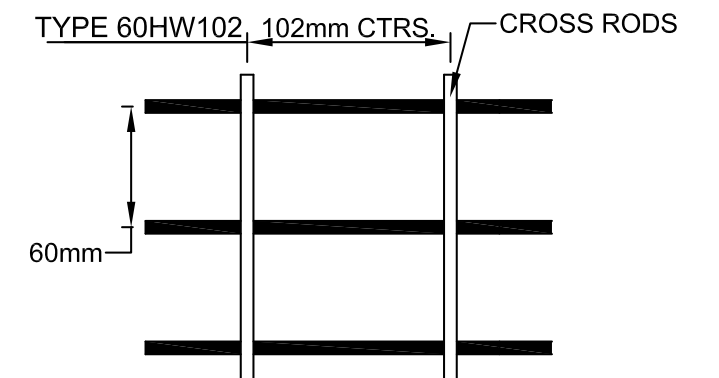
Wide-Gap



HD Close-Mesh



Extra-Wide-Gap



lateral strength. Serrations are available on bars up to 10mm thick to provide additional traction for rolling loads.

Standard heavy-duty bar grating is resistance-welded for durability, strength and safety using an automated electric/hydraulic welding process. High temperatures, combined with high pressure fuse the bearing bars and cross bars together to form a permanent joint.

DESIGN CRITERIA

The load and deflection tables on the following pages have been prepared to provide the designer with a convenient reference for the load carrying capabilities of typical heavy duty grating.

Static Loads
Uniform loads and concentrated loads per foot of grating width are given on 152.4mm increments for spans from 300mm to 2,438mm. The values in these load tables are based on allowable stresses for static loads.

Determine M:	$M = \frac{FS}{12}$
Substituting for M, solve for L:	(i) $a > L$ $M = \frac{PL^2}{8ab}$ (ii) $a < L$ $M = \frac{P(.25L - .125a)}{b}$
Check D*:	$D = \frac{P_1[(2L^3) - (a^2L) + (a^3/4)]}{96EI}$

*Deflection should be limited to 1/400 span.

M = Bending Moment

S = Section Modulus - mm³/m of grating width

I = Moment of Inertia - mm³/m of grating width

E = Modulus of Elasticity

F = Allowable Bending Stress

L = Simple Clear Span - mm

D = Deflection - mm

a = Partial Load Contact Parallel to Span - mm

s = Center-to-Center Spacing Between Bars - mm

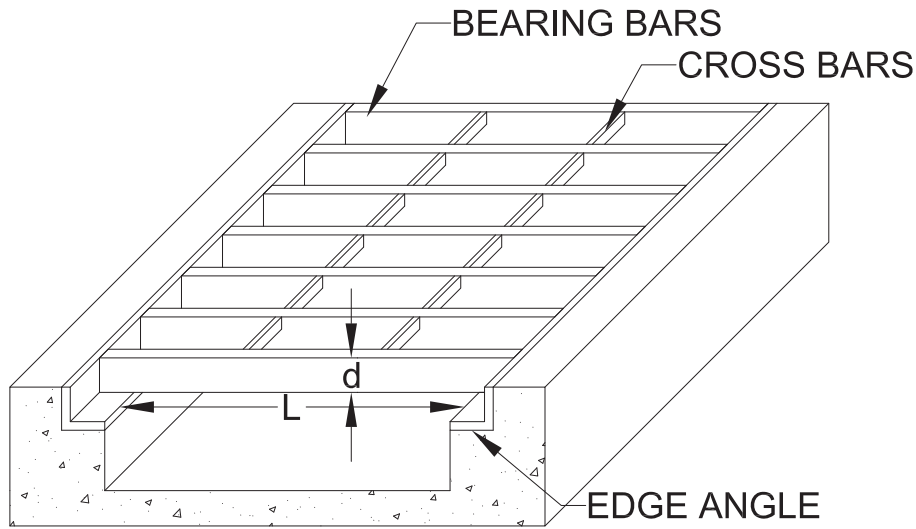
b = Partial Load Contact Dimension at 90° to span - mm

b = a + (2s)

P = Total Wheel of Partial Load Including Impact - kN.

P₁ = P per bearing bar

P₁ = P x (s/b)



VEHICULAR LOADS

Vehicular load tables are designed in accordance with the 16th Edition of the American Association of State Highway and Transportation Officials (AASHTO) for H-10 through H-25 loads with deflection limited to the lesser of .125 inches (3.175 mm) or L/400 to a maximum simple span of 8'- 0" (2,438mm). Automobile and forklift loads are similarly evaluated

with loads calculated and distributed in accordance with the criteria shown below. If the load conditions of your application are not adequately addressed in the criteria presented, please contact Vulcraft for assistance in determining the proper grating for your application.

Vehicular Load Table Criteria	H-25 ⁵	H-20/ HL-93 ⁶	H-15	H-10 ²	Passenger Vehicles	5 Ton Forklifts ³	3 Ton Forklifts ³	1 Ton Forklifts ³
Truck/ Vehicle Weight (kN)					28	64	44	19
Load Capacity (kN)					16	44	27	9
Axle Load (kN)	178	142	107	71				
Impact Factor	30%	30%	30%	30%	30%	30%	30%	30%
Total Load (kN)	231	185	139	93	21	58	35	12
% of Load on Drive Axel					60%	85%	85%	85%
Wheel Load (kN)	116	93	69	46	10	29	17	6
A-Length of distribution perpendicular to axle or parallel to main bars (mm)	635	508	381	254	229	279	178	102
C-Width of distribution parallel to axle or perpendicular to main bars (mm)	635	508	381	254	229	279	178	102

- Notes:
- 1. For continuous spans, use continuity factor = .80.
 - 2. This distribution results in larger grating sizes for lighter trucks on shorter spans.
 - 3. The fork lift wheel loads and load distribution patterns depicted above, generally, and only partially, represent the broad range of rubber-tired lift trucks available. For those applications falling outside of these examples, please contact Vulcraft.
 - 4. Wheeled vehicles with urethane tires should NEVER be used in conjunction with open grid bar grating.
 - 5. HS20 is the same as H20 and HS15 is the same as H15. The "S" stands for semi-trailer.
 - 6. The "HL-93" notation shown with "H-20" represents AASHTO's truck loading standard post-1993. Since, 1993, H-10, H-20, etc. have been retired in lieu of the "HL-93" loading which represents all trucks.

VEHICULAR LOADS

Note: All loads based on Smooth surface

30HW102				Maximum Clear Span Between Supports (mm)							
Bearing Bar Size	S _x mm³/m	I _x mm⁴/m	Unit Wt. kPa	H-25	H-20 / HL-93	H-15	H-10	Auto Traffic	5-Ton Forklift	3-Ton Forklift	1-Ton Forklift
25 x 6	22,940	291.33E+3	47.87	393	331	270	212	324	210	165	183
32 x 6	35,960	571.69E+3	58.59	435	374	314	259	442	250	208	258
38 x 6	51,610	983.22E+3	69.14	486	426	369	318	586	299	261	349
38 x 10	76,610	1.46E+6	100.76	571	513	458	413	822	378	347	498
51 x 6	91,760	2.33E+6	90.41	618	561	508	466	954	422	395	580
64 x 6	143,370	4.55E+6	111.68	786	733	686	657	1,326*	581	567	878
76 x 6	206,450	7.87E+6	132.95	993	944	905	890	1,589*	776	777	1,242
76 x 10	306,450	11.68E+6	197.65	1,330	1,289	1,262	1,271	1,818*	1,094	1,121	1,557*
102 x 6	367,020	18.64E+6	175.48	1,518	1,480	1,460	1,483	2,116*	1,270	1,312	1,812*
102 x 10	544,800	27.68E+6	260.79	1,752*	1,752*	1,762*	1,793*	2,421*	1,689*	1,730*	2,075*
127 x 10	851,250	54.05E+6	323.93	2,174*	2,179*	2,196*	2,239*	3,024*	2,109*	2,161*	2,593*
152 x 10	1,225,800	93.41E+6	387.07	2,599*	2,608*	2,631*	2,685*	3,629*	2,528*	2,592*	3,111*

* Indicates that value was controlled by $L/400 \leq 3\text{mm}$ deflection limit.

Note: All loads based on Smooth surface

24HW102				Maximum Clear Span Between Supports (mm)							
Bearing Bar Size	S _x mm³/m	I _x mm⁴/m	Unit Wt. kPa	H-25	H-20 / HL-93	H-15	H-10	Auto Traffic	5-Ton Forklift	3-Ton Forklift	1-Ton Forklift
25 x 6	28,670	364.16E+3	58.51	411	349	288	230	369	226	181	206
32 x 6	44,940	714.61E+3	71.91	463	403	343	288	512	275	233	293
38 x 6	64,520	1.23E+6	85.09	528	468	411	359	687	334	296	400
38 x 10	95,770	1.82E+6	124.44	633	575	521	475	974	431	399	575
51 x 6	114,700	2.91E+6	111.68	691	634	582	540	1,133	485	457	672
64 x 6	179,210	5.69E+6	138.26	901	848	802	772	1,706	679	664	1,021
76 x 6	258,060	9.83E+6	164.85	1,158	1,109	1,071	1,056	2,133*	917	917	1,448
76 x 10	383,060	14.59E+6	245.01	1,578	1,537	1,511	1,521	2,441*	1,305	1,330	2,067*
102 x 6	458,780	23.31E+6	218.02	1,812	1,775	1,755	1,779	2,842*	1,521	1,560	2,408*
102 x 10	681,000	34.59E+6	323.93	2,353*	2,357*	2,371*	2,409*	3,252*	2,212	2,296	2,756*
127 x 10	1,064,070	67.57E+6	402.86	2,929*	2,938*	2,960*	3,010*	4,089*	2,837*	2,894*	3,444*
152 x 10	1,532,260	116.76E+6	481.78	3,508*	3,521*	3,549*	3,610*	4,876*	3,402*	3,472*	4,133*

* Indicates that value was controlled by $L/400 \leq 3\text{mm}$ deflection limit.

Note: All loads based on Smooth surface

48HW102				Maximum Clear Span Between Supports (mm)							
Bearing Bar Size	S _x mm³/m	I _x mm⁴/m	Unit Wt. kPa	H-25	H-20 / HL-93	H-15	H-10	Auto Traffic	5-Ton Forklift	3-Ton Forklift	1-Ton Forklift
25 x 6	14,340	182.08E+3	31.92	367	306	245	187	264	189	145	153
32 x 6	22,470	357.30E+3	38.62	396	335	275	220	348	217	176	211
38 x 6	32,260	614.51E+3	45.22	430	370	313	262	451	251	214	282
38 x 10	47,880	912.17E+3	65.24	486	428	374	329	619	307	277	397
51 x 6	57,350	1.46E+6	58.51	517	461	408	366	712	338	312	461
64 x 6	89,610	2.84E+6	71.80	630	577	530	501	1,048	449	437	692
76 x 6	129,030	4.92E+6	85.09	767	719	680	665	1,420*	585	591	974
76 x 10	191,530	7.30E+6	126.62	992	951	924	935	1,625*	808	842	1,430*
102 x 6	229,390	11.65E+6	111.68	1,117	1,080	1,060	1,084	1,892*	932	981	1,665*
102 x 10	340,500	17.30E+6	166.08	1,517	1,493	1,495	1,563	2,163*	1,328	1,427	1,905*
127 x 10	532,030	33.78E+6	205.55	1,906*	1,915*	1,938*	1,994*	2,702*	1,874*	1,946*	2,381*
152 x 10	766,130	58.38E+6	245.01	2,276*	2,290*	2,322*	2,392*	3,242*	2,247*	2,334*	2,857*

* Indicates that value was controlled by $L/400 \leq 3\text{mm}$ deflection limit.

VEHICULAR LOADS

Note: All loads based on Smooth surface

60HW102				Maximum Clear Span Between Supports (mm)							
Bearing Bar Size	S _x mm³/m	I _x mm⁴/m	Unit Wt. kPa	H-25	H-20 / HL-93	H-15	H-10	Auto Traffic	5-Ton Forklift	3-Ton Forklift	1-Ton Forklift
25 x 6	11,470	145.66E+3	26.61	358	296	236	177	241	181	137	142
32 x 6	17,980	285.84E+3	31.96	381	320	261	206	312	205	164	193
38 x 6	25,810	491.61E+3	37.24	409	349	292	241	399	233	197	255
38 x 10	38,310	729.74E+3	53.41	455	397	343	297	542	280	250	357
51 x 6	45,880	1.17E+6	47.87	481	424	371	329	621	306	280	414
64 x 6	71,680	2.28E+6	58.51	572	519	472	442	906	400	388	618
76 x 6	103,230	3.93E+6	69.14	684	635	596	581	1,255	514	520	868
76 x 10	153,230	5.84E+6	102.94	868	826	799	808	1,538*	701	735	1,276
102 x 6	183,510	9.32E+6	90.41	970	932	912	935	1,790*	805	855	1,503
102 x 10	272,400	13.84E+6	134.51	1,296	1,271	1,272	1,338	2,048*	1,138	1,238	1,829*
127 x 10	425,630	27.03E+6	166.08	1,785*	1,795*	1,823*	1,885*	2,558*	1,699	1,849*	2,287*
152 x 10	612,900	46.70E+6	197.65	2,130*	2,147*	2,183*	2,260*	3,069*	2,120*	2,218*	2,743*

* Indicates that value was controlled by $L/400 \leq 3\text{mm}$ deflection limit.

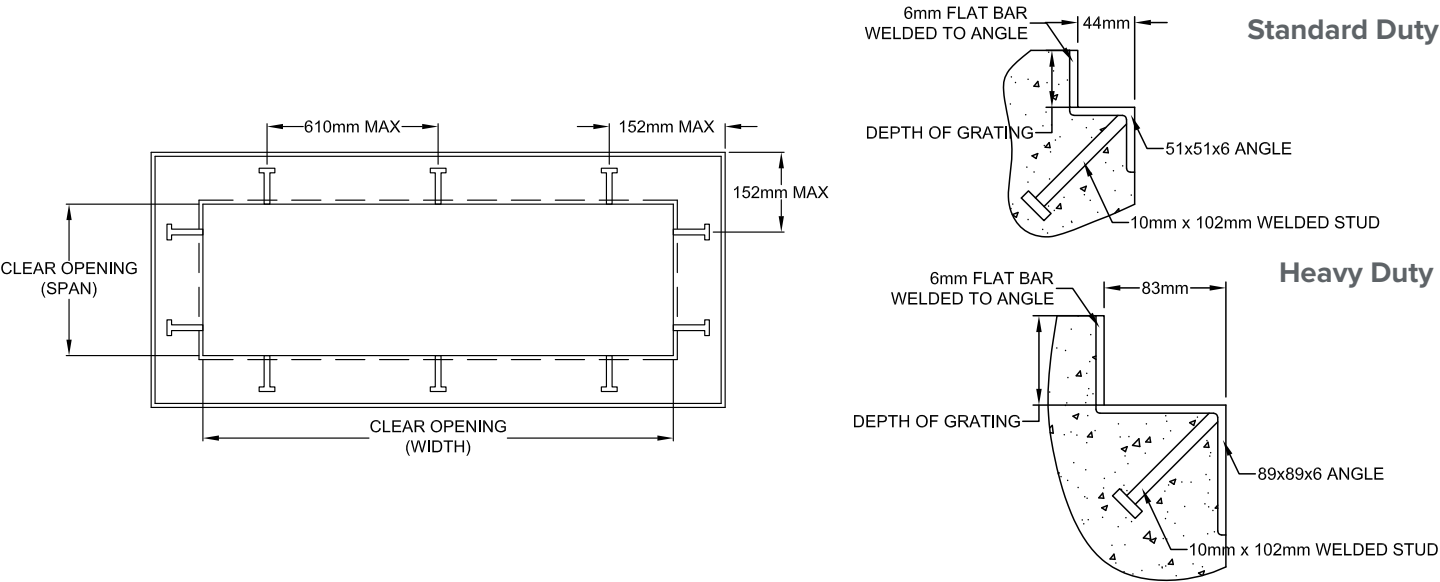
Grating Frames

Vulcraft’s structural fabrication services can be leveraged to further aid you in getting a superior solution for covering your concrete opening by also obtaining an Embed Frame with your grating. A steel embed frame can improve the quality and lifespan of your project by:

- Shielding the concrete at the opening edges from cracking and chipping,
- Providing an edge for the opening when forming the concrete pour,
- Providing uniform elevation for the opening to minimize potential for uneven surfaces,

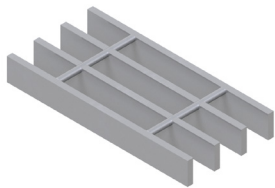
- And providing a smooth an uniform bearing surface for the grating, allowing for easier attachment and better performance over it’s lifetime.

Frames are available in normal rectangular configurations only and will be supplied as a fully-assembled, four-sided unit in sizes up to those that can safely be transported via normal flatbed carriers. Sizes or configurations other than this should be discussed with Vulcraft. Embed frames can be supplied mill finished, painted, or hot-dipped galvanized. To order, please include a detail similar to the following with the Clear Opening Width and Span clearly defined as well as the desired quantities and finish.



LOAD TABLES - HD

Grating Type: 30HW102
Design Code: NAAMM MBG 534-19
Material: ASTM A1011CS Grade 250
Surface: Smooth



U = Safe Uniform Load (kPa)
D_u = Deflection Due to Safe Uniform Load (mm)
C = Safe Concentrated Load (kN/meter of grating width)
D_c = Deflection Due to Safe Concentrated Load (mm)
Allowable Extreme Fiber Stress = 137.9 MPa

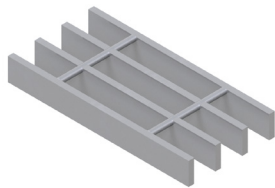
Bearing Bar Size (mm)	Approx. Wiegth (kg/m ²)	Ped. Span (mm)	Load / Deflection	SPAN (mm)																Section Properties			
				305	457	610	762	915	1067	1219	1372	1524	1677	1829	1981	2134	2286	2438	S _x (mm ³)/m	I _x (mm ⁴)/m			
25 x 6	47.9	1,560.00	U	272.0	121.0	68.1	43.6	30.3	22.2	17.0	13.4	10.9	9.0						22,940	291.33E+3			
			D _u	0.5	1.2	2.1	3.3	4.7	6.4	8.4	10.6	13.1	15.9										
			C	41.5	27.7	20.7	16.6	13.8	11.9	10.4	9.2	8.3	7.5										
			D _c	0.4	0.9	1.7	2.6	3.8	5.2	6.7	8.5	10.5	12.7										
32 x 6	58.6	1,846.00	U	426.4	189.6	106.7	68.3	47.4	34.8	26.7	21.1	17.1	14.1	11.9	10.1						35,960	571.69E+3	
			D _u	0.4	0.9	1.7	2.6	3.8	5.1	6.7	8.5	10.5	12.7	15.1	17.7								
			C	65.0	43.4	32.5	26.0	21.7	18.6	16.3	14.5	13.0	11.8	10.8	10.0								
			D _c	0.3	0.8	1.3	2.1	3.0	4.1	5.4	6.8	8.4	10.2	12.1	14.2								
38 x 6	69.1	2,114.00	U	612.1	272.2	153.1	98.0	68.1	50.0	38.3	30.3	24.5	20.3	17.0	14.5	12.5						51,610	983.22E+3
			D _u	0.4	0.8	1.4	2.2	3.2	4.3	5.6	7.1	8.8	10.6	12.6	14.8	17.2							
			C	93.3	62.2	46.7	37.4	31.1	26.7	23.3	20.8	18.7	17.0	15.6	14.4	13.3							
			D _c	0.3	0.6	1.1	1.8	2.5	3.4	4.5	5.7	7.0	8.5	10.1	11.8	13.7							
38 x 10	100.8	2,334.00	U	908.6	404.0	227.3	145.5	101.0	74.2	56.8	44.9	36.4	30.1	25.3	21.5	18.6	16.2	14.2		76,610	1.46E+6		
			D _u	0.4	0.8	1.4	2.2	3.2	4.3	5.6	7.1	8.8	10.6	12.6	14.8	17.2	19.7	22.4					
			C	138.6	92.4	69.3	55.4	46.2	39.6	34.7	30.8	27.7	25.2	23.1	21.3	19.8	18.5	17.3					
			D _c	0.3	0.6	1.1	1.8	2.5	3.4	4.5	5.7	7.0	8.5	10.1	11.8	13.7	15.8	17.9					
51 x 6	90.4	2,623.00	U	1,088.2	483.8	272.2	174.2	121.0	88.9	68.1	53.8	43.6	36.0	30.3	25.8	22.2	19.4	17.0	91,760	2.33E+6			
			D _u	0.3	0.6	1.1	1.6	2.4	3.2	4.2	5.3	6.6	7.9	9.5	11.1	12.9	14.8	16.8					
			C	165.9	110.7	83.0	66.4	55.3	47.4	41.5	36.9	33.2	30.2	27.7	25.5	23.7	22.1	20.8					
			D _c	0.2	0.5	0.8	1.3	1.9	2.6	3.4	4.3	5.3	6.4	7.6	8.9	10.3	11.8	13.4					
64 x 6	111.7	3,101.00	U	1,700.2	756.0	425.3	272.3	189.1	138.9	106.4	84.0	68.1	56.3	47.3	40.3	34.7	30.3	26.6	143,370	4.55E+6			
			D _u	0.2	0.5	0.8	1.3	1.9	2.6	3.4	4.3	5.3	6.4	7.6	8.9	10.3	11.8	13.4					
			C	259.3	172.9	129.7	103.8	86.5	74.1	64.9	57.6	51.9	47.2	43.2	39.9	37.1	34.6	32.4					
			D _c	0.2	0.4	0.7	1.1	1.5	2.1	2.7	3.4	4.2	5.1	6.1	7.1	8.2	9.5	10.8					
76 x 6	132.9	3,556.00	U	2,448.3	1,088.6	612.5	392.0	272.3	200.1	153.2	121.0	98.0	81.0	68.1	58.0	50.0	43.6	38.3	206,450	7.87E+6			
			D _u	0.2	0.4	0.7	1.1	1.6	2.1	2.8	3.5	4.4	5.3	6.3	7.4	8.6	9.9	11.2					
			C	373.4	249.0	186.7	149.4	124.5	106.7	93.4	83.0	74.7	67.9	62.3	57.5	53.4	49.8	46.7					
			D _c	0.1	0.3	0.6	0.9	1.3	1.7	2.2	2.8	3.5	4.2	5.0	5.9	6.9	7.9	9.0					
76 x 10	197.7	3,925.00	U	3,634.3	1,615.9	909.2	581.9	404.2	297.0	227.4	179.7	145.5	120.3	101.1	86.1	74.3	64.7	56.9	306,450	11.68E+6			
			D _u	0.2	0.4	0.7	1.1	1.6	2.1	2.8	3.5	4.4	5.3	6.3	7.4	8.6	9.9	11.2					
			C	554.2	369.6	277.2	221.8	184.8	158.4	138.6	123.2	110.9	100.8	92.4	85.3	79.2	73.9	69.3					
			D _c	0.1	0.3	0.6	0.9	1.3	1.7	2.2	2.8	3.5	4.2	5.0	5.9	6.9	7.9	9.0					

Spans and loads in red exceed a deflection of 6mm for uniform loads of 5kPa. Experience has shown that 6mm deflection is the maximum deflection to give pedestrian comfort, but can be exceeded for other types of loads at the discretion of the specifying professional.

30HW102 (mm)										
# of Bars	2	3	4	5	6	7	8	9	10	11
6mm Bars	36	66	96	126	156	186	216	246	276	306
10mm Bars	40	70	100	130	160	190	220	250	280	310
# of Bars	12	13	14	15	16	17	18	19	20	21
6mm Bars	336	366	396	426	456	486	516	546	576	606
10mm Bars	340	370	400	430	460	490	520	550	580	610
# of Bars	22	23	24	25	26	27	28	29	30	31
6mm Bars	636	666	696	726	756	786	816	846	876	906
10mm Bars	640	670	700	730	760	790	820	850	880	910

LOAD TABLES - HD

Grating Type: 30HW102
Design Code: NAAMM MBG 534-19
Material: ASTM A1011CS Grade 250
Surface: Smooth



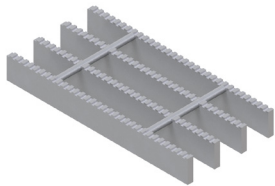
U = Safe Uniform Load (kPa)
D_u = Deflection Due to Safe Uniform Load (mm)
C = Safe Concentrated Load (kN/meter of grating width)
D_c = Deflection Due to Safe Concentrated Load (mm)
Allowable Extreme Fiber Stress = 137.9 MPa

Bearing Bar Size (mm)	Approx. Wiegth (kg/m ²)	Ped. Span (mm)	Load / Deflection	SPAN (mm)																Section Properties	
				305	457	610	762	915	1067	1219	1372	1524	1677	1829	1981	2134	2286	2438	S _x (mm ³)/m	I _x (mm ⁴)/m	
89 x 6	154.2	3,991.00	U	3,332.5	1,481.7	833.7	533.6	370.6	272.3	208.5	164.7	133.4	110.3	92.7	79.0	68.1	59.3	52.2	281,000		
			D _u	0.2	0.3	0.6	0.9	1.4	1.8	2.4	3.0	3.8	4.5	5.4	6.3	7.4	8.4	9.6			
			C	508.2	338.9	254.2	203.4	169.5	145.3	127.1	113.0	101.7	92.4	84.7	78.2	72.6	67.8	63.6			
			D _c	0.1	0.3	0.5	0.8	1.1	1.5	1.9	2.4	3.0	3.6	4.3	5.1	5.9	6.8	7.7			
89 x 10	229.2	4,406.00	U	4,946.6	2,199.5	1,237.5	792.1	550.1	404.2	309.5	244.5	198.1	163.7	137.6	117.2	101.1	88.0	77.4	417110		
			D _u	0.2	0.3	0.6	0.9	1.4	1.8	2.4	3.0	3.8	4.5	5.4	6.3	7.4	8.4	9.6			
			C	754.4	503.0	377.3	301.9	251.6	215.6	188.7	167.7	151.0	137.2	125.8	116.1	107.8	100.6	94.4			
			D _c	0.1	0.3	0.5	0.8	1.1	1.5	1.9	2.4	3.0	3.6	4.3	5.1	5.9	6.8	7.7			
102 x 6	175.5	4,412.00	U	4,352.6	1,935.3	1,088.9	697.0	484.0	355.6	272.3	215.2	174.3	144.0	121.0	103.1	88.9	77.5	68.1	367,020		
			D _u	0.1	0.3	0.5	0.8	1.2	1.6	2.1	2.7	3.3	4.0	4.7	5.6	6.4	7.4	8.4			
			C	663.8	442.6	332.0	265.6	221.4	189.7	166.0	147.6	132.8	120.8	110.7	102.2	94.9	88.6	83.0			
			D _c	0.1	0.2	0.4	0.7	0.9	1.3	1.7	2.1	2.6	3.2	3.8	4.4	5.1	5.9	6.7			
102 x 10	260.8	4,870.00	U	6,460.9	2,872.8	1,616.3	1,034.6	718.5	527.9	404.2	319.4	258.7	213.8	179.7	153.1	132.0	115.0	101.1	544,800		
			D _u	0.1	0.3	0.5	0.8	1.2	1.6	2.1	2.7	3.3	4.0	4.7	5.6	6.4	7.4	8.4			
			C	985.3	657.0	492.8	394.3	328.6	281.6	246.4	219.1	197.2	179.2	164.3	151.7	140.8	131.4	123.3			
			D _c	0.1	0.2	0.4	0.7	0.9	1.3	1.7	2.1	2.6	3.2	3.8	4.4	5.1	5.9	6.7			
127 x 10	323.9	5,757.00	U	10,095.2	4,488.7	2,525.4	1,616.5	1,122.7	824.9	631.6	499.0	404.2	334.1	280.7	239.2	206.3	179.7	158.0	851,250		
			D _u	0.1	0.2	0.4	0.7	0.9	1.3	1.7	2.1	2.6	3.2	3.8	4.4	5.1	5.9	6.7			
			C	1,539.5	1,026.6	770.0	616.0	513.4	440.1	385.1	342.3	308.1	280.1	256.7	237.0	220.1	205.4	192.6			
			D _c	0.1	0.2	0.3	0.5	0.8	1.0	1.3	1.7	2.1	2.5	3.0	3.6	4.1	4.7	5.4			
152 x 10	387.1	6,600.00	U	14,537.0	6,463.7	3,636.6	2,327.8	1,616.6	1,187.8	909.5	718.6	582.1	481.1	404.2	344.5	297.0	258.7	227.5	1,225,800		
			D _u	0.1	0.2	0.4	0.5	0.8	1.1	1.4	1.8	2.2	2.6	3.2	3.7	4.3	4.9	5.6			
			C	2,216.9	1,478.3	1,108.8	887.1	739.3	633.7	554.5	492.9	443.6	403.3	369.7	341.3	316.9	295.8	277.3			
			D _c	0.1	0.2	0.3	0.4	0.6	0.9	1.1	1.4	1.8	2.1	2.5	3.0	3.4	3.9	4.5			

LOAD TABLES | HEAVY DUTY, METRIC

LOAD TABLES - HD

Grating Type: 30HW102
Design Code: NAAMM MBG 534-19
Material: ASTM A1011CS Grade 250
Surface: Serrated



U = Safe Uniform Load (kPa)
D_u = Deflection Due to Safe Uniform Load (mm)
C = Safe Concentrated Load (kN/meter of grating width)
D_c = Deflection Due to Safe Concentrated Load (mm)
Allowable Extreme Fiber Stress = 137.9 MPa

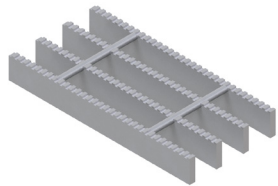
Bearing Bar Size (mm)	Approx. Wiegth (kg/m ²)	Ped. Span (mm)	Load / Deflection	SPAN (mm)															Section Properties								
				305	457	610	762	915	1067	1219	1372	1524	1677	1829	1981	2134	2286	2438	S _x (mm ³)/m	I _x (mm ⁴)/m							
25 x 6	47.9	1,274.00	U	158.7	70.6	39.7	25.4	17.6	13.0	9.9	7.8										13,380						
			D _u	0.7	1.5	2.8	4.3	6.2	8.4	11.0	13.9																
			C	24.2	16.1	12.1	9.7	8.1	6.9	6.1	5.4																
			D _c	0.6	1.2	2.2	3.4	5.0	6.7	8.8	11.1											129.80E+3					
32 x 6	58.6	1,578.00	U	280.7	124.8	70.2	44.9	31.2	22.9	17.6	13.9	11.2	9.3										23,670				
			D _u	0.5	1.2	2.1	3.2	4.7	6.3	8.3	10.5	12.9	15.7														
			C	42.8	28.5	21.4	17.1	14.3	12.2	10.7	9.5	8.6	7.8														
			D _c	0.4	0.9	1.7	2.6	3.7	5.1	6.6	8.4	10.3	12.5										305.31E+3				
38 x 6	69.1	1,859.00	U	434.5	193.2	108.7	69.6	48.3	35.5	27.2	21.5	17.4	14.4	12.1	10.3									36,640			
			D _u	0.4	0.9	1.7	2.6	3.7	5.1	6.7	8.4	10.4	12.6	15.0	17.6												
			C	66.3	44.2	33.1	26.5	22.1	18.9	16.6	14.7	13.3	12.1	11.0	10.2												
			D _c	0.3	0.7	1.3	2.1	3.0	4.1	5.3	6.7	8.3	10.1	12.0	14.1									588.02E+3			
38 x 10	100.8	2,052.00	U	644.9	286.8	161.3	103.3	71.7	52.7	40.3	31.9	25.8	21.3	17.9	15.3	13.2									54,380		
			D _u	0.4	0.9	1.7	2.6	3.7	5.1	6.7	8.4	10.4	12.6	15.0	17.6	20.4											
			C	98.4	65.6	49.2	39.4	32.8	28.1	24.6	21.9	19.7	17.9	16.4	15.1	14.1											
			D _c	0.3	0.7	1.3	2.1	3.0	4.1	5.3	6.7	8.3	10.1	12.0	14.1	16.3									872.84E+3		
51 x 6	90.4	2,387.00	U	846.3	376.3	211.7	135.5	94.1	69.1	52.9	41.8	33.9	28.0	23.5	20.1	17.3	15.1	13.2								71,360	
			D _u	0.3	0.7	1.2	1.9	2.7	3.7	4.8	6.0	7.4	9.0	10.7	12.6	14.6	16.8	19.1									
			C	129.1	86.1	64.6	51.6	43.0	36.9	32.3	28.7	25.8	23.5	21.5	19.9	18.4	17.2	16.1									
			D _c	0.2	0.5	1.0	1.5	2.1	2.9	3.8	4.8	6.0	7.2	8.6	10.1	11.7	13.4	15.2								1.60E+6	
64 x 6	111.7	2,879.00	U	1,394.1	619.9	348.8	223.2	155.0	113.9	87.2	68.9	55.8	46.1	38.8	33.0	28.5	24.8	21.8					117,560				
			D _u	0.2	0.5	0.9	1.5	2.1	2.8	3.7	4.7	5.8	7.0	8.4	9.8	11.4	13.1	14.8									
			C	212.6	141.8	106.3	85.1	70.9	60.8	53.2	47.3	42.5	38.7	35.5	32.7	30.4	28.4	26.6									
			D _c	0.2	0.4	0.7	1.2	1.7	2.3	3.0	3.8	4.6	5.6	6.7	7.8	9.1	10.4	11.9					3.38E+6				
76 x 6	132.9	3,344.00	U	2,078.0	923.9	519.8	332.7	231.1	169.8	130.0	102.7	83.2	68.8	57.8	49.2	42.5	37.0	32.5					175,220				
			D _u	0.2	0.4	0.8	1.2	1.7	2.3	3.0	3.9	4.8	5.8	6.8	8.0	9.3	10.7	12.2									
			C	316.9	211.3	158.5	126.8	105.7	90.6	79.3	70.5	63.4	57.6	52.8	48.8	45.3	42.3	39.6									
			D _c	0.2	0.3	0.6	1.0	1.4	1.9	2.4	3.1	3.8	4.6	5.5	6.4	7.5	8.6	9.7					6.15E+6				
76 x 10	195.5	3,691.00	U	3,084.5	1,371.5	771.6	493.9	343.0	252.0	193.0	152.5	123.5	102.1	85.8	73.1	63.0	54.9	48.3					260,090				
			D _u	0.2	0.4	0.8	1.2	1.7	2.3	3.0	3.9	4.8	5.8	6.8	8.0	9.3	10.7	12.2									
			C	470.4	313.7	235.3	188.2	156.9	134.5	117.7	104.6	94.1	85.6	78.4	72.4	67.2	62.8	58.8									
			D _c	0.2	0.3	0.6	1.0	1.4	1.9	2.4	3.1	3.8	4.6	5.5	6.4	7.5	8.6	9.7					9.13E+6				

Spans and loads in red exceed a deflection of 6mm for uniform loads of 5kPa. Experience has shown that 6mm deflection is the maximum deflection to give pedestrian comfort, but can be exceeded for other types of loads at the discretion of the specifying professional.

30HW102 (mm)										
# of Bars	2	3	4	5	6	7	8	9	10	11
6mm Bars	36	66	96	126	156	186	216	246	276	306
10mm Bars	40	70	100	130	160	190	220	250	280	310
# of Bars	12	13	14	15	16	17	18	19	20	21
6mm Bars	336	366	396	426	456	486	516	546	576	606
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# of Bars	22	23	24	25	26	27	28	29	30	31
6mm Bars	636	666	696	726	756	786	816	846	876	906
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LOAD TABLES - HD

Grating Type: 30HW102
Design Code: NAAMM MBG 534-19
Material: ASTM A1011CS Grade 250
Surface: Serrated



U = Safe Uniform Load (kPa)
D_u = Deflection Due to Safe Uniform Load (mm)
C = Safe Concentrated Load (kN/meter of grating width)
D_c = Deflection Due to Safe Concentrated Load (mm)
Allowable Extreme Fiber Stress = 137.9 MPa

Bearing Bar Size (mm)	Approx. Wiegth (kg/m ²)	Ped. Span (mm)	Load / Deflection	SPAN (mm)															Section Properties	
				305	457	610	762	915	1067	1219	1372	1524	1677	1829	1981	2134	2286	2438	S _x (mm ³)/m	I _x (mm ⁴)/m
89 x 6	154.2	3,788.00	U	2,897.8	1,288.5	724.9	464.0	322.3	236.8	181.3	143.2	116.0	95.9	80.6	68.7	59.2	51.6	45.4	244,350	
			D _u	0.2	0.4	0.6	1.0	1.4	2.0	2.6	3.3	4.0	4.9	5.8	6.8	7.9	9.1	10.3		
			C	441.9	294.7	221.0	176.8	147.4	126.3	110.5	98.3	88.4	80.4	73.7	68.0	63.2	59.0	55.3		
			D _c	0.1	0.3	0.5	0.8	1.2	1.6	2.1	2.6	3.2	3.9	4.6	5.4	6.3	7.2	8.2	10.13E+6	
89 x 10	229.2	4,181.00	U	4,301.5	1,912.6	1,076.1	688.8	478.4	351.5	269.1	212.6	172.2	142.3	119.6	101.9	87.9	76.6	67.3	362710	
			D _u	0.2	0.4	0.6	1.0	1.4	2.0	2.6	3.3	4.0	4.9	5.8	6.8	7.9	9.1	10.3		
			C	656.0	437.4	328.1	262.5	218.8	187.5	164.1	145.8	131.3	119.3	109.4	101.0	93.8	87.5	82.1		
			D _c	0.1	0.3	0.5	0.8	1.2	1.6	2.1	2.6	3.2	3.9	4.6	5.4	6.3	7.2	8.2	15.03E+6	
102 x 6	175.5	4,215.00	U	3,853.7	1,713.5	964.1	617.1	428.6	314.9	241.1	190.5	154.3	127.5	107.2	91.3	78.7	68.6	60.3	324,960	
			D _u	0.1	0.3	0.6	0.9	1.3	1.7	2.2	2.8	3.5	4.2	5.0	5.9	6.8	7.9	8.9		
			C	587.7	391.9	293.9	235.2	196.0	168.0	147.0	130.7	117.6	106.9	98.0	90.5	84.0	78.4	73.5		
			D _c	0.1	0.3	0.4	0.7	1.0	1.4	1.8	2.3	2.8	3.4	4.0	4.7	5.5	6.3	7.1	15.53E+6	
102 x 10	260.8	4,652.00	U	5,720.3	2,543.5	1,431.0	916.0	636.1	467.4	357.9	282.8	229.1	189.3	159.1	135.5	116.9	101.8	89.5	482,360	
			D _u	0.1	0.3	0.6	0.9	1.3	1.7	2.2	2.8	3.5	4.2	5.0	5.9	6.8	7.9	8.9		
			C	872.4	581.7	436.3	349.1	290.9	249.4	218.2	194.0	174.6	158.7	145.5	134.3	124.7	116.4	109.1		
			D _c	0.1	0.3	0.4	0.7	1.0	1.4	1.8	2.3	2.8	3.4	4.0	4.7	5.5	6.3	7.1	23.06E+6	
127 x 10	323.9	5,552.00	U	9,163.8	4,074.6	2,292.5	1,467.4	1,019.1	748.8	573.3	453.0	366.9	303.3	254.8	217.1	187.2	163.1	143.4	772,720	
			D _u	0.1	0.2	0.4	0.7	1.0	1.4	1.8	2.2	2.8	3.3	4.0	4.7	5.4	6.2	7.1		
			C	1,397.5	931.9	699.0	559.2	466.0	399.5	349.5	310.7	279.6	254.2	233.0	215.1	199.8	186.4	174.8		
			D _c	0.1	0.2	0.4	0.6	0.8	1.1	1.4	1.8	2.2	2.7	3.2	3.7	4.3	5.0	5.6	46.75E+6	
152 x 10	387.1	6,405.00	U	13,414.9	5,964.8	3,355.9	2,148.1	1,491.8	1,096.1	839.3	663.1	537.2	443.9	373.0	317.9	274.1	238.8	210.0	1,131,180	
			D _u	0.1	0.2	0.4	0.6	0.8	1.1	1.5	1.8	2.3	2.8	3.3	3.9	4.5	5.1	5.8		
			C	2,045.8	1,364.1	1,023.2	818.6	682.2	584.8	511.7	454.8	409.4	372.2	341.1	314.9	292.4	272.9	255.9		
			D _c	0.1	0.2	0.3	0.5	0.7	0.9	1.2	1.5	1.8	2.2	2.6	3.1	3.6	4.1	4.7	82.80E+6	

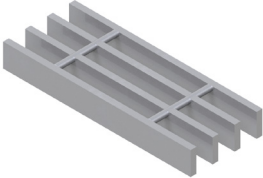
LOAD TABLES - HD CLOSE-MESH

Grating Type: 24W102

Design Code: NAAMM MBG 534-19

Material: ASTM A1011CS Grade 250

Surface: Smooth



U = Safe Uniform Load (kPa)

D_u = Deflection Due to Safe Uniform Load (mm)

C = Safe Concentrated Load (kN/meter of grating width)

D_c = Deflection Due to Safe Concentrated Load (mm)

Allowable Extreme Fiber Stress = 137.9 MPa

Bearing Bar Size (mm)	Approx. Weight (kg/m ²)	Ped. Span (mm)	Load / Deflection	SPAN (mm)																Section Properties	
				305	457	610	762	915	1067	1219	1372	1524	1677	1829	1981	2134	2286	2438	S _x (mm ³)/m	I _x (mm ⁴)/m	
25 x 6	58.5	1,649.00	U	340.0	151.2	85.1	54.5	37.8	27.8	21.3	16.8	13.6	11.3						28,670		
			D _u	0.5	1.2	2.1	3.3	4.7	6.4	8.4	10.6	13.1	15.9								
			C	51.9	34.6	25.9	20.8	17.3	14.8	13.0	11.5	10.4	9.4						364.16E+3		
			D _c	0.4	0.9	1.7	2.6	3.8	5.2	6.7	8.5	10.5	12.7								
32 x 6	71.9	1,952.00	U	533.0	237.0	133.3	85.3	59.3	43.6	33.3	26.3	21.3	17.6	14.8	12.6		44,940				
			D _u	0.4	0.9	1.7	2.6	3.8	5.1	6.7	8.5	10.5	12.7	15.1	17.7						
			C	81.3	54.2	40.7	32.5	27.1	23.2	20.3	18.1	16.3	14.8	13.6	12.5		714.61E+3				
			D _c	0.3	0.8	1.3	2.1	3.0	4.1	5.4	6.8	8.4	10.2	12.1	14.2						
38 x 6	85.1	2,235.00	U	765.1	340.2	191.4	122.5	85.1	62.5	47.9	37.8	30.6	25.3	21.3	18.1	15.6	64,520				
			D _u	0.4	0.8	1.4	2.2	3.2	4.3	5.6	7.1	8.8	10.6	12.6	14.8	17.2	19.7				
			C	116.7	77.8	58.4	46.7	38.9	33.4	29.2	25.9	23.3	21.2	19.5	18.0	16.7	15.6				
			D _c	0.3	0.6	1.1	1.8	2.5	3.4	4.5	5.7	7.0	8.5	10.1	11.8	13.7	15.8				
38 x 10	124.4	2,468.00	U	1,135.7	505.0	284.1	181.9	126.3	92.8	71.1	56.1	45.5	37.6	31.6	26.9	23.2	20.2	17.8	95,770		
			D _u	0.4	0.8	1.4	2.2	3.2	4.3	5.6	7.1	8.8	10.6	12.6	14.8	17.2	19.7	22.4			
			C	173.2	115.5	86.6	69.3	57.8	49.5	43.3	38.5	34.7	31.5	28.9	26.7	24.8	23.1	21.7	1.82E+6		
			D _c	0.3	0.6	1.1	1.8	2.5	3.4	4.5	5.7	7.0	8.5	10.1	11.8	13.7	15.8	17.9			
51 x 6	111.7	2,774.00	U	1,360.2	604.8	340.3	217.8	151.3	111.1	85.1	67.2	54.5	45.0	37.8	32.2	27.8	24.2	21.3	114,700		
			D _u	0.3	0.6	1.1	1.6	2.4	3.2	4.2	5.3	6.6	7.9	9.5	11.1	12.9	14.8	16.8			
			C	207.4	138.3	103.7	83.0	69.2	59.3	51.9	46.1	41.5	37.7	34.6	31.9	29.6	27.7	25.9	2.91E+6		
			D _c	0.2	0.5	0.8	1.3	1.9	2.6	3.4	4.3	5.3	6.4	7.6	8.9	10.3	11.8	13.4			
64 x 6	138.3	3,279.00	U	2,125.3	945.0	531.7	340.3	236.4	173.7	133.0	105.1	85.1	70.3	59.1	50.4	43.4	37.8	33.3	179,210		
			D _u	0.2	0.5	0.8	1.3	1.9	2.6	3.4	4.3	5.3	6.4	7.6	8.9	10.3	11.8	13.4			
			C	324.1	216.1	162.1	129.7	108.1	92.6	81.1	72.1	64.9	59.0	54.0	49.9	46.3	43.2	40.5	5.69E+6		
			D _c	0.2	0.4	0.7	1.1	1.5	2.1	2.7	3.4	4.2	5.1	6.1	7.1	8.2	9.5	10.8			
76 x 6	164.8	3,760.00	U	3,060.4	1,360.8	765.6	490.1	340.3	250.1	191.5	151.3	122.5	101.3	85.1	72.5	62.5	54.5	47.9	258,060		
			D _u	0.2	0.4	0.7	1.1	1.6	2.1	2.8	3.5	4.4	5.3	6.3	7.4	8.6	9.9	11.2			
			C	466.7	311.2	233.4	186.8	155.6	133.4	116.7	103.8	93.4	84.9	77.8	71.8	66.7	62.3	58.4	9.83E+6		
			D _c	0.1	0.3	0.6	0.9	1.3	1.7	2.2	2.8	3.5	4.2	5.0	5.9	6.9	7.9	9.0			
76 x 10	245.0	4,150.00	U	4,542.8	2,019.9	1,136.5	727.4	505.2	371.2	284.2	224.6	181.9	150.3	126.3	107.6	92.8	80.9	71.1	383,060		
			D _u	0.2	0.4	0.7	1.1	1.6	2.1	2.8	3.5	4.4	5.3	6.3	7.4	8.6	9.9	11.2			
			C	692.8	462.0	346.5	277.2	231.0	198.0	173.3	154.0	138.6	126.0	115.5	106.6	99.0	92.4	86.7	14.59E+6		
			D _c	0.1	0.3	0.6	0.9	1.3	1.7	2.2	2.8	3.5	4.2	5.0	5.9	6.9	7.9	9.0			

Spans and loads in red exceed a deflection of 6mm for uniform loads of 5kPa. Experience has shown that 6mm deflection is the maximum deflection to give pedestrian comfort, but can be exceeded for other types of loads at the discretion of the specifying professional.

24HW102 (mm)										
# of Bars	2	3	4	5	6	7	8	9	10	11
6mm Bars	30	54	78	102	126	150	174	198	222	246
10mm Bars	34	58	82	106	130	154	178	202	226	250
# of Bars	12	13	14	15	16	17	18	19	20	21
6mm Bars	270	294	318	342	366	390	414	438	462	486
10mm Bars	274	298	322	346	370	394	418	442	466	490
# of Bars	22	23	24	25	26	27	28	29	30	31
6mm Bars	510	534	558	582	606	630	654	678	702	726
10mm Bars	514	538	562	586	610	634	658	682	706	730

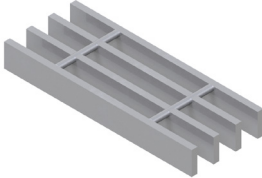
LOAD TABLES - HD CLOSE-MESH

Grating Type: 24W102

Design Code: NAAMM MBG 534-19

Material: ASTM A1011CS Grade 250

Surface: Smooth



U = Safe Uniform Load (kPa)

D_u = Deflection Due to Safe Uniform Load (mm)

C = Safe Concentrated Load (kN/meter of grating width)

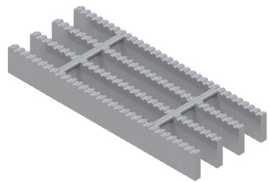
D_c = Deflection Due to Safe Concentrated Load (mm)

Allowable Extreme Fiber Stress = 137.9 MPa

Bearing Bar Size (mm)	Approx. Weight (kg/m ₂)	Ped. Span (mm)	Load / Deflection	SPAN (mm)																Section Properties	
				305	457	610	762	915	1067	1219	1372	1524	1677	1829	1981	2134	2286	2438	S _x (mm ³)/m	I _x (mm ⁴)/m	
89 x 6	191.4	4,220.00	U	4,165.6	1,852.2	1,042.1	667.0	463.2	340.4	260.6	205.9	166.8	137.9	115.8	98.7	85.1	74.1	65.2	351,250		
			D _u	0.2	0.3	0.6	0.9	1.4	1.8	2.4	3.0	3.8	4.5	5.4	6.3	7.4	8.4	9.6			
			C	635.3	423.6	317.7	254.2	211.8	181.6	158.9	141.2	127.1	115.6	105.9	97.8	90.8	84.7	79.5	15.61E+6		
			D _c	0.1	0.3	0.5	0.8	1.1	1.5	1.9	2.4	3.0	3.6	4.3	5.1	5.9	6.8	7.7			
89 x 10	284.5	4,658.00	U	6,183.3	2,749.3	1,546.8	990.1	687.6	505.2	386.8	305.7	247.6	204.6	171.9	146.5	126.3	110.1	96.8	521,390		
			D _u	0.2	0.3	0.6	0.9	1.4	1.8	2.4	3.0	3.8	4.5	5.4	6.3	7.4	8.4	9.6			
			C	943.0	628.8	471.6	377.3	314.5	269.5	235.9	209.7	188.7	171.5	157.2	145.1	134.8	125.8	118.0	23.18E+6		
			D _c	0.1	0.3	0.5	0.8	1.1	1.5	1.9	2.4	3.0	3.6	4.3	5.1	5.9	6.8	7.7			
102 x 6	218.0	4,665.00	U	5,440.8	2,419.2	1,361.1	871.2	605.1	444.6	340.4	269.0	217.9	180.1	151.3	128.9	111.2	96.8	85.2	458,780		
			D _u	0.1	0.3	0.5	0.8	1.2	1.6	2.1	2.7	3.3	4.0	4.7	5.6	6.4	7.4	8.4			
			C	829.7	553.3	415.0	332.0	276.7	237.2	207.5	184.5	166.0	150.9	138.4	127.7	118.6	110.7	103.8	23.31E+6		
			D _c	0.1	0.2	0.4	0.7	0.9	1.3	1.7	2.1	2.6	3.2	3.8	4.4	5.1	5.9	6.7			
102 x 10	323.9	5,149.00	U	8,076.1	3,591.0	2,020.4	1,293.2	898.1	659.9	505.3	399.2	323.4	267.3	224.6	191.4	165.0	143.7	126.4	681,000		
			D _u	0.1	0.3	0.5	0.8	1.2	1.6	2.1	2.7	3.3	4.0	4.7	5.6	6.4	7.4	8.4			
			C	1,231.6	821.3	616.0	492.8	410.7	352.1	308.1	273.8	246.5	224.0	205.4	189.6	176.0	164.3	154.1	34.59E+6		
			D _c	0.1	0.2	0.4	0.7	0.9	1.3	1.7	2.1	2.6	3.2	3.8	4.4	5.1	5.9	6.7			
127 x 10	402.9	6,087.00	U	12,618.9	5,610.9	3,156.8	2,020.6	1,403.3	1,031.1	789.5	623.8	505.3	417.6	350.9	299.0	257.8	224.6	197.5	1,064,070		
			D _u	0.1	0.2	0.4	0.7	0.9	1.3	1.7	2.1	2.6	3.2	3.8	4.4	5.1	5.9	6.7			
			C	1,924.4	1,283.2	962.5	770.1	641.7	550.1	481.3	427.9	385.1	350.1	320.9	296.2	275.1	256.7	240.7	67.57E+6		
			D _c	0.1	0.2	0.3	0.5	0.8	1.0	1.3	1.7	2.1	2.5	3.0	3.6	4.1	4.7	5.4			
152 x 10	481.8	6,979.00	U	18,171.3	8,079.7	4,545.8	2,909.7	2,020.8	1,484.8	1,136.8	898.3	727.6	601.3	505.3	430.6	371.3	323.4	284.4	1,532,260		
			D _u	0.1	0.2	0.4	0.5	0.8	1.1	1.4	1.8	2.2	2.6	3.2	3.7	4.3	4.9	5.6			
			C	2,771.1	1,847.8	1,386.0	1,108.9	924.1	792.1	693.1	616.1	554.5	504.1	462.1	426.6	396.1	369.7	346.7	116.76E+6		
			D _c	0.1	0.2	0.3	0.4	0.6	0.9	1.1	1.4	1.8	2.1	2.5	3.0	3.4	3.9	4.5			

LOAD TABLES - HD CLOSE-MESH

Grating Type: 24W102
Design Code: NAAMM MBG 534-19
Material: ASTM A1011CS Grade 250
Surface: Serrated



U = Safe Uniform Load (kPa)
D_u = Deflection Due to Safe Uniform Load (mm)
C = Safe Concentrated Load (kN/meter of grating width)
D_c = Deflection Due to Safe Concentrated Load (mm)
Allowable Extreme Fiber Stress = 137.9 MPa

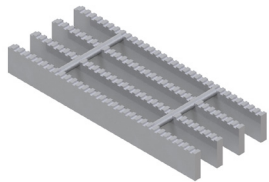
Bearing Bar Size (mm)	Approx. Wiegth (kg/m ²)	Ped. Span (mm)	Load / Deflection	SPAN (mm)															Section Properties								
				305	457	610	762	915	1067	1219	1372	1524	1677	1829	1981	2134	2286	2438	S _x (mm ³)/m	I _x (mm ⁴)/m							
25 x 6	58.5	1,348.00	U	198.4	88.2	49.6	31.8	22.1	16.2	12.4	9.8										16,730						
			D _u	0.7	1.5	2.8	4.3	6.2	8.4	11.0	13.9										162.25E+3						
			C	30.3	20.2	15.1	12.1	10.1	8.6	7.6	6.7																
			D _c	0.6	1.2	2.2	3.4	5.0	6.7	8.8	11.1																
32 x 6	71.9	1,669.00	U	350.8	156.0	87.8	56.2	39.0	28.7	21.9	17.3	14.0	11.6										29,580				
			D _u	0.5	1.2	2.1	3.2	4.7	6.3	8.3	10.5	12.9	15.7										381.63E+3				
			C	53.5	35.7	26.8	21.4	17.8	15.3	13.4	11.9	10.7	9.7														
			D _c	0.4	0.9	1.7	2.6	3.7	5.1	6.6	8.4	10.3	12.5														
38 x 6	85.1	1,966.00	U	543.1	241.5	135.9	87.0	60.4	44.4	34.0	26.8	21.7	18.0	15.1	12.9										45,800		
			D _u	0.4	0.9	1.7	2.6	3.7	5.1	6.7	8.4	10.4	12.6	15.0	17.6										735.03E+3		
			C	82.8	55.2	41.4	33.1	27.6	23.7	20.7	18.4	16.6	15.1	13.8	12.7												
			D _c	0.3	0.7	1.3	2.1	3.0	4.1	5.3	6.7	8.3	10.1	12.0	14.1												
38 x 10	124.4	2,170.00	U	806.2	358.5	201.7	129.1	89.7	65.9	50.4	39.9	32.3	26.7	22.4	19.1	16.5	14.3										67,980
			D _u	0.4	0.9	1.7	2.6	3.7	5.1	6.7	8.4	10.4	12.6	15.0	17.6	20.4	23.4										1.09E+6
			C	122.9	82.0	61.5	49.2	41.0	35.1	30.8	27.3	24.6	22.4	20.5	18.9	17.6	16.4										
			D _c	0.3	0.7	1.3	2.1	3.0	4.1	5.3	6.7	8.3	10.1	12.0	14.1	16.3	18.7										
51 x 6	111.7	2,524.00	U	1,057.9	470.4	264.6	169.4	117.6	86.4	66.2	52.3	42.4	35.0	29.4	25.1	21.6	18.8	16.6	89,200								
			D _u	0.3	0.7	1.2	1.9	2.7	3.7	4.8	6.0	7.4	9.0	10.7	12.6	14.6	16.8	19.1	2.00E+6								
			C	161.3	107.6	80.7	64.6	53.8	46.1	40.4	35.9	32.3	29.3	26.9	24.8	23.1	21.5	20.2									
			D _c	0.2	0.5	1.0	1.5	2.1	2.9	3.8	4.8	6.0	7.2	8.6	10.1	11.7	13.4	15.2									
64 x 6	138.3	3,044.00	U	1,742.6	774.8	435.9	279.0	193.8	142.4	109.0	86.1	69.8	57.7	48.5	41.3	35.6	31.0	27.3	146,940								
			D _u	0.2	0.5	0.9	1.5	2.1	2.8	3.7	4.7	5.8	7.0	8.4	9.8	11.4	13.1	14.8	4.22E+6								
			C	265.8	177.2	132.9	106.3	88.6	76.0	66.5	59.1	53.2	48.3	44.3	40.9	38.0	35.5	33.2									
			D _c	0.2	0.4	0.7	1.2	1.7	2.3	3.0	3.8	4.6	5.6	6.7	7.8	9.1	10.4	11.9									
76 x 6	164.8	3,535.00	U	2,597.4	1,154.9	649.8	415.9	288.9	212.2	162.5	128.4	104.0	86.0	72.2	61.5	53.1	46.2	40.7	219,020								
			D _u	0.2	0.4	0.8	1.2	1.7	2.3	3.0	3.9	4.8	5.8	6.8	8.0	9.3	10.7	12.2	7.69E+6								
			C	396.1	264.1	198.1	158.5	132.1	113.2	99.1	88.1	79.3	72.1	66.1	61.0	56.6	52.8	49.6									
			D _c	0.2	0.3	0.6	1.0	1.4	1.9	2.4	3.1	3.8	4.6	5.5	6.4	7.5	8.6	9.7									
76 x 10	242.8	3,902.00	U	3,855.6	1,714.3	964.5	617.4	428.8	315.0	241.2	190.6	154.4	127.6	107.2	91.4	78.8	68.6	60.3	325,110								
			D _u	0.2	0.4	0.8	1.2	1.7	2.3	3.0	3.9	4.8	5.8	6.8	8.0	9.3	10.7	12.2	11.41E+6								
			C	588.0	392.1	294.1	235.3	196.1	168.1	147.1	130.7	117.7	107.0	98.0	90.5	84.0	78.4	73.6									
			D _c	0.2	0.3	0.6	1.0	1.4	1.9	2.4	3.1	3.8	4.6	5.5	6.4	7.5	8.6	9.7									

Spans and loads in red exceed a deflection of 6mm for uniform loads of 5kPa. Experience has shown that 6mm deflection is the maximum deflection to give pedestrian comfort, but can be exceeded for other types of loads at the discretion of the specifying professional.

24HW102 (mm)										
# of Bars	2	3	4	5	6	7	8	9	10	11
6mm Bars	30	54	78	102	126	150	174	198	222	246
10mm Bars	34	58	82	106	130	154	178	202	226	250
# of Bars	12	13	14	15	16	17	18	19	20	21
6mm Bars	270	294	318	342	366	390	414	438	462	486
10mm Bars	274	298	322	346	370	394	418	442	466	490
# of Bars	22	23	24	25	26	27	28	29	30	31
6mm Bars	510	534	558	582	606	630	654	678	702	726
10mm Bars	514	538	562	586	610	634	658	682	706	730

LOAD TABLES - HD CLOSE-MESH

Grating Type: 24W102
Design Code: NAAMM MBG 534-19
Material: ASTM A1011CS Grade 250
Surface: Serrated



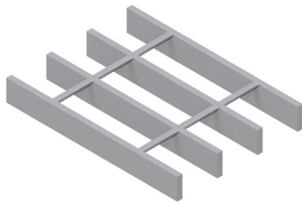
U = Safe Uniform Load (kPa)
D_u = Deflection Due to Safe Uniform Load (mm)
C = Safe Concentrated Load (kN/meter of grating width)
D_c = Deflection Due to Safe Concentrated Load (mm)
Allowable Extreme Fiber Stress = 137.9 MPa

Bearing Bar Size (mm)	Approx. Wiegth (kg/m ²)	Ped. Span (mm)	Load / Deflection	SPAN (mm)															Section Properties	
				305	457	610	762	915	1067	1219	1372	1524	1677	1829	1981	2134	2286	2438	S _x (mm ³)/m	I _x (mm ⁴)/m
89 x 6	191.4	4,005.00	U	3,622.3	1,610.6	906.2	580.0	402.8	296.0	226.6	179.1	145.0	119.9	100.7	85.8	74.0	64.5	56.7	305,440	
			D _u	0.2	0.4	0.6	1.0	1.4	2.0	2.6	3.3	4.0	4.9	5.8	6.8	7.9	9.1	10.3	12.66E+6	
			C	552.4	368.3	276.3	221.0	184.2	157.9	138.2	122.8	110.5	100.5	92.1	85.0	79.0	73.7	69.1		
			D _c	0.1	0.3	0.5	0.8	1.2	1.6	2.1	2.6	3.2	3.9	4.6	5.4	6.3	7.2	8.2		
89 x 10	284.5	4,421.00	U	5,376.8	2,390.7	1,345.1	861.0	597.9	439.3	336.4	265.8	215.3	177.9	149.5	127.4	109.9	95.7	84.2	453390	
			D _u	0.2	0.4	0.6	1.0	1.4	2.0	2.6	3.3	4.0	4.9	5.8	6.8	7.9	9.1	10.3	18.79E+6	
			C	820.0	546.8	410.1	328.1	273.4	234.4	205.1	182.3	164.1	149.2	136.7	126.2	117.2	109.4	102.6		
			D _c	0.1	0.3	0.5	0.8	1.2	1.6	2.1	2.6	3.2	3.9	4.6	5.4	6.3	7.2	8.2		
102 x 6	218.0	4,457.00	U	4,817.1	2,141.9	1,205.1	771.3	535.7	393.6	301.4	238.1	192.9	159.4	134.0	114.1	98.4	85.7	75.4	406,190	
			D _u	0.1	0.3	0.6	0.9	1.3	1.7	2.2	2.8	3.5	4.2	5.0	5.9	6.8	7.9	8.9	19.42E+6	
			C	734.6	489.8	367.4	294.0	245.0	210.0	183.7	163.3	147.0	133.6	122.5	113.1	105.0	98.0	91.9		
			D _c	0.1	0.3	0.4	0.7	1.0	1.4	1.8	2.3	2.8	3.4	4.0	4.7	5.5	6.3	7.1		
102 x 10	323.9	4,919.00	U	7,150.4	3,179.4	1,788.8	1,145.0	795.2	584.3	447.3	353.5	286.3	236.6	198.8	169.4	146.1	127.3	111.9	602,940	
			D _u	0.1	0.3	0.6	0.9	1.3	1.7	2.2	2.8	3.5	4.2	5.0	5.9	6.8	7.9	8.9	28.82E+6	
			C	1,090.4	727.1	545.4	436.3	363.6	311.7	272.7	242.4	218.2	198.4	181.8	167.9	155.9	145.5	136.4		
			D _c	0.1	0.3	0.4	0.7	1.0	1.4	1.8	2.3	2.8	3.4	4.0	4.7	5.5	6.3	7.1		
127 x 10	402.9	5,870.00	U	11,454.8	5,093.2	2,865.6	1,834.2	1,273.9	936.0	716.6	566.2	458.7	379.1	318.5	271.4	234.0	203.9	179.3	965,900	
			D _u	0.1	0.2	0.4	0.7	1.0	1.4	1.8	2.2	2.8	3.3	4.0	4.7	5.4	6.2	7.1	58.44E+6	
			C	1,746.9	1,164.8	873.7	699.0	582.5	499.3	436.9	388.4	349.6	317.8	291.3	268.9	249.7	233.0	218.5		
			D _c	0.1	0.2	0.4	0.6	0.8	1.1	1.4	1.8	2.2	2.7	3.2	3.7	4.3	5.0	5.6		
152 x 10	481.8	6,772.00	U	16,768.6	7,456.0	4,194.9	2,685.1	1,864.8	1,370.2	1,049.1	828.9	671.4	554.9	466.3	397.3	342.6	298.4	262.4	1,413,980	
			D _u	0.1	0.2	0.4	0.6	0.8	1.1	1.5	1.8	2.3	2.8	3.3	3.9	4.5	5.1	5.8	103.50E+6	
			C	2,557.2	1,705.2	1,279.0	1,023.3	852.8	731.0	639.6	568.6	511.7	465.2	426.4	393.6	365.5	341.2	319.9		
			D _c	0.1	0.2	0.3	0.5	0.7	0.9	1.2	1.5	1.8	2.2	2.6	3.1	3.6	4.1	4.7		

LOAD TABLES | HEAVY DUTY, METRIC

LOAD TABLES - WIDE-GAP

Grating Type: 48HW102
Design Code: NAAMM MBG 534-19
Material: ASTM A1011CS Grade 250
Surface: Smooth



U = Safe Uniform Load (kPa)
D_u = Deflection Due to Safe Uniform Load (mm)
C = Safe Concentrated Load (kN/meter of grating width)
D_c = Deflection Due to Safe Concentrated Load (mm)
Allowable Extreme Fiber Stress = 137.9 MPa

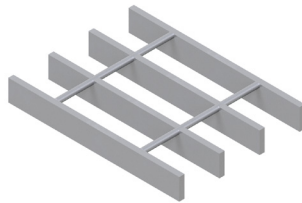
Bearing Bar Size (mm)	Approx. Wiegth (kg/m ²)	Ped. Span (mm)	Load / Deflection	SPAN (mm)																Section Properties	
				305	457	610	762	915	1067	1219	1372	1524	1677	1829	1981	2134	2286	2438	S _x (mm ³)/m I _x (mm ⁴)/m		
25 x 6	31.9	1,387.00	U	170.0	75.6	42.5	27.2	18.9	13.9	10.6	8.4	6.8						14,340			
			D _u	0.5	1.2	2.1	3.3	4.7	6.4	8.4	10.6	13.1									
			C	25.9	17.3	13.0	10.4	8.6	7.4	6.5	5.8	5.2						182.08E+3			
			D _c	0.4	0.9	1.7	2.6	3.8	5.2	6.7	8.5	10.5									
32 x 6	38.6	1,641.00	U	266.5	118.5	66.7	42.7	29.6	21.8	16.7	13.2	10.7	8.8		22,470						
			D _u	0.4	0.9	1.7	2.6	3.8	5.1	6.7	8.5	10.5	12.7								
			C	40.6	27.1	20.3	16.3	13.6	11.6	10.2	9.0	8.1	7.4		357.31E+3						
			D _c	0.3	0.8	1.3	2.1	3.0	4.1	5.4	6.8	8.4	10.2								
38 x 6	45.2	1,880.00	U	382.6	170.1	95.7	61.3	42.5	31.3	23.9	18.9	15.3	12.7	10.6	9.1		32,260				
			D _u	0.4	0.8	1.4	2.2	3.2	4.3	5.6	7.1	8.8	10.6	12.6	14.8						
			C	58.3	38.9	29.2	23.3	19.5	16.7	14.6	13.0	11.7	10.6	9.7	9.0		614.52E+3				
			D _c	0.3	0.6	1.1	1.8	2.5	3.4	4.5	5.7	7.0	8.5	10.1	11.8						
38 x 10	65.2	2,075.00	U	567.9	252.5	142.1	90.9	63.1	46.4	35.5	28.1	22.7	18.8	15.8	13.5	11.6		47,880			
			D _u	0.4	0.8	1.4	2.2	3.2	4.3	5.6	7.1	8.8	10.6	12.6	14.8	17.2					
			C	86.6	57.7	43.3	34.7	28.9	24.8	21.7	19.3	17.3	15.8	14.4	13.3	12.4		912.17E+3			
			D _c	0.3	0.6	1.1	1.8	2.5	3.4	4.5	5.7	7.0	8.5	10.1	11.8	13.7					
51 x 6	58.5	2,332.00	U	680.1	302.4	170.1	108.9	75.6	55.6	42.5	33.6	27.2	22.5	18.9	16.1	13.9	12.1	10.6		57,350	
			D _u	0.3	0.6	1.1	1.6	2.4	3.2	4.2	5.3	6.6	7.9	9.5	11.1	12.9	14.8	16.8			
			C	103.7	69.2	51.9	41.5	34.6	29.6	25.9	23.1	20.8	18.9	17.3	16.0	14.8	13.8	13.0		1.46E+6	
			D _c	0.2	0.5	0.8	1.3	1.9	2.6	3.4	4.3	5.3	6.4	7.6	8.9	10.3	11.8	13.4			
64 x 6	71.8	2,757.00	U	1,062.7	472.5	265.8	170.2	118.2	86.8	66.5	52.5	42.6	35.2	29.6	25.2	21.7	18.9	16.6		89,610	
			D _u	0.2	0.5	0.8	1.3	1.9	2.6	3.4	4.3	5.3	6.4	7.6	8.9	10.3	11.8	13.4			
			C	162.1	108.1	81.1	64.8	54.0	46.3	40.5	36.0	32.4	29.5	27.0	24.9	23.2	21.6	20.3		2.84E+6	
			D _c	0.2	0.4	0.7	1.1	1.5	2.1	2.7	3.4	4.2	5.1	6.1	7.1	8.2	9.5	10.8			
76 x 6	85.1	3,161.00	U	1,530.2	680.4	382.8	245.0	170.2	125.0	95.7	75.6	61.3	50.6	42.6	36.3	31.3	27.2	23.9	129,030		
			D _u	0.2	0.4	0.7	1.1	1.6	2.1	2.8	3.5	4.4	5.3	6.3	7.4	8.6	9.9	11.2			
			C	233.4	155.6	116.7	93.4	77.8	66.7	58.4	51.9	46.7	42.5	38.9	35.9	33.4	31.1	29.2		4.92E+6	
			D _c	0.1	0.3	0.6	0.9	1.3	1.7	2.2	2.8	3.5	4.2	5.0	5.9	6.9	7.9	9.0			
76 x 10	126.6	3,490.00	U	2,271.4	1,010.0	568.2	363.7	252.6	185.6	142.1	112.3	91.0	75.2	63.2	53.8	46.4	40.4	35.5	191,530		
			D _u	0.2	0.4	0.7	1.1	1.6	2.1	2.8	3.5	4.4	5.3	6.3	7.4	8.6	9.9	11.2			
			C	346.4	231.0	173.3	138.6	115.5	99.0	86.6	77.0	69.3	63.0	57.8	53.3	49.5	46.2	43.3		7.30E+6	
			D _c	0.1	0.3	0.6	0.9	1.3	1.7	2.2	2.8	3.5	4.2	5.0	5.9	6.9	7.9	9.0			

Spans and loads in red exceed a deflection of 6mm for uniform loads of 5kPa. Experience has shown that 6mm deflection is the maximum deflection to give pedestrian comfort, but can be exceeded for other types of loads at the discretion of the specifying professional.

48HW102 (mm)										
# of Bars	2	3	4	5	6	7	8	9	10	11
6mm Bars	54	102	150	198	246	294	342	390	438	486
10mm Bars	58	106	154	202	250	298	346	394	442	490
# of Bars	12	13	14	15	16	17	18	19	20	21
6mm Bars	534	582	630	678	726	774	822	870	918	966
10mm Bars	538	586	634	682	730	778	826	874	922	970

LOAD TABLES - WIDE-GAP

Grating Type: 48HW102
Design Code: NAAMM MBG 534-19
Material: ASTM A1011CS Grade 250
Surface: Smooth

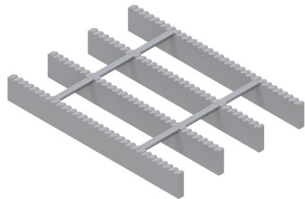


U = Safe Uniform Load (kPa)
D_u = Deflection Due to Safe Uniform Load (mm)
C = Safe Concentrated Load (kN/meter of grating width)
D_c = Deflection Due to Safe Concentrated Load (mm)
Allowable Extreme Fiber Stress = 137.9 MPa

Bearing Bar Size (mm)	Approx. Wiegth (kg/m ²)	Ped. Span (mm)	Load / Deflection	SPAN (mm)																Section Properties
				305	457	610	762	915	1067	1219	1372	1524	1677	1829	1981	2134	2286	2438	S _x (mm ³)/m I _x (mm ⁴)/m	
89 x 6	98.4	3,549.00	U	2,082.8	926.1	521.0	333.5	231.6	170.2	130.3	103.0	83.4	68.9	57.9	49.4	42.6	37.1	32.6	175,630	
			D _u	0.2	0.3	0.6	0.9	1.4	1.8	2.4	3.0	3.8	4.5	5.4	6.3	7.4	8.4	9.6	7.81E+6	
			C	317.6	211.8	158.9	127.1	105.9	90.8	79.4	70.6	63.6	57.8	53.0	48.9	45.4	42.4	39.7		
			D _c	0.1	0.3	0.5	0.8	1.1	1.5	1.9	2.4	3.0	3.6	4.3	5.1	5.9	6.8	7.7		
89 x 10	146.4	3,917.00	U	3,091.6	1,374.7	773.4	495.1	343.8	252.6	193.4	152.8	123.8	102.3	86.0	73.3	63.2	55.0	48.4	260700	
			D _u	0.2	0.3	0.6	0.9	1.4	1.8	2.4	3.0	3.8	4.5	5.4	6.3	7.4	8.4	9.6	11.59E+6	
			C	471.5	314.4	235.8	188.7	157.2	134.8	117.9	104.8	94.3	85.8	78.6	72.6	67.4	62.9	59.0		
			D _c	0.1	0.3	0.5	0.8	1.1	1.5	1.9	2.4	3.0	3.6	4.3	5.1	5.9	6.8	7.7		
102 x 6	111.7	3,923.00	U	2,720.4	1,209.6	680.5	435.6	302.5	222.3	170.2	134.5	108.9	90.0	75.6	64.5	55.6	48.4	42.6	229,390	
			D _u	0.1	0.3	0.5	0.8	1.2	1.6	2.1	2.7	3.3	4.0	4.7	5.6	6.4	7.4	8.4	11.65E+6	
			C	414.9	276.6	207.5	166.0	138.3	118.6	103.8	92.2	83.0	75.5	69.2	63.9	59.3	55.3	51.9		
			D _c	0.1	0.2	0.4	0.7	0.9	1.3	1.7	2.1	2.6	3.2	3.8	4.4	5.1	5.9	6.7		
102 x 10	166.1	4,330.00	U	4,038.1	1,795.5	1,010.2	646.6	449.1	329.9	252.6	199.6	161.7	133.6	112.3	95.7	82.5	71.9	63.2	340,500	
			D _u	0.1	0.3	0.5	0.8	1.2	1.6	2.1	2.7	3.3	4.0	4.7	5.6	6.4	7.4	8.4	17.30E+6	
			C	615.8	410.6	308.0	246.4	205.4	176.0	154.0	136.9	123.2	112.0	102.7	94.8	88.0	82.2	77.0		
			D _c	0.1	0.2	0.4	0.7	0.9	1.3	1.7	2.1	2.6	3.2	3.8	4.4	5.1	5.9	6.7		
127 x 10	205.5	5,119.00	U	6,309.5	2,805.4	1,578.4	1,010.3	701.7	515.5	394.7	311.9	252.6	208.8	175.5	149.5	128.9	112.3	98.7	532,030	
			D _u	0.1	0.2	0.4	0.7	0.9	1.3	1.7	2.1	2.6	3.2	3.8	4.4	5.1	5.9	6.7	33.78E+6	
			C	962.2	641.6	481.3	385.0	320.9	275.0	240.7	213.9	192.5	175.0	160.5	148.1	137.5	128.4	120.4		
			D _c	0.1	0.2	0.3	0.5	0.8	1.0	1.3	1.7	2.1	2.5	3.0	3.6	4.1	4.7	5.4		
152 x 10	245.0	5,869.00	U	9,085.6	4,039.8	2,272.9	1,454.8	1,010.4	742.4	568.4	449.1	363.8	300.7	252.7	215.3	185.6	161.7	142.2	766,130	
			D _u	0.1	0.2	0.4	0.5	0.8	1.1	1.4	1.8	2.2	2.6	3.2	3.7	4.3	4.9	5.6	58.38E+6	
			C	1,385.6	923.9	693.0	554.4	462.1	396.1	346.6	308.1	277.3	252.1	231.1	213.3	198.0	184.8	173.3		
			D _c	0.1	0.2	0.3	0.4	0.6	0.9	1.1	1.4	1.8	2.1	2.5	3.0	3.4	3.9	4.5		

LOAD TABLES - WIDE-GAP

Grating Type: 48HW102
Design Code: NAAMM MBG 534-19
Material: ASTM A1011CS Grade 250
Surface: Serrated



U = Safe Uniform Load (kPa)
D_u = Deflection Due to Safe Uniform Load (mm)
C = Safe Concentrated Load (kN/meter of grating width)
D_c = Deflection Due to Safe Concentrated Load (mm)
Allowable Extreme Fiber Stress = 137.9 MPa

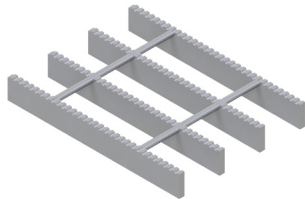
Bearing Bar Size (mm)	Approx. Wiegth (kg/m ²)	Ped. Span (mm)	Load / Deflection	SPAN (mm)														Section Properties									
				305	457	610	762	915	1067	1219	1372	1524	1677	1829	1981	2134	2286	2438	S _x (mm ³)/m	I _x (mm ⁴)/m							
25 x 6	31.9	1,133.00	U	99.2	44.1	24.8	15.9	11.0	8.1											8,360	81.13E+3						
			D _u	0.7	1.5	2.8	4.3	6.2	8.4	6.2																	
			C	15.1	10.1	7.6	6.1	5.0	4.3	11.0																	
			D _c	0.6	1.2	2.2	3.4	5.0	6.7	3.8																	
32 x 6	38.6	1,403.00	U	175.4	78.0	43.9	28.1	19.5	14.3	11.0	8.7	7.0										14,790	190.82E+3				
			D _u	0.5	1.2	2.1	3.2	4.7	6.3	8.3	10.5	12.9															
			C	26.8	17.8	13.4	10.7	8.9	7.6	6.7	5.9	5.4															
			D _c	0.4	0.9	1.7	2.6	3.7	5.1	6.6	8.4	10.3															
38 x 6	45.2	1,653.00	U	271.6	120.7	67.9	43.5	30.2	22.2	17.0	13.4	10.9	9.0										22,900	367.51E+3			
			D _u	0.4	0.9	1.7	2.6	3.7	5.1	6.7	8.4	10.4	12.6														
			C	41.4	27.6	20.7	16.6	13.8	11.8	10.4	9.2	8.3	7.5														
			D _c	0.3	0.7	1.3	2.1	3.0	4.1	5.3	6.7	8.3	10.1														
38 x 10	65.2	1,825.00	U	403.1	179.2	100.8	64.5	44.8	32.9	25.2	19.9	16.1	13.3	11.2										33,990	545.53E+3		
			D _u	0.4	0.9	1.7	2.6	3.7	5.1	6.7	8.4	10.4	12.6	15.0													
			C	61.5	41.0	30.7	24.6	20.5	17.6	15.4	13.7	12.3	11.2	10.3													
			D _c	0.3	0.7	1.3	2.1	3.0	4.1	5.3	6.7	8.3	10.1	12.0													
51 x 6	58.5	2,123.00	U	528.9	235.2	132.3	84.7	58.8	43.2	33.1	26.1	21.2	17.5	14.7	12.5	10.8										44,600	999.06E+3
			D _u	0.3	0.7	1.2	1.9	2.7	3.7	4.8	6.0	7.4	9.0	10.7	12.6	14.6											
			C	80.7	53.8	40.3	32.3	26.9	23.1	20.2	17.9	16.1	14.7	13.5	12.4	11.5											
			D _c	0.2	0.5	1.0	1.5	2.1	2.9	3.8	4.8	6.0	7.2	8.6	10.1	11.7											
64 x 6	71.8	2,560.00	U	871.3	387.4	218.0	139.5	96.9	71.2	54.5	43.1	34.9	28.8	24.2	20.6	17.8	15.5	13.6	73,470	2.11E+6							
			D _u	0.2	0.5	0.9	1.5	2.1	2.8	3.7	4.7	5.8	7.0	8.4	9.8	11.4	13.1	14.8									
			C	132.9	88.6	66.5	53.2	44.3	38.0	33.2	29.5	26.6	24.2	22.2	20.5	19.0	17.7	16.6									
			D _c	0.2	0.4	0.7	1.2	1.7	2.3	3.0	3.8	4.6	5.6	6.7	7.8	9.1	10.4	11.9									
76 x 6	85.1	2,973.00	U	1,298.7	577.5	324.9	208.0	144.4	106.1	81.3	64.2	52.0	43.0	36.1	30.8	26.5	23.1	20.3	109,510	3.84E+6							
			D _u	0.2	0.4	0.8	1.2	1.7	2.3	3.0	3.9	4.8	5.8	6.8	8.0	9.3	10.7	12.2									
			C	198.1	132.1	99.1	79.3	66.0	56.6	49.5	44.0	39.6	36.0	33.0	30.5	28.3	26.4	24.8									
			D _c	0.2	0.3	0.6	1.0	1.4	1.9	2.4	3.1	3.8	4.6	5.5	6.4	7.5	8.6	9.7									
76 x 10	124.4	3,281.00	U	1,927.8	857.2	482.3	308.7	214.4	157.5	120.6	95.3	77.2	63.8	53.6	45.7	39.4	34.3	30.2	162,560	5.71E+6							
			D _u	0.2	0.4	0.8	1.2	1.7	2.3	3.0	3.9	4.8	5.8	6.8	8.0	9.3	10.7	12.2									
			C	294.0	196.0	147.0	117.6	98.0	84.0	73.5	65.4	58.8	53.5	49.0	45.3	42.0	39.2	36.8									
			D _c	0.2	0.3	0.6	1.0	1.4	1.9	2.4	3.1	3.8	4.6	5.5	6.4	7.5	8.6	9.7									

Spans and loads in red exceed a deflection of 6mm for uniform loads of 5kPa. Experience has shown that 6mm deflection is the maximum deflection to give pedestrian comfort, but can be exceeded for other types of loads at the discretion of the specifying professional.

48HW102 (mm)										
# of Bars	2	3	4	5	6	7	8	9	10	11
6mm Bars	54	102	150	198	246	294	342	390	438	486
10mm Bars	58	106	154	202	250	298	346	394	442	490
# of Bars	12	13	14	15	16	17	18	19	20	21
6mm Bars	534	582	630	678	726	774	822	870	918	966
10mm Bars	538	586	634	682	730	778	826	874	922	970

LOAD TABLES - WIDE-GAP

Grating Type: 48HW102
Design Code: NAAMM MBG 534-19
Material: ASTM A1011CS Grade 250
Surface: Serrated

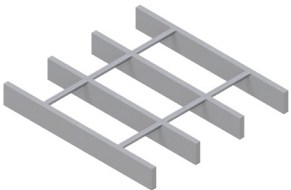


U = Safe Uniform Load (kPa)
D_u = Deflection Due to Safe Uniform Load (mm)
C = Safe Concentrated Load (kN/meter of grating width)
D_c = Deflection Due to Safe Concentrated Load (mm)
Allowable Extreme Fiber Stress = 137.9 MPa

Bearing Bar Size (mm)	Approx. Wiegth (kg/m ²)	Ped. Span (mm)	Load / Deflection	SPAN (mm)																Section Properties	
				305	457	610	762	915	1067	1219	1372	1524	1677	1829	1981	2134	2286	2438	S _x (mm ³)/m	I _x (mm ⁴)/m	
89 x 6	98.4	3,368.00	U	1,811.1	805.3	453.1	290.0	201.4	148.0	113.3	89.5	72.5	59.9	50.4	42.9	37.0	32.2	28.3	152,720		
			D _u	0.2	0.4	0.6	1.0	1.4	2.0	2.6	3.3	4.0	4.9	5.8	6.8	7.9	9.1	10.3			
			C	276.2	184.2	138.1	110.5	92.1	79.0	69.1	61.4	55.3	50.2	46.1	42.5	39.5	36.8	34.6			
			D _c	0.1	0.3	0.5	0.8	1.2	1.6	2.1	2.6	3.2	3.9	4.6	5.4	6.3	7.2	8.2			
89 x 10	146.4	3,717.00	U	2,688.4	1,195.4	672.5	430.5	299.0	219.7	168.2	132.9	107.6	89.0	74.8	63.7	54.9	47.8	42.1	226690		
			D _u	0.2	0.4	0.6	1.0	1.4	2.0	2.6	3.3	4.0	4.9	5.8	6.8	7.9	9.1	10.3			
			C	410.0	273.4	205.1	164.1	136.7	117.2	102.5	91.2	82.0	74.6	68.4	63.1	58.6	54.7	51.3			
			D _c	0.1	0.3	0.5	0.8	1.2	1.6	2.1	2.6	3.2	3.9	4.6	5.4	6.3	7.2	8.2			
102 x 6	111.7	3,748.00	U	2,408.6	1,070.9	602.5	385.7	267.9	196.8	150.7	119.1	96.4	79.7	67.0	57.1	49.2	42.9	37.7	203,100		
			D _u	0.1	0.3	0.6	0.9	1.3	1.7	2.2	2.8	3.5	4.2	5.0	5.9	6.8	7.9	8.9			
			C	367.3	244.9	183.7	147.0	122.5	105.0	91.9	81.7	73.5	66.8	61.3	56.5	52.5	49.0	46.0			
			D _c	0.1	0.3	0.4	0.7	1.0	1.4	1.8	2.3	2.8	3.4	4.0	4.7	5.5	6.3	7.1			
102 x 10	166.1	4,137.00	U	3,575.2	1,589.7	894.4	572.5	397.6	292.1	223.7	176.7	143.2	118.3	99.4	84.7	73.0	63.6	56.0	301,470		
			D _u	0.1	0.3	0.6	0.9	1.3	1.7	2.2	2.8	3.5	4.2	5.0	5.9	6.8	7.9	8.9			
			C	545.2	363.6	272.7	218.2	181.8	155.9	136.4	121.2	109.1	99.2	90.9	83.9	77.9	72.7	68.2			
			D _c	0.1	0.3	0.4	0.7	1.0	1.4	1.8	2.3	2.8	3.4	4.0	4.7	5.5	6.3	7.1			
127 x 10	205.5	4,936.00	U	5,727.4	2,546.6	1,432.8	917.1	636.9	468.0	358.3	283.1	229.3	189.5	159.3	135.7	117.0	101.9	89.6	482,950		
			D _u	0.1	0.2	0.4	0.7	1.0	1.4	1.8	2.2	2.8	3.3	4.0	4.7	5.4	6.2	7.1			
			C	873.4	582.4	436.9	349.5	291.3	249.7	218.5	194.2	174.8	158.9	145.7	134.4	124.8	116.5	109.3			
			D _c	0.1	0.2	0.4	0.6	0.8	1.1	1.4	1.8	2.2	2.7	3.2	3.7	4.3	5.0	5.6			
152 x 10	245.0	5,695.00	U	8,384.3	3,728.0	2,097.5	1,342.5	932.4	685.1	524.5	414.5	335.7	277.5	233.2	198.7	171.3	149.2	131.2	706,990		
			D _u	0.1	0.2	0.4	0.6	0.8	1.1	1.5	1.8	2.3	2.8	3.3	3.9	4.5	5.1	5.8			
			C	1,278.6	852.6	639.5	511.6	426.4	365.5	319.8	284.3	255.9	232.6	213.2	196.8	182.8	170.6	160.0			
			D _c	0.1	0.2	0.3	0.5	0.7	0.9	1.2	1.5	1.8	2.2	2.6	3.1	3.6	4.1	4.7			

LOAD TABLES - EXTRA-WIDE-GAP

Grating Type: 60HW102
Design Code: NAAMM MBG 534-19
Material: ASTM A1011CS Grade 250
Surface: Smooth



U = Safe Uniform Load (kPa)
D_u = Deflection Due to Safe Uniform Load (mm)
C = Safe Concentrated Load (kN/meter of grating width)
D_c = Deflection Due to Safe Concentrated Load (mm)
Allowable Extreme Fiber Stress = 137.9 MPa

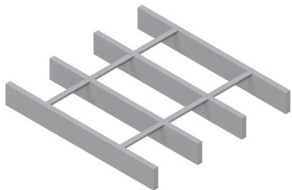
Bearing Bar Size (mm)	Approx. Wiegth (kg/m ²)	Ped. Span (mm)	Load / Deflection	SPAN (mm)																Section Properties								
				305	457	610	762	915	1067	1219	1372	1524	1677	1829	1981	2134	2286	2438	S _x (mm ³)/m	I _x (mm ⁴)/m								
25 x 6	26.6	1,312.00	U	136.0	60.5	34.0	21.8	15.1	11.1	8.5											11,470	145.66E+3						
			D _u	0.5	1.2	2.1	3.3	4.7	6.4	8.4																		
			C	20.7	13.8	10.4	8.3	6.9	5.9	5.2																		
			D _c	0.4	0.9	1.7	2.6	3.8	5.2	6.7																		
32 x 6	32.0	1,552.00	U	213.2	94.8	53.3	34.1	23.7	17.4	13.3	10.5	8.5											17,980	285.84E+3				
			D _u	0.4	0.9	1.7	2.6	3.8	5.1	6.7	8.5	10.5																
			C	32.5	21.7	16.3	13.0	10.8	9.3	8.1	7.2	6.5																
			D _c	0.3	0.8	1.3	2.1	3.0	4.1	5.4	6.8	8.4																
38 x 6	37.2	1,778.00	U	306.0	136.1	76.6	49.0	34.0	25.0	19.1	15.1	12.3	10.1											25,810	491.61E+3			
			D _u	0.4	0.8	1.4	2.2	3.2	4.3	5.6	7.1	8.8	10.6															
			C	46.7	31.1	23.3	18.7	15.6	13.3	11.7	10.4	9.3	8.5															
			D _c	0.3	0.6	1.1	1.8	2.5	3.4	4.5	5.7	7.0	8.5															
38 x 10	53.4	1,962.00	U	454.3	202.0	113.6	72.7	50.5	37.1	28.4	22.5	18.2	15.0	12.6											38,310	729.74E+3		
			D _u	0.4	0.8	1.4	2.2	3.2	4.3	5.6	7.1	8.8	10.6	12.6														
			C	69.3	46.2	34.7	27.7	23.1	19.8	17.3	15.4	13.9	12.6	11.6														
			D _c	0.3	0.6	1.1	1.8	2.5	3.4	4.5	5.7	7.0	8.5	10.1														
51 x 6	47.9	2,206.00	U	544.1	241.9	136.1	87.1	60.5	44.5	34.0	26.9	21.8	18.0	15.1	12.9	11.1											45,880	1.17E+6
			D _u	0.3	0.6	1.1	1.6	2.4	3.2	4.2	5.3	6.6	7.9	9.5	11.1	12.9												
			C	83.0	55.3	41.5	33.2	27.7	23.7	20.8	18.4	16.6	15.1	13.8	12.8	11.9												
			D _c	0.2	0.5	0.8	1.3	1.9	2.6	3.4	4.3	5.3	6.4	7.6	8.9	10.3												
64 x 6	58.5	2,608.00	U	850.1	378.0	212.7	136.1	94.5	69.5	53.2	42.0	34.0	28.1	23.6	20.1	17.4	15.1	13.3	71,680	2.28E+6								
			D _u	0.2	0.5	0.8	1.3	1.9	2.6	3.4	4.3	5.3	6.4	7.6	8.9	10.3	11.8	13.4										
			C	129.6	86.4	64.8	51.9	43.2	37.1	32.4	28.8	25.9	23.6	21.6	20.0	18.5	17.3	16.2										
			D _c	0.2	0.4	0.7	1.1	1.5	2.1	2.7	3.4	4.2	5.1	6.1	7.1	8.2	9.5	10.8										
76 x 6	69.1	2,990.00	U	1,224.2	544.3	306.2	196.0	136.1	100.0	76.6	60.5	49.0	40.5	34.0	29.0	25.0	21.8	19.2	103,230	3.93E+6								
			D _u	0.2	0.4	0.7	1.1	1.6	2.1	2.8	3.5	4.4	5.3	6.3	7.4	8.6	9.9	11.2										
			C	186.7	124.5	93.4	74.7	62.3	53.4	46.7	41.5	37.4	34.0	31.1	28.7	26.7	24.9	23.4										
			D _c	0.1	0.3	0.6	0.9	1.3	1.7	2.2	2.8	3.5	4.2	5.0	5.9	6.9	7.9	9.0										
76 x 10	102.9	3,300.00	U	1,817.1	808.0	454.6	291.0	202.1	148.5	113.7	89.8	72.8	60.1	50.5	43.1	37.1	32.3	28.4	153,230	5.84E+6								
			D _u	0.2	0.4	0.7	1.1	1.6	2.1	2.8	3.5	4.4	5.3	6.3	7.4	8.6	9.9	11.2										
			C	277.1	184.8	138.6	110.9	92.4	79.2	69.3	61.6	55.5	50.4	46.2	42.7	39.6	37.0	34.7										
			D _c	0.1	0.3	0.6	0.9	1.3	1.7	2.2	2.8	3.5	4.2	5.0	5.9	6.9	7.9	9.0										

Spans and loads in red exceed a deflection of 6mm for uniform loads of 5kPa. Experience has shown that 6mm deflection is the maximum deflection to give pedestrian comfort, but can be exceeded for other types of loads at the discretion of the specifying professional.

60HW102 (mm)										
# of Bars	2	3	4	5	6	7	8	9	10	11
6mm Bars	66	126	186	246	306	366	426	486	546	606
10mm Bars	70	130	190	250	310	370	430	490	550	610
# of Bars	12	13	14	15	16	17	18	19	20	21
6mm Bars	666	726	786	846	906	966	1026	1086	1146	1206
10mm Bars	670	730	790	850	910	970	1030	1090	1150	1210

LOAD TABLES - EXTRA-WIDE-GAP

Grating Type: 60HW102
Design Code: NAAMM MBG 534-19
Material: ASTM A1011CS Grade 250
Surface: Smooth

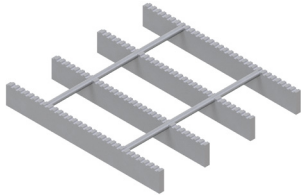


U = Safe Uniform Load (kPa)
D_u = Deflection Due to Safe Uniform Load (mm)
C = Safe Concentrated Load (kN/meter of grating width)
D_c = Deflection Due to Safe Concentrated Load (mm)
Allowable Extreme Fiber Stress = 137.9 MPa

Bearing Bar Size (mm)	Approx. Wiegth (kg/m ²)	Ped. Span (mm)	Load / Deflection	SPAN (mm)																Section Properties	
				305	457	610	762	915	1067	1219	1372	1524	1677	1829	1981	2134	2286	2438	S _x (mm ³)/m	I _x (mm ⁴)/m	
89 x 6	79.8	3,356.00	U	1,666.2	740.9	416.8	266.8	185.3	136.1	104.2	82.4	66.7	55.1	46.3	39.5	34.0	29.7	26.1	140,500		
			D _u	0.2	0.3	0.6	0.9	1.4	1.8	2.4	3.0	3.8	4.5	5.4	6.3	7.4	8.4	9.6			
			C	254.1	169.4	127.1	101.7	84.7	72.6	63.6	56.5	50.8	46.2	42.4	39.1	36.3	33.9	31.8			
			D _c	0.1	0.3	0.5	0.8	1.1	1.5	1.9	2.4	3.0	3.6	4.3	5.1	5.9	6.8	7.7			
89 x 10	118.7	3,705.00	U	2,473.3	1,099.7	618.7	396.0	275.1	202.1	154.7	122.3	99.0	81.9	68.8	58.6	50.5	44.0	38.7	208560		
			D _u	0.2	0.3	0.6	0.9	1.4	1.8	2.4	3.0	3.8	4.5	5.4	6.3	7.4	8.4	9.6			
			C	377.2	251.5	188.7	150.9	125.8	107.8	94.3	83.9	75.5	68.6	62.9	58.1	53.9	50.3	47.2			
			D _c	0.1	0.3	0.5	0.8	1.1	1.5	1.9	2.4	3.0	3.6	4.3	5.1	5.9	6.8	7.7			
102 x 6	90.4	3,710.00	U	2,176.3	967.7	544.4	348.5	242.0	177.8	136.2	107.6	87.1	72.0	60.5	51.6	44.5	38.7	34.1	183,510		
			D _u	0.1	0.3	0.5	0.8	1.2	1.6	2.1	2.7	3.3	4.0	4.7	5.6	6.4	7.4	8.4			
			C	331.9	221.3	166.0	132.8	110.7	94.9	83.0	73.8	66.4	60.4	55.3	51.1	47.4	44.3	41.5			
			D _c	0.1	0.2	0.4	0.7	0.9	1.3	1.7	2.1	2.6	3.2	3.8	4.4	5.1	5.9	6.7			
102 x 10	134.5	4,095.00	U	3,230.5	1,436.4	808.1	517.3	359.3	264.0	202.1	159.7	129.4	106.9	89.8	76.5	66.0	57.5	50.6	272,400		
			D _u	0.1	0.3	0.5	0.8	1.2	1.6	2.1	2.7	3.3	4.0	4.7	5.6	6.4	7.4	8.4			
			C	492.6	328.5	246.4	197.1	164.3	140.8	123.2	109.5	98.6	89.6	82.2	75.8	70.4	65.7	61.6			
			D _c	0.1	0.2	0.4	0.7	0.9	1.3	1.7	2.1	2.6	3.2	3.8	4.4	5.1	5.9	6.7			
127 x 10	166.1	4,841.00	U	5,047.6	2,244.3	1,262.7	808.2	561.3	412.4	315.8	249.5	202.1	167.0	140.4	119.6	103.1	89.8	79.0	425,630		
			D _u	0.1	0.2	0.4	0.7	0.9	1.3	1.7	2.1	2.6	3.2	3.8	4.4	5.1	5.9	6.7			
			C	769.8	513.3	385.0	308.0	256.7	220.0	192.5	171.1	154.0	140.0	128.4	118.5	110.0	102.7	96.3			
			D _c	0.1	0.2	0.3	0.5	0.8	1.0	1.3	1.7	2.1	2.5	3.0	3.6	4.1	4.7	5.4			
152 x 10	197.7	5,550.00	U	7,268.5	3,231.9	1,818.3	1,163.9	808.3	593.9	454.7	359.3	291.0	240.5	202.1	172.2	148.5	129.4	113.8	612,900		
			D _u	0.1	0.2	0.4	0.5	0.8	1.1	1.4	1.8	2.2	2.6	3.2	3.7	4.3	4.9	5.6			
			C	1,108.4	739.1	554.4	443.6	369.6	316.8	277.2	246.4	221.8	201.6	184.8	170.6	158.4	147.9	138.7			
			D _c	0.1	0.2	0.3	0.4	0.6	0.9	1.1	1.4	1.8	2.1	2.5	3.0	3.4	3.9	4.5			

LOAD TABLES - EXTRA-WIDE-GAP

Grating Type: 60HW102
Design Code: NAAMM MBG 534-19
Material: ASTM A1011CS Grade 250
Surface: Serrated



U = Safe Uniform Load (kPa)
D_u = Deflection Due to Safe Uniform Load (mm)
C = Safe Concentrated Load (kN/meter of grating width)
D_c = Deflection Due to Safe Concentrated Load (mm)
Allowable Extreme Fiber Stress = 137.9 MPa

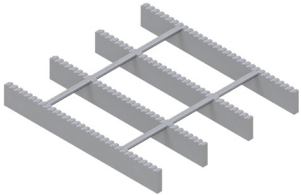
Bearing Bar Size (mm)	Approx. Wiegth (kg/m ²)	Ped. Span (mm)	Load / Deflection	SPAN (mm)																Section Properties			
				305	457	610	762	915	1067	1219	1372	1524	1677	1829	1981	2134	2286	2438	S _x (mm ³)/m	I _x (mm ⁴)/m			
25 x 6	26.6	1,072.00	U	79.3	35.3	19.8	12.7	8.8	6.5	5.0										6,690			
			D _u	0.7	1.5	2.8	4.3	6.2	8.4	11.0													
			C	12.1	8.1	6.1	4.8	4.0	3.5	3.0													
			D _c	0.6	1.2	2.2	3.4	5.0	6.7	8.8										64.90E+3			
32 x 6	32.0	1,327.00	U	140.3	62.4	35.1	22.5	15.6	11.5	8.8	6.9										11,830		
			D _u	0.5	1.2	2.1	3.2	4.7	6.3	8.3	10.5												
			C	21.4	14.3	10.7	8.6	7.1	6.1	5.4	4.8												
			D _c	0.4	0.9	1.7	2.6	3.7	5.1	6.6	8.4										152.65E+3		
38 x 6	37.2	1,563.00	U	217.2	96.6	54.3	34.8	24.2	17.8	13.6	10.7	8.7	7.2									18,320	
			D _u	0.4	0.9	1.7	2.6	3.7	5.1	6.7	8.4	10.4	12.6										
			C	33.1	22.1	16.6	13.3	11.0	9.5	8.3	7.4	6.6	6.0										
			D _c	0.3	0.7	1.3	2.1	3.0	4.1	5.3	6.7	8.3	10.1									294.01E+3	
38 x 10	53.4	1,726.00	U	322.5	143.4	80.7	51.6	35.9	26.3	20.2	15.9	12.9	10.7	9.0								27,190	
			D _u	0.4	0.9	1.7	2.6	3.7	5.1	6.7	8.4	10.4	12.6	15.0									
			C	49.2	32.8	24.6	19.7	16.4	14.1	12.3	10.9	9.8	8.9	8.2									
			D _c	0.3	0.7	1.3	2.1	3.0	4.1	5.3	6.7	8.3	10.1	12.0								436.42E+3	
51 x 6	47.9	2,007.00	U	423.1	188.1	105.9	67.8	47.1	34.6	26.5	20.9	16.9	14.0	11.8	10.0	8.6							35,680
			D _u	0.3	0.7	1.2	1.9	2.7	3.7	4.8	6.0	7.4	9.0	10.7	12.6	14.6							
			C	64.5	43.0	32.3	25.8	21.5	18.4	16.1	14.3	12.9	11.7	10.8	9.9	9.2							
			D _c	0.2	0.5	1.0	1.5	2.1	2.9	3.8	4.8	6.0	7.2	8.6	10.1	11.7							799.25E+3
64 x 6	58.5	2,421.00	U	697.1	309.9	174.4	111.6	77.5	57.0	43.6	34.5	27.9	23.1	19.4	16.5	14.2	12.4	10.9	58,780				
			D _u	0.2	0.5	0.9	1.5	2.1	2.8	3.7	4.7	5.8	7.0	8.4	9.8	11.4	13.1	14.8					
			C	106.3	70.9	53.2	42.5	35.4	30.4	26.6	23.6	21.3	19.3	17.7	16.4	15.2	14.2	13.3					
			D _c	0.2	0.4	0.7	1.2	1.7	2.3	3.0	3.8	4.6	5.6	6.7	7.8	9.1	10.4	11.9	1.69E+6				
76 x 6	69.1	2,812.00	U	1,039.0	462.0	259.9	166.4	115.5	84.9	65.0	51.4	41.6	34.4	28.9	24.6	21.2	18.5	16.3	87,610				
			D _u	0.2	0.4	0.8	1.2	1.7	2.3	3.0	3.9	4.8	5.8	6.8	8.0	9.3	10.7	12.2					
			C	158.4	105.7	79.2	63.4	52.8	45.3	39.6	35.2	31.7	28.8	26.4	24.4	22.6	21.1	19.8					
			D _c	0.2	0.3	0.6	1.0	1.4	1.9	2.4	3.1	3.8	4.6	5.5	6.4	7.5	8.6	9.7	3.08E+6				
76 x 10	100.8	3,103.00	U	1,542.2	685.7	385.8	247.0	171.5	126.0	96.5	76.2	61.8	51.0	42.9	36.5	31.5	27.4	24.1	130,050				
			D _u	0.2	0.4	0.8	1.2	1.7	2.3	3.0	3.9	4.8	5.8	6.8	8.0	9.3	10.7	12.2					
			C	235.2	156.8	117.6	94.1	78.4	67.2	58.8	52.3	47.1	42.8	39.2	36.2	33.6	31.4	29.4					
			D _c	0.2	0.3	0.6	1.0	1.4	1.9	2.4	3.1	3.8	4.6	5.5	6.4	7.5	8.6	9.7	4.56E+6				

Spans and loads in red exceed a deflection of 6mm for uniform loads of 5kPa. Experience has shown that 6mm deflection is the maximum deflection to give pedestrian comfort, but can be exceeded for other types of loads at the discretion of the specifying professional.

60HW102 (mm)										
# of Bars	2	3	4	5	6	7	8	9	10	11
6mm Bars	66	126	186	246	306	366	426	486	546	606
10mm Bars	70	130	190	250	310	370	430	490	550	610
# of Bars	12	13	14	15	16	17	18	19	20	21
6mm Bars	666	726	786	846	906	966	1026	1086	1146	1206
10mm Bars	670	730	790	850	910	970	1030	1090	1150	1210

LOAD TABLES - EXTRA-WIDE-GAP

Grating Type: 60HW102
Design Code: NAAMM MBG 534-19
Material: ASTM A1011CS Grade 250
Surface: Serrated



U = Safe Uniform Load (kPa)
D_u = Deflection Due to Safe Uniform Load (mm)
C = Safe Concentrated Load (kN/meter of grating width)
D_c = Deflection Due to Safe Concentrated Load (mm)
Allowable Extreme Fiber Stress = 137.9 MPa

Bearing Bar Size (mm)	Approx. Wiegth (kg/m ²)	Ped. Span (mm)	Load / Deflection	SPAN (mm)																Section Properties	
				305	457	610	762	915	1067	1219	1372	1524	1677	1829	1981	2134	2286	2438	S _x (mm ³)/m	I _x (mm ⁴)/m	
89 x 6	79.8	3,185.00	U	1,448.9	644.2	362.5	232.0	161.1	118.4	90.6	71.6	58.0	47.9	40.3	34.3	29.6	25.8	22.7	122,180		
			D _u	0.2	0.4	0.6	1.0	1.4	2.0	2.6	3.3	4.0	4.9	5.8	6.8	7.9	9.1	10.3			
			C	221.0	147.3	110.5	88.4	73.7	63.2	55.3	49.1	44.2	40.2	36.8	34.0	31.6	29.5	27.6			
			D _c	0.1	0.3	0.5	0.8	1.2	1.6	2.1	2.6	3.2	3.9	4.6	5.4	6.3	7.2	8.2	5.06E+6		
89 x 10	118.7	3,516.00	U	2,150.7	956.3	538.0	344.4	239.2	175.7	134.6	106.3	86.1	71.2	59.8	51.0	43.9	38.3	33.7	181360		
			D _u	0.2	0.4	0.6	1.0	1.4	2.0	2.6	3.3	4.0	4.9	5.8	6.8	7.9	9.1	10.3			
			C	328.0	218.7	164.0	131.2	109.4	93.8	82.0	72.9	65.6	59.7	54.7	50.5	46.9	43.8	41.0			
			D _c	0.1	0.3	0.5	0.8	1.2	1.6	2.1	2.6	3.2	3.9	4.6	5.4	6.3	7.2	8.2	7.52E+6		
102 x 6	90.4	3,544.00	U	1,926.9	856.8	482.0	308.5	214.3	157.4	120.5	95.3	77.2	63.8	53.6	45.7	39.4	34.3	30.2	162,480		
			D _u	0.1	0.3	0.6	0.9	1.3	1.7	2.2	2.8	3.5	4.2	5.0	5.9	6.8	7.9	8.9			
			C	293.8	195.9	147.0	117.6	98.0	84.0	73.5	65.3	58.8	53.5	49.0	45.2	42.0	39.2	36.8			
			D _c	0.1	0.3	0.4	0.7	1.0	1.4	1.8	2.3	2.8	3.4	4.0	4.7	5.5	6.3	7.1	7.77E+6		
102 x 10	134.5	3,912.00	U	2,860.2	1,271.7	715.5	458.0	318.1	233.7	178.9	141.4	114.5	94.7	79.5	67.8	58.4	50.9	44.8	241,180		
			D _u	0.1	0.3	0.6	0.9	1.3	1.7	2.2	2.8	3.5	4.2	5.0	5.9	6.8	7.9	8.9			
			C	436.2	290.8	218.2	174.5	145.5	124.7	109.1	97.0	87.3	79.3	72.7	67.1	62.3	58.2	54.6			
			D _c	0.1	0.3	0.4	0.7	1.0	1.4	1.8	2.3	2.8	3.4	4.0	4.7	5.5	6.3	7.1	11.53E+6		
127 x 10	166.1	4,668.00	U	4,581.9	2,037.3	1,146.2	733.7	509.5	374.4	286.7	226.5	183.5	151.6	127.4	108.6	93.6	81.5	71.7	386,360		
			D _u	0.1	0.2	0.4	0.7	1.0	1.4	1.8	2.2	2.8	3.3	4.0	4.7	5.4	6.2	7.1			
			C	698.7	465.9	349.5	279.6	233.0	199.7	174.8	155.4	139.8	127.1	116.5	107.6	99.9	93.2	87.4			
			D _c	0.1	0.2	0.4	0.6	0.8	1.1	1.4	1.8	2.2	2.7	3.2	3.7	4.3	5.0	5.6	23.37E+6		
152 x 10	197.7	5,386.00	U	6,707.5	2,982.4	1,678.0	1,074.0	745.9	548.1	419.6	331.6	268.6	222.0	186.5	158.9	137.0	119.4	105.0	565,590		
			D _u	0.1	0.2	0.4	0.6	0.8	1.1	1.5	1.8	2.3	2.8	3.3	3.9	4.5	5.1	5.8			
			C	1,022.9	682.1	511.6	409.3	341.1	292.4	255.8	227.4	204.7	186.1	170.6	157.5	146.2	136.5	128.0			
			D _c	0.1	0.2	0.3	0.5	0.7	0.9	1.2	1.5	1.8	2.2	2.6	3.1	3.6	4.1	4.7	41.40E+6		

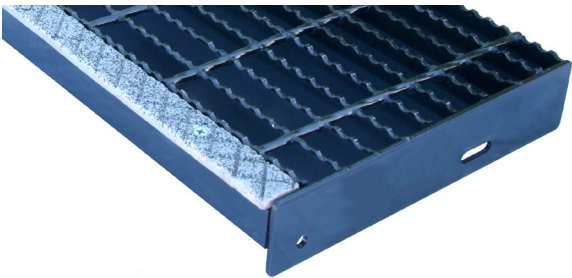
Welded steel stair treads are the most widely used for their strength and ease of installation and are universally used in most industrial and commercial applications. Both can be ordered with a serrated surface for additional safety.

Rectangular bar stair treads provide a high strength and stiffness-to-weight ratio and are available with a serrated surface when additional safety is required.

Stair Tread Types



Checker Plate Nosing (CP)



Cast Aluminum Abrasive Nosing (CAA)

Standard Sizes

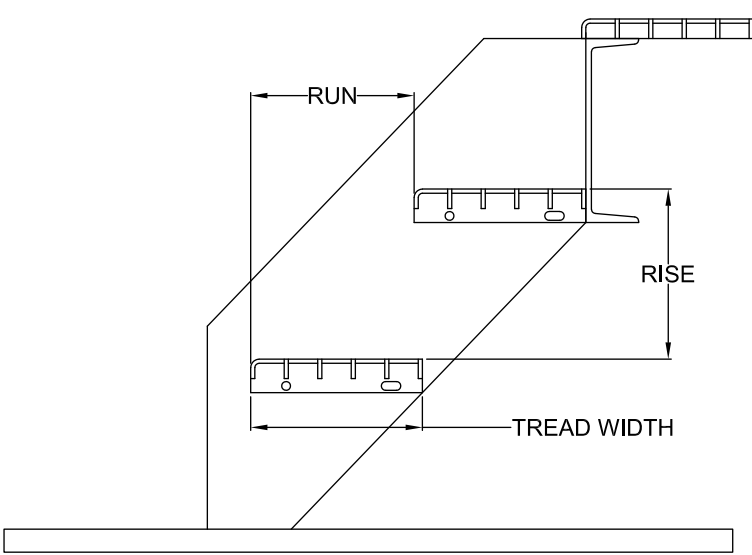
Bearing Bars: 1" x 3/16", 1-1/4" x 3/16", 1-1/2" x 3/16"
Widths: 9-3/4", 10-15/16", 12-1/8"
Lengths: 30", 36"

All standard sizes available in painted and galvanized finishes.
Custom sizes can be provided also per the dimensions shown in the tables on p. 91.

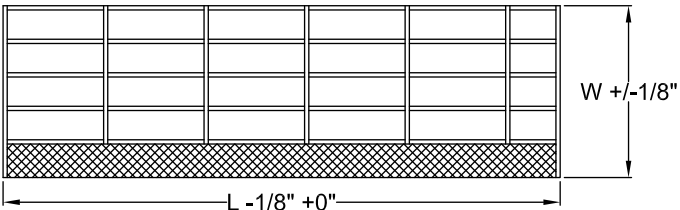
All stair treads are custom fabricated to meet the size, width and length specifications of a particular job. In addition, end plates can be custom fabricated to meet special bolt hole size or location requirements.

Steel nosings are available to add strength at the point of greatest impact and provide a definitive visible edge for extra safety. Choose our checkered plate nosing for normal use.

Stair Tread Tolerances and Details



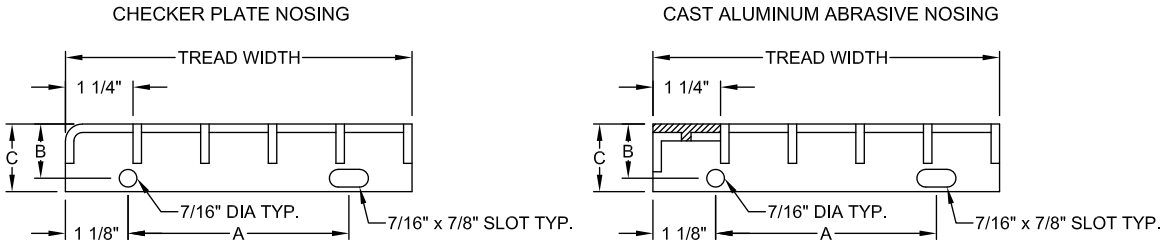
Typical Stair Tread Stringer Detail



Tread Length and Width Tolerance

End Plate Dimensions		
Grating Depth	"B" Dimension	"C" Dimension
up to 1-1/4"	1-3/4"	2-1/2"
1-1/2"	2-1/4"	3"

See Tread Width and Bolt Hole Spacing for "A" Dimension



Tread Width and Bolt Hole Spacing

19W4

No. of Bearing Bars and Nosing	Bearing Bar	**Bolt Hole Spacing “A”
	3/16”	
Tread Width		
5	6-3/16”	2-1/2”
6	7-3/8”	4-1/2”
7	8-9/16”	4-1/2”
8	9-3/4”	7”
9	10-15/16”	7”
10	12-1/8”	7”

**See Drawing Above

11W4

No. of Bearing Bars and Nosing	Bearing Bar	**Bolt Hole Spacing “A”
	¾”	
Tread Width		
9	6-15⁄16”	2-½”
11	8-5⁄16”	4-½”
13	8-9⁄16”	4-½”
15	11-1⁄16”	7”
16	11-¾”	7”
18	13-1⁄8”	7”

**See Drawing Above

Maximum Tread Length (in)

Bar Size (in)	Smooth			Serrated		
	19W4	11W4	7W4	19W4	11W4	7W4
1 x 3/16	41	51	59	34	45	51
1 1/4 x 3/16	56	66	66	50	58	66
1 1/2 x 3/16	66	66	76	63	66	68

Data Created Based on NAAMM 531-17:
1. 300-lb point load at center, loading only first five bars, up to 5'-6".
2. 300-lb point loads at third-points, loading only first five bars, when > 5'-6".
3. L/240 deflection limit on both.

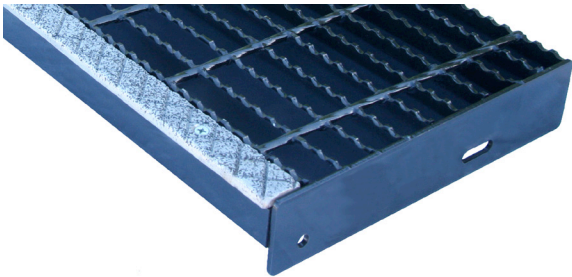
Welded steel stair treads are the most widely used for their strength and ease of installation and are universally used in most industrial and commercial applications. Both can be ordered with a serrated surface for additional safety.

Rectangular bar stair treads provide a high strength and stiffness-to-weight ratio and are available with a serrated surface when additional safety is required.

Stair Tread Types



Checker Plate Nosing (CP)



Cast Aluminum Abrasive Nosing (CAA)

Standard Sizes

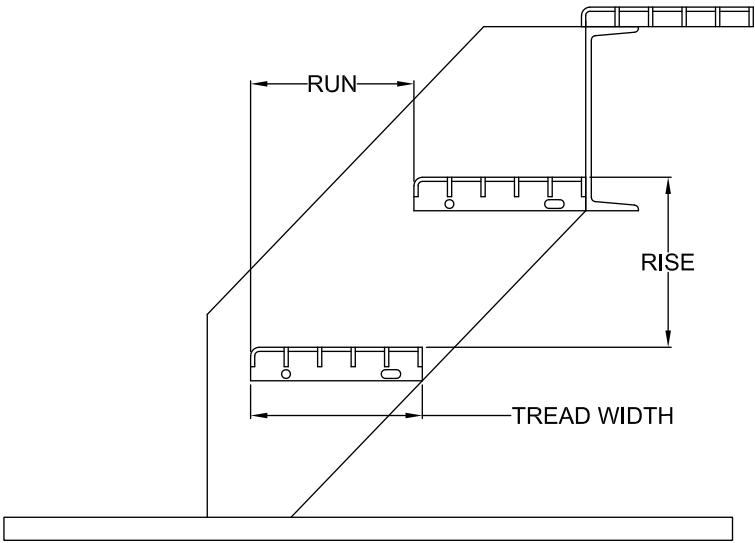
Bearing Bars: 25mm x 5mm, 32mm x 5mm, 38mm x 5mm
Widths: 248mm, 278mm, 308mm
Lengths: 762mm, 914mm

All standard sizes available in painted and galvanized finishes.
Custom sizes can be provided also per the dimensions shown in the tables on p. 93.

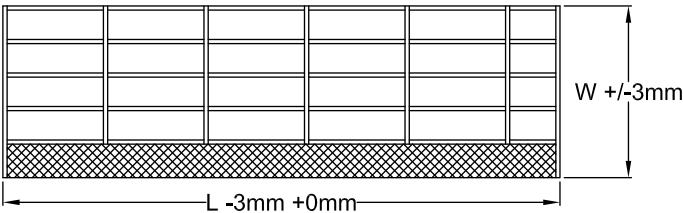
All stair treads are custom fabricated to meet the size, width and length specifications of a particular job. In addition, end plates can be custom fabricated to meet special bolt hole size or location requirements.

Steel nosings are available to add strength at the point of greatest impact and provide a definitive visible edge for extra safety. Choose our checkered plate nosing for normal use.

Stair Tread Tolerances and Details



Typical Stair Tread Stringer Detail

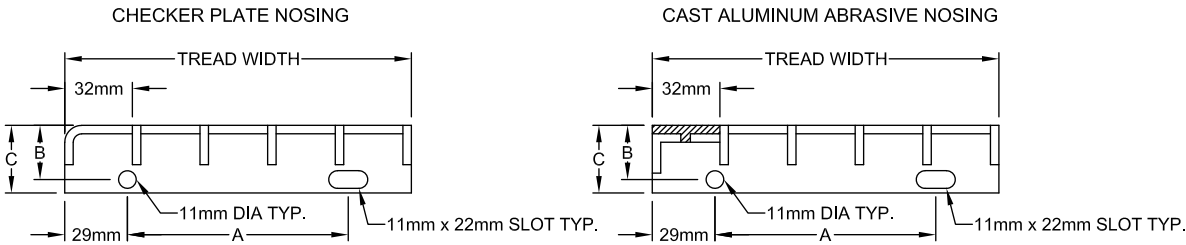


Tread Length and Width Tolerance

End Plate Dimensions

Grating Depth	“B” Dimension	“C” Dimension
up to 32m	44mm	64mm
38mm	57mm	76mm

See Tread Width and Bolt Hole Spacing for “A” Dimension



Tread Width and Bolt Hole Spacing

19W4

No. of Bearing Bars and Nosing	Bearing Bar	**Bolt Hole Spacing “A”
	5mm	
Tread Width		
5	157mm	64mm
6	187mm	115mm
7	217mm	115mm
8	248mm	178mm
9	278mm	178mm
10	308mm	178mm

**See Drawing Above

11W4

No. of Bearing Bars and Nosing	Bearing Bar	**Bolt Hole Spacing “A”
	5mm	
Tread Width		
9	176mm	64mm
11	211mm	115mm
13	217mm	115mm
15	281mm	178mm
16	298mm	178mm
18	333mm	178mm

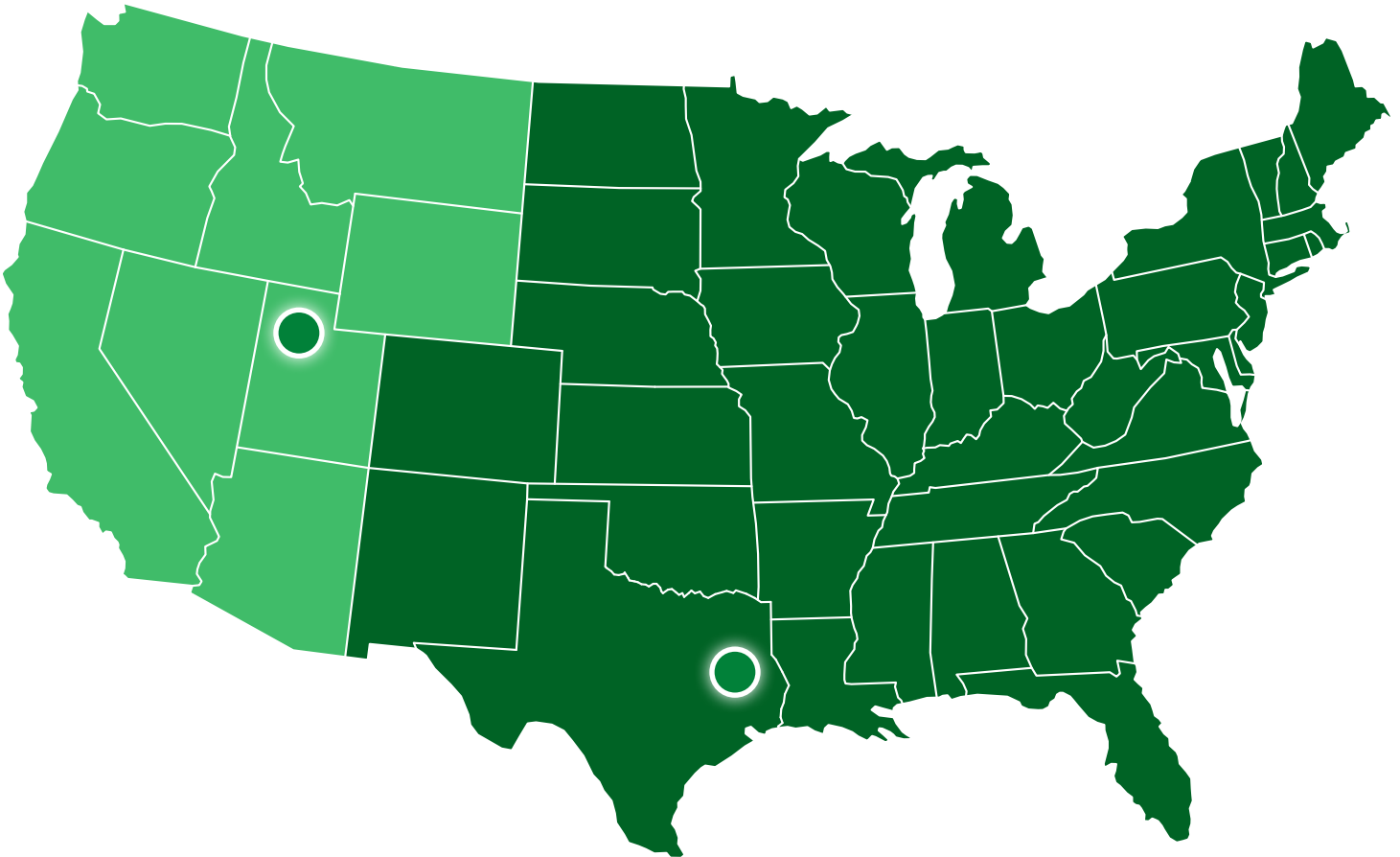
**See Drawing Above

Maximum Tread Length (mm)

Bar Size (mm)	Smooth			Serrated		
	19W4	11W4	7W4	19W4	11W4	7W4
25 x 5	1041	1295	1498	863	1143	1295
32 x 5	1422	1676	1676	1270	1473	1676
38 x 5	1676	1676	1930	1600	1676	1727

Data Created Based on NAAMM 531-17:
1. 1.32kN point load at center, loading only first five bars, up to 1.7m.
2. 1.32kN point loads at third-points, loading only first five bars, when > 1.7m.
3. L/240 deflection limit on both.

Vulcraft Grating Plant Locations



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